

夏琪国际 **WOODWORKING
MACHINERY**
2011~2012



北京夏琪国际贸易有限公司
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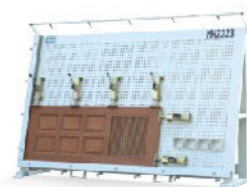
目录 CONTENT



P01-10
指接设备
FINGER JOINTER SERIES



P11-23
拼板设备
CLAMPING SERIES



P24-26
框架组合设备
FRAME ASSEMBLING PRESS SERIES



P27-30
涂胶设备
GLUE SPREADING SERIES



P31-32
单板拼接设备
VENEER SPLICER SERIES



P33-36
单板剪裁设备
GUILLOTINE SERIES



P37-48
热压设备
HOT PRESS SERIES

象，相也。

不管是广袤的非洲原野，
还是茂密的亚玛逊丛林，
都留有其稳重、坚实的足迹。

象，相也。

吉祥的瑞兽、人类的挚友，
其憨厚、稳健、坚韧的性格，
是威德力与世共商的最佳代言。

森林中的大象，木工机械的威德力。



目录 CONTENT



P49-55
冷压设备
COLD PRESS SERIES



P56-66
锯切设备
SAWCUTTING SERIES



P67
木工刨床
PLANER SERIES



P68-78
镂铣设备
ROUTER SERIES



P79-86
喷漆台设备
SPRAY BOOTH SERIES



P87-88
砂光设备
SANDER SERIES



P89-92
吸尘设备
DUST COLLECTOR SERIES

Advanced technology & large production base of woodworking machinery

Comprehensive R&D centre about 100 patents and property, 16 series with more than 200 items over 10000 machines annual output demonstrate our power in both R&D and production.

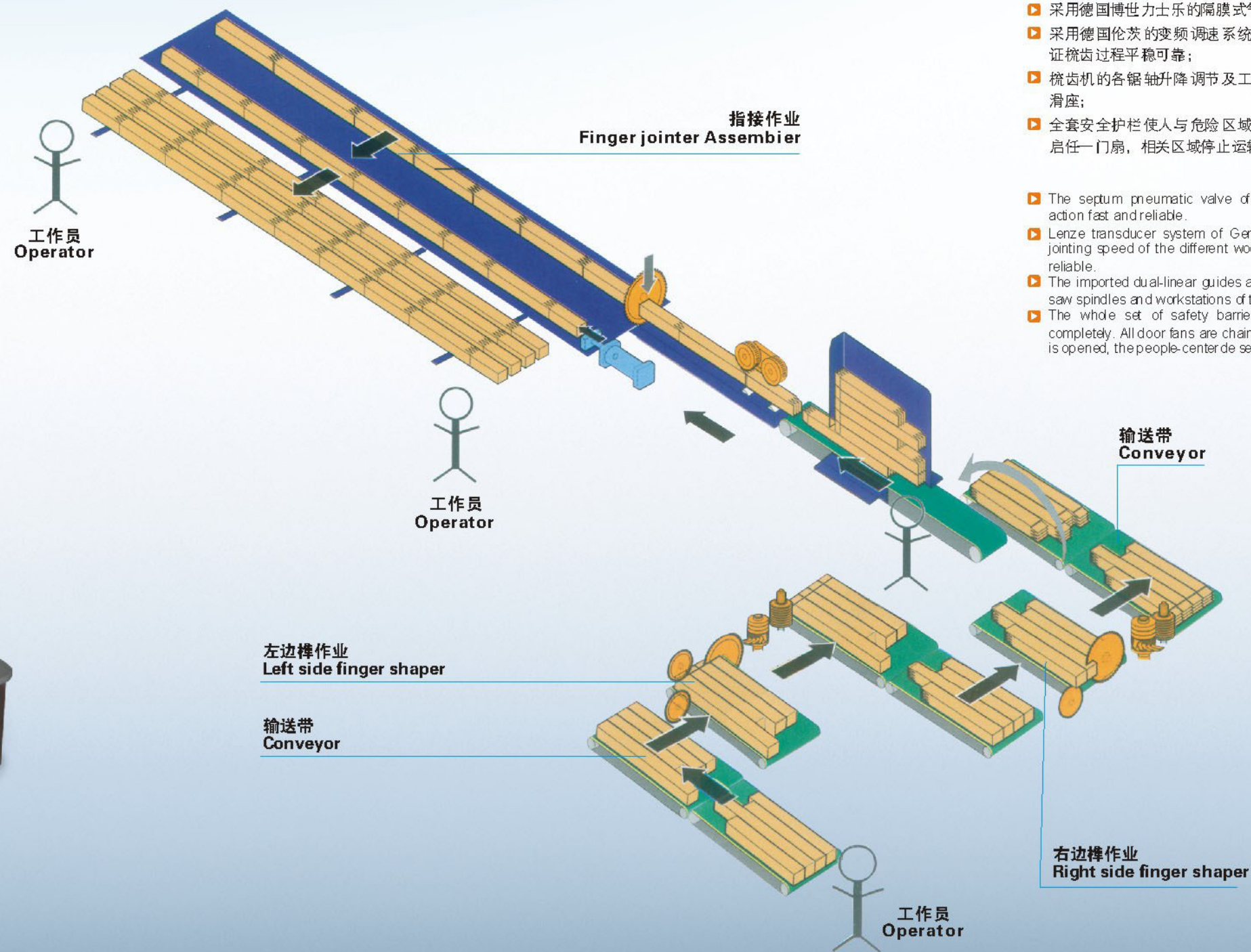
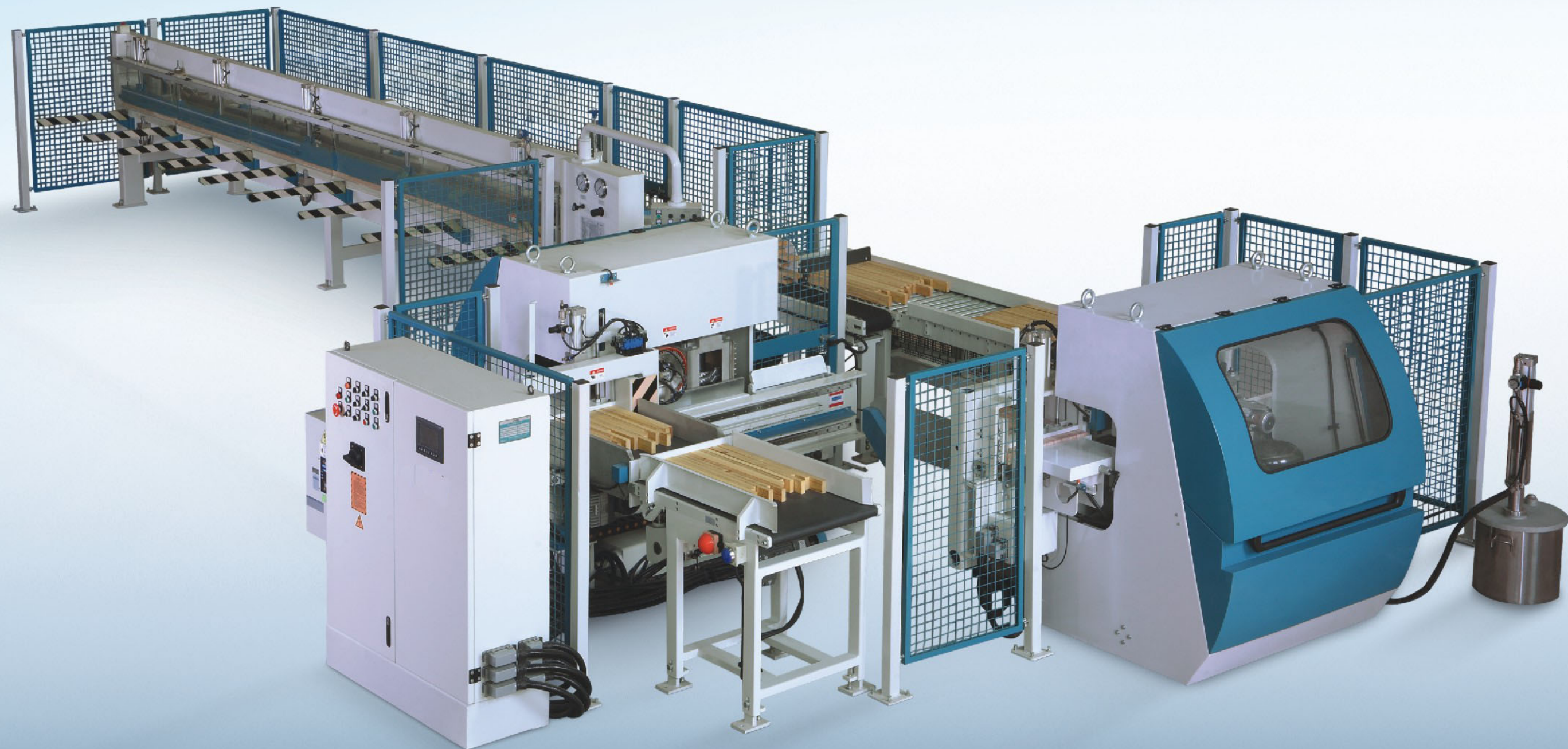
技术领先实力雄厚的木工机械生产基地

庞大的技术研发中心，
专利和知识产权近100项，
展现了我们的科研实力。
十几个系列200多种型号，
年产各类木工机器设备逾万台，
奠定了我们的产销规模。



WORKSHOP 车间

ML1560A自动梳齿榫生产线 AUTOMATIC FINGER JOINTING LINE



- 采用德国博世力士乐的隔膜式气动阀，使每个动作快速可靠；
- 采用德国伦茨的变频调速系统，既满足不同木料的梳齿速度要求，又保证梳齿过程平稳可靠；
- 梳齿机的各锯轴升降调节及工作台的移动，均采用进口的双直线导轨及滑座；
- 全套安全护栏使人危险区域完全隔离，所有门扇与控制电路连锁，开启任一门扇，相关区域停止运转，充分体现以人为本的安全理念。

- The septum pneumatic valve of Bosch rexroth of Germany can make each action fast and reliable.
- Lenze transducer system of Germany not only can satisfy the request finger jointing speed of the different woods, but also insure finger jointing steady and reliable.
- The imported dual-linear guides and sliding seats conduct the movements of all saw spindles and workstations of the come tenoning machine.
- The whole set of safety barrier isolates the men from the danger zones completely. All door fans are chained with the control circuit. Any of the door fans is opened, the people-centerde security concept.



气压传感器能阻止机器在低于安全气压时进行梳齿启动，止回阀能使梳齿的全程保持安全的气压，而行程感应装置能保证压板在压紧的状态才能梳齿。



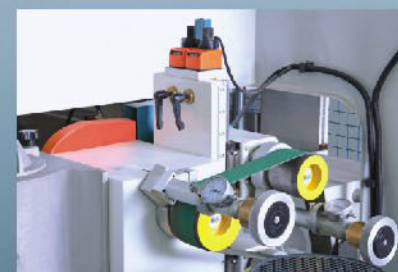
使用激光定位照射技术对木料端面、高低的对齐进行检测；靠板上安装的齿型硬木，有效地避免最后一根木料撕裂、崩齿的现象。



布局合理、结构紧凑的刀轴传动机构。所有刀轴由平皮带传动，减少运转时产生的振动，刀具调整位置后，皮带具有自动张紧的功能。



配备德国名厂上下划线锯片、螺旋刃粉碎锯，通过变换梳齿刀，无论是正/负榫、换肩榫，所有齿型都能完美加工。



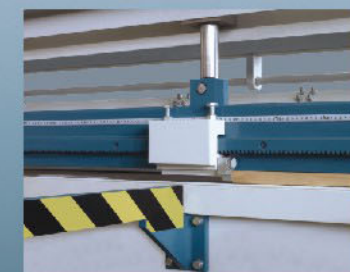
各刀轴的水平位移均采用无间隙差动螺杆进行微调调节，配以精密的百分表检测，使微调范围精确至1/100 mm。



气动喷胶装置，能快速响应喷胶的起止讯号。可轻松地清洗喷胶系统。不同粘度的胶水，使用不同大小的喷嘴，并根据木料的截面高度调节喷嘴的数量，与传统的涂胶系统相比，节省高达30%的胶水。



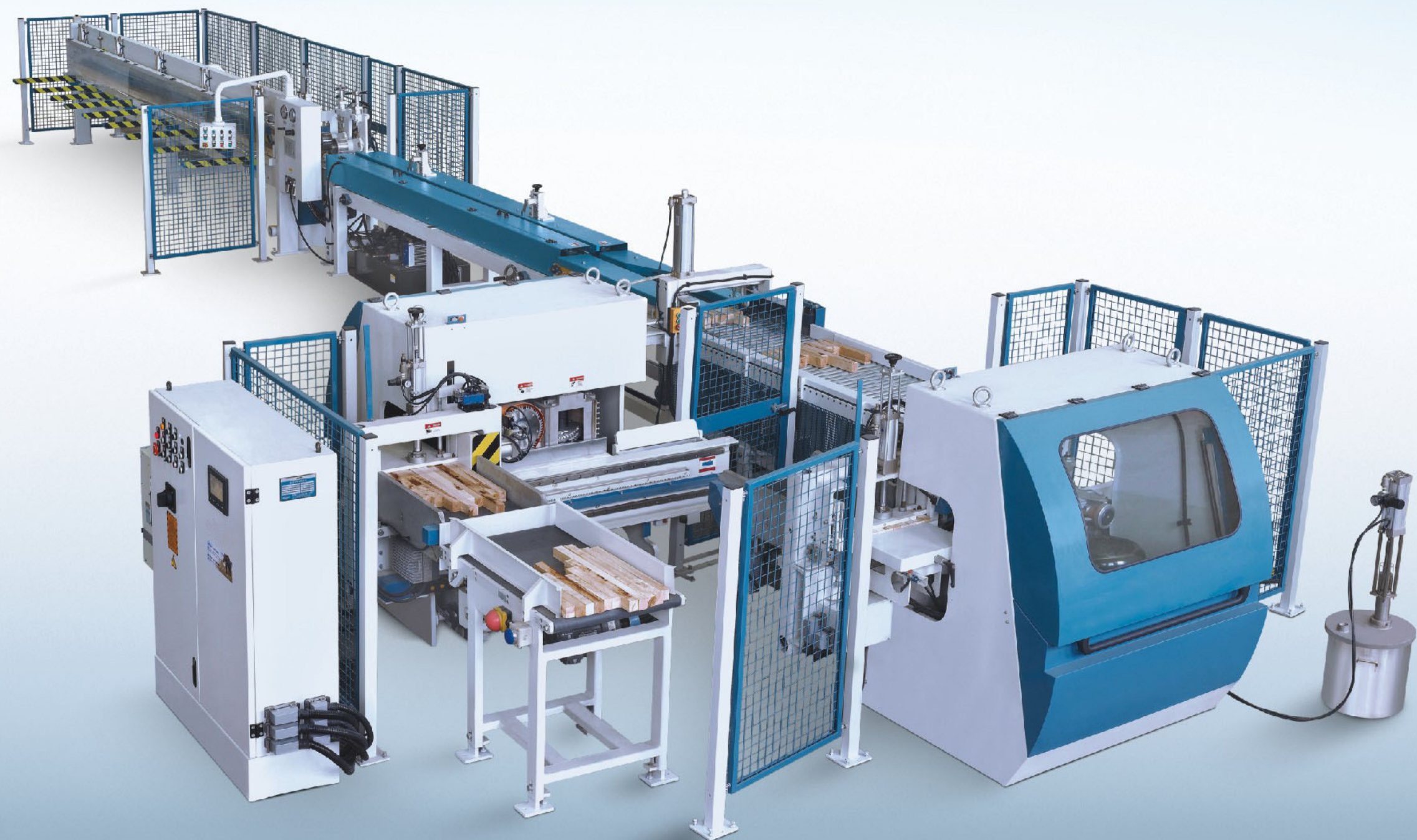
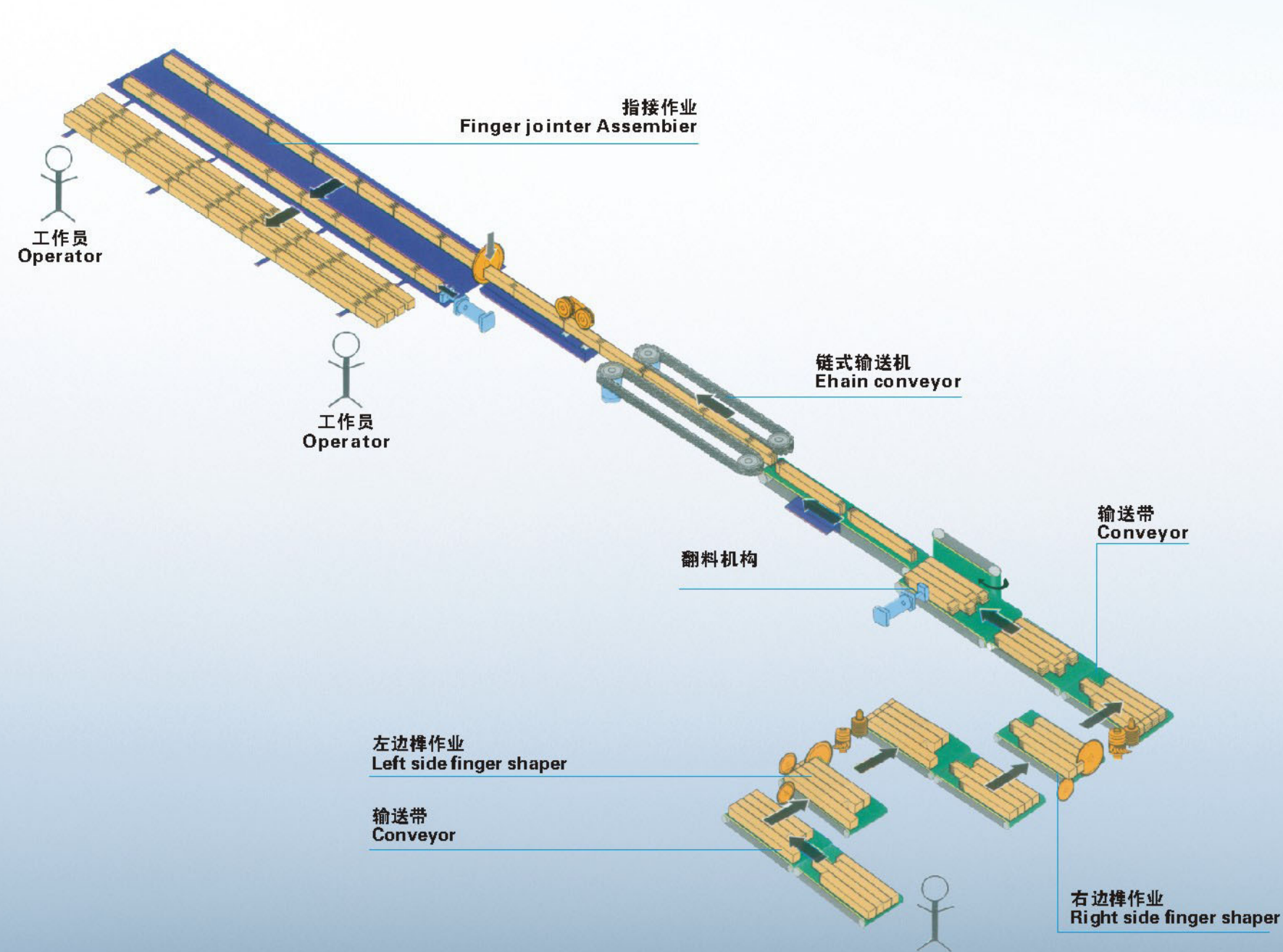
独特的侧向小推板装置，使锯切后尾段的短料也可靠地推至纵接位置；特粗的油缸杆从导向套进行推压，纵接压力达到最大12吨时仍然平稳、可靠。



纵接长度档料装置，对接木料在3m-6m的长度范围内快捷地调节；变换档块大小，以适应不同截面大小的木料。

型号	MODEL	ML1560A
入料的长度(最小/最大)	Feeding length (Min/Max)	150-900 mm
入料的宽度(最小/最大)	Feeding width (Min/Max)	430-500 mm
梳齿的高度(最小/最大)	Height of shapering (Min/Max)	12-150 mm
指接的长度(最小/最大)	Length of jointing (Min/Max)	1050-6200 mm
指接的宽度(最小/最大)	Width of jointing (Min/Max)	30-150 mm
指接的厚度(最小/最大)	Thickness of jointing (Min/Max)	12-80 mm
最大接合力	Max jointing force	12 t
最大生产效率	Max productivity	20 m/h or 37.2 m/mn
总功率	Total power	55 kw
工作气压	Working air pressure	0.6-0.8Mpa
吸尘口直径	Dust outlet diameter	φ250 mm×2 pcs, φ100 mm×1 pc
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	1250×500×170 cm
净重	Net weight	11500 kg

ML1560B自动梳齿榫生产线
AUTOMATIC FINGER JOINTING LINE



- ▣ 自动翻料装置，由进料至出料形成全自动化；
- ▣ 采用德国博世力士乐的隔膜式气动阀，使每个动作快速可靠；
- ▣ 采用德国伦茨的变频调速系统，既满足不同木料的梳齿速度要求，又保证梳齿过程平稳可靠；
- ▣ 梳齿机的各轴轴升降调节及工作台的移动，均采用进口的双直线导轨及滑座；
- ▣ 全套安全护栏使人与危险区域完全隔离，所有门扇与控制电路联锁，开启任一门扇，相关区域停止运转，充分体现以人为本的安全理念。

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- ▣ Lerze transducer system of Germany not only can satisfy the request finger jointing speed of the different woods, but also insure fingerjointing steady and reliable.
- ▣ The imported dual-linear guides and sliding seats conduct the movements of all saw spindles and workstations of the come tenoring machine.
- ▣ The whole set of safety barrier isolates the men from the danger zones completely. All door fans are chained with the control circuit. Any of the door fans is opened, the people-centerde security concept.

型号	MODEL	ML1560B
入料的长度	Feeding length	150-900mm
入料的宽度	Feeding width	430-600mm
梳齿的高度	Height of shapering	12-150mm
指接的长度	Length of jointing	1050-6200mm
指接的宽度	Width of jointing	30-150mm
指接的厚度	Thickness of jointing	12-80mm
最大接合力	Max. jointing force	12t
最大生产效率	Max. productivity	20m ³ /h or 37.2m ³ /min
总功率	Total power	55kw
工作气压	Working air pressure	0.6-0.8Mpa
吸尘口直径	Dust outlet diameter	φ 250mmx2 pcs. φ 100mmx 1pc
外形尺寸(长x宽x高)	Overall dmrions(L x W x H)	1812x500x 172mm
净重	Net weight(L x W x H)	12500kg



The air pressure sensor can prevent the machine from combing when the air pressure is below the safe standard and the check valve can maintain the safe air pressure throughout the process, and the trip sensor ensures that the processing object are combed in the impacted state.



The laser-targeted irradiation technology enables the alignment check of the face and height of the wood. The tooth hardwood installed on the back board can effectively avoid the avulsion and collapse of the lastwood.



Equipped with the organized and compact knife-shaft drive. All the knife-shaft are driven by the leather belt, so as to libration when operating. After the adjustment of the tool position, the leather belt has the automatic tension function.



Equipped with the up and down scoring saw blades and the spiral smashing saws of Germany, all the tooth styles can be processed perfectly through the transformation of the knives, no matter the positive/negative joint, or exchange-shoulder joint.



The pneumatic spraying device can respond quickly to the start-stop mark, repeatedly pressing the manual button of spraying can clean the spraying system easily. Different sizes of the nozzle are adopted according to the different viscosity of the glue, and the quantity of nozzle is in accordance with the cross-section's height of the wood. Only one piece of glue film is covered on the tool, compared with the traditional coating system, can save 30% of the glue.



All horizontal displacements of spindles are micro-regulated by the differential screws. Equipped with perfectly precise detectors to make the precision reach 0.01mm.

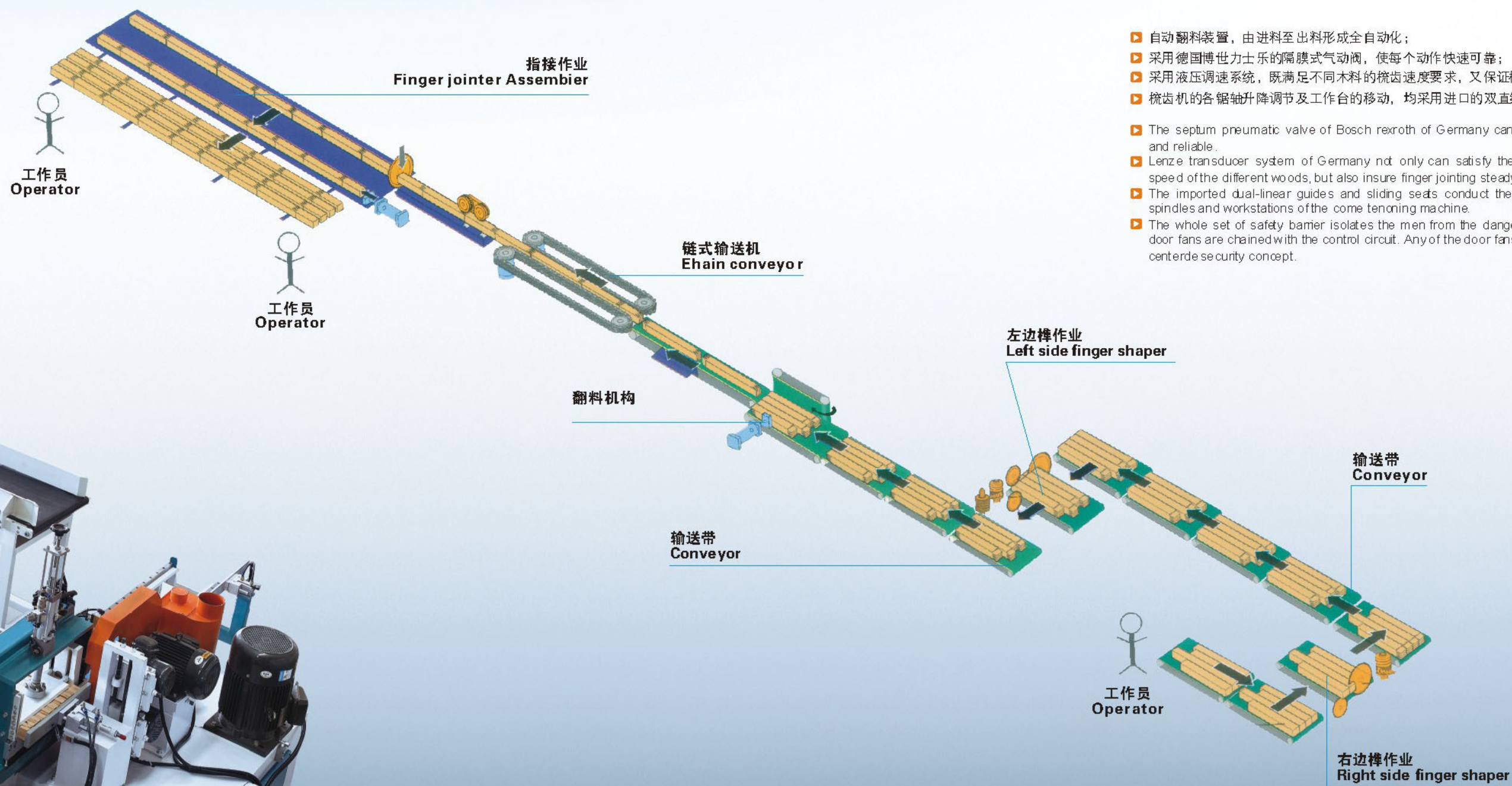
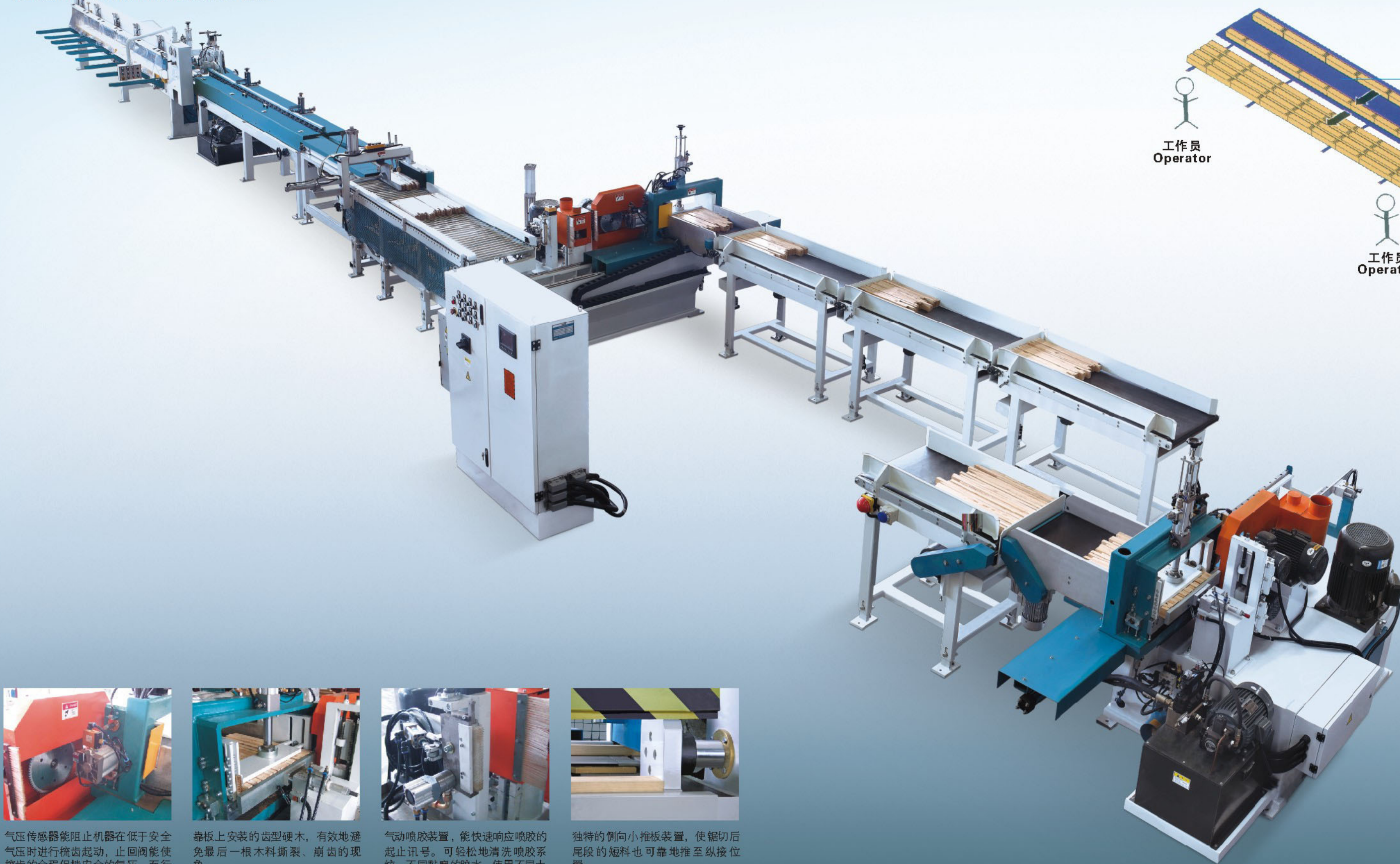


The unique small second plate device enables the end of the short wood can be delivered normally into the vertical position after cutting. The special large oil tanks can push the pressure from the push-oriented set (reach 12 tons of the pressure) to ensure the reliability of the vertical joint.



The length block device of vertical joint can quickly adjust when the length of the jointing wood is with 6m-3m. To the change the block size to suit different sizes cross-section of wood.

ML1560C自动梳齿榫生产线 AUTOMATIC FINGER JOINTING LINE



- 自动翻料装置，由进料至出料形成全自动化；
- 采用德国博世力士乐的隔膜式气动阀，使每个动作快速可靠；
- 采用液压调速系统，既满足不同木料的梳齿速度要求，又保证梳齿过程平稳可靠；
- 梳齿机的各锯轴升降调节及工作台的移动，均采用进口的双直线导轨及滑座；

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靠板上安装的齿型硬木，有效地避免最后一根木料撕裂、崩齿的现象。



气动喷胶装置，能快速响应喷胶的起止讯号。可轻松地清洗喷胶系统。不同粘度的胶水，使用不同大小的喷嘴，并根据木料的截面高度调节喷嘴的数量，与传统的涂胶系统相比，节省高达30%的胶水。



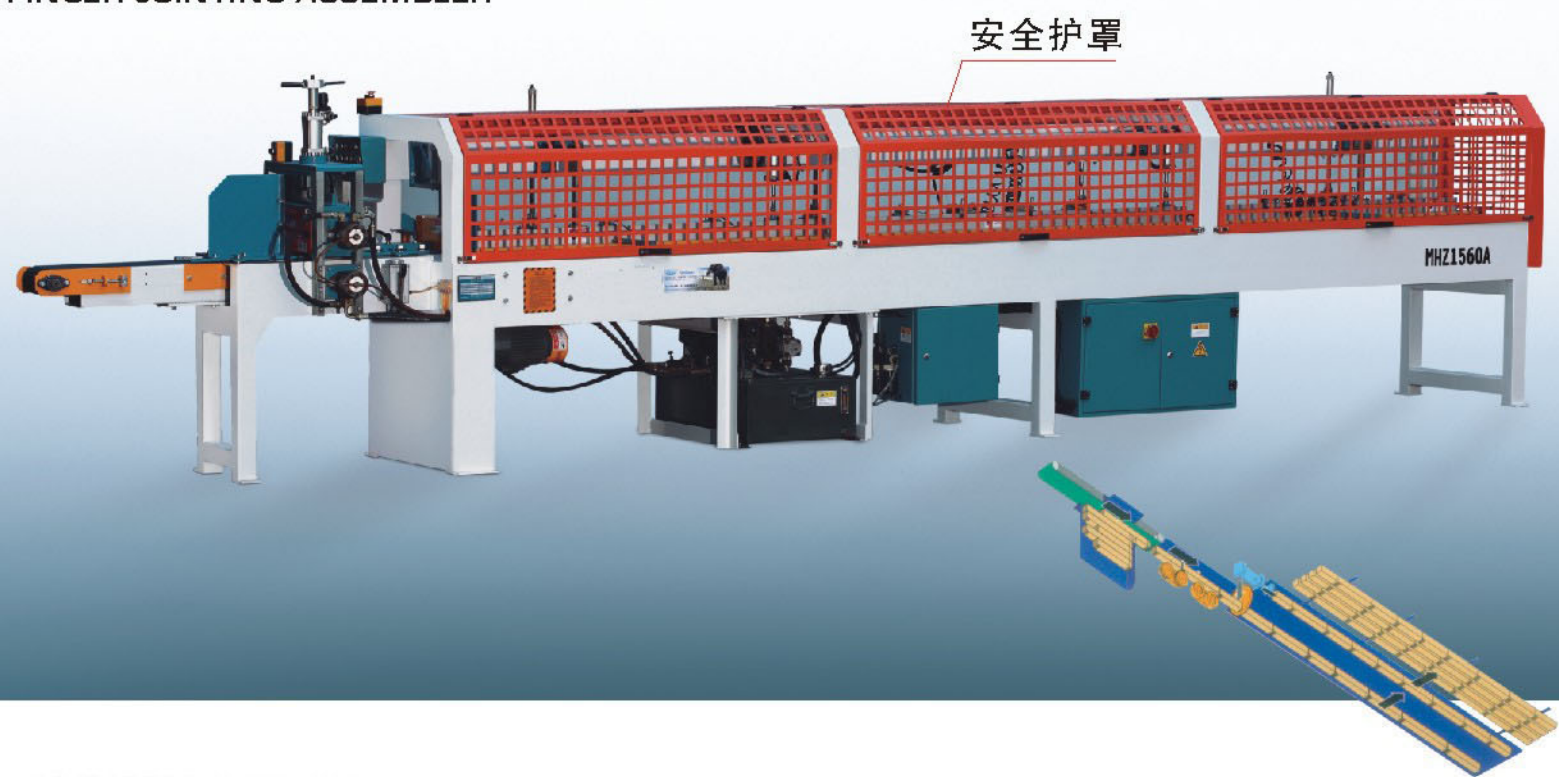
独特的侧向小推板装置，使锯切后尾段的短料也可靠地推至纵接位置；特粗的油缸杆从导向套进行推压，纵接压力达到最大12吨时仍然平稳、可靠。



纵接长度挡料装置，对接木料在3m-6m的长度范围内快捷地调节；变换挡块大小，以适合不同截面大小的木料。

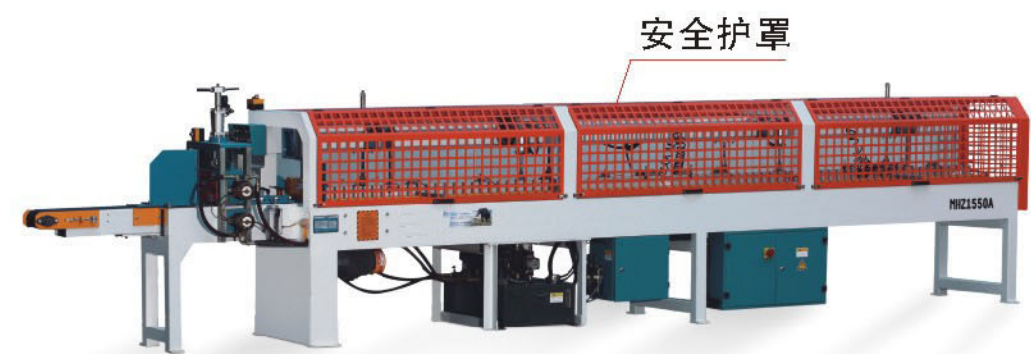
型号	MODEL	ML1560C
入料的长度	Feeding length	120-900mm
入料的宽度	Feeding width	430-500mm
梳齿的高度	Height of shapering	12-130mm
指接的长度	Length of jointing	1050-6200mm
指接的宽度	Width of jointing	30-130mm
指接的厚度	Thickness of jointing	12-50mm
最大接合力	Max. jointing force	12t
最大生产效率	Max. productivity	30m ³ /min
总功率	Total power	57.44kw
工作气压	Working air pressure	0.6-0.8Mpa
外形尺寸(长X宽X高)	Overall dimensions(LxWxH)	23265 x 3990 x 1827mm
净重	Net weight(LxWxH)	10300kg

MHZ1560A 梳齿榫对接机
FINGER JOINTING ASSEMBLER



安全护罩

MHZ1550A 梳齿榫对接机
FINGER JOINTING ASSEMBLER



安全护罩

安全护罩部分属选购件，需收取费用。

型号	MODEL	MHZ1550A	MHZ1560A	MHZ1566A
最大接榫长度	Max. assembly length	5000mm	6200 mm	6600 mm
最大接榫宽度	Max. assembly width	150mm	150 mm	150mm
最大接榫厚度	Max. assembly thickness	75mm	75 mm	75 mm
最大接合力	Max. jointing force	12t	12t	12 t
液电电机功率	Hydraulic motor power	3.7Kw	3.7 kw	3.7 kw
锯轴功率	Saw blade spindle power	2.2Kw	2.2 kw	2.2 kw
锯轴转速	Saw blade spindle speed	3700rpm	3700 r/min	3700 r/min
送料速度	Feeding speed	30~60m/min	30~60 m/min	30~60 m/min
锯片尺寸	Saw blade size	φ 355mm × φ 30mm	φ 355 × φ 30 mm	φ 355 × φ 30 mm
工作气压	Working air pressure	0.6~0.8Mpa	0.6~0.8 Mpa	0.6~0.8 Mpa
吸尘口直径	Dust outlet diameter	φ 100 × 1pc	φ 100 mm × 1 pc	φ 100 mm × 1 pc
外形尺寸 (长 × 宽 × 高)	Overall dimensions (L × W × H)	690 × 90 × 145cm	810 × 142 × 157 cm	850 × 142 × 157 cm
净重	Net weight	2800kg	3100 kg	3200 kg

- ▶ 送料滚筒采用液压马达驱动，增强预紧力，速度更快，速度调节范围更广。
- ▶ 当送料异常时，可使用快速抬起送料机构功能，在暂停送料、纠正、恢复送料的期间，对接工位仍可继续工作。
- ▶ 当对接异常时，可使用对接暂停功能，在暂停对接、纠正、恢复对接的期间，送料工位仍可继续工作。
- ▶ 增加了短料推料装置，使锯切后尾段的短料也可可靠地送入纵接位置，杜绝了卡料的现象。
- ▶ 上层、下层推料装置均采用齿轮同步轴，使推料更平稳、速度更快。
- ▶ 上压料气缸增加了间歇性的减压功能，使纵接设定的压力可以传递至整条指接材的每个榫口。

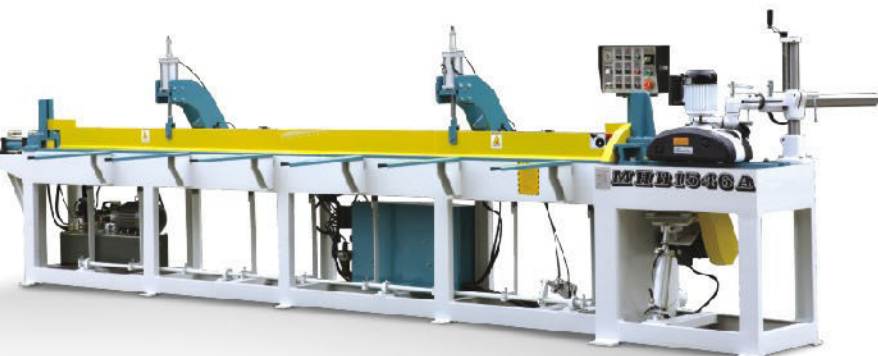
- ▶ The feeding roller introduce the hydraulic motor-driven, enhance pretightening force, faster speed range is widely.
- ▶ When feeding abnormal lift the feeding device rapidly by pneumatic. The suspension and rectify of feeding won't affect the workpiece's jointing.
- ▶ When jointing abnormal, use the suspend function. The suspension and rectify of jointing won't affect the workpiece's feeding.
- ▶ Add a device that can enable the shortage materials of the ending cut reliably into the vertical position, prevent locking materials.
- ▶ The up and the down pushing device have adopted gear synchronizing shaft, it can push steady, rapidly.
- ▶ Add the intermittent feature of de compression at the up oil cylinder, the vertical setting pressure transmit to each tenon of the jointing material.

MHZ15150 梳齿榫对接机
FINGER JOINTING ASSEMBLER

(木屋大梁专机)



MHB1546A 梳齿榫对接机
FINGER JOINTING ASSEMBLER



MHB1530A 梳齿榫对接机
FINGER JOINTING ASSEMBLER

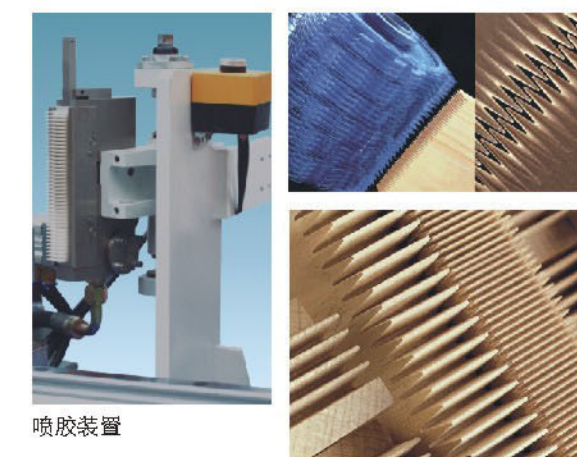


型号	MODEL	MHB1530A	MHB1546A	MHZ15150
最大接榫长度	Max assembly length	3000 mm	4600 mm	15000 mm
最大接榫宽度	Max assembly width	150 mm	150 mm	150 mm
最大接榫厚度	Max assembly thickness	70 mm	70 mm	75 mm
最大接合力	Max jointing force	7000 kg	7000 kg	12 t
液电电机功率	Hydraulic motor power	2.2 kw	2.2 kw	3.7 kw
送料电机功率	Feeding motor power	0.75 kw	0.75 kw	/
锯轴功率	Saw blade spindle power	2.2 kw	2.2 kw	2.2 kw
锯轴转速	Saw blade spindle speed	3700 r/min	3700 r/min	3700 r/min
送料速度	Feeding speed	3.5/7/10 m/min	3.5/7/10 m/min	30~60 m/min
锯片尺寸	Saw blade size	φ 355 × φ 30 mm	φ 355 × φ 30 mm	φ 355 × φ 30 mm
工作气压	Working air pressure	0.6~0.8 Mpa	0.6~0.8 Mpa	0.6~0.8 Mpa
吸尘口直径	Dust outlet diameter	φ 100 mm × 1 pc	φ 100 mm × 1 pc	φ 100 mm × 1 pc
外形尺寸 (长 × 宽 × 高)	Overall dimensions (L × W × H)	435 × 175 × 165 cm	595 × 175 × 165 cm	1600 × 175 × 165 cm
净重	Net weight	1400 kg	1700 kg	6700 kg

MXB3515A 梳齿榫开榫机
FINGER JOINTING SHAPER



MXB3515B 梳齿榫开榫机
FINGER JOINTING SHAPER



喷胶装置

型号	MODEL	MXB3515A	MXB3515B
最大加工宽度	Max working width	500 mm	500 mm
最大加工厚度	Max working thickness	150 mm	150 mm
梳齿刀尺寸	Shaper blade size	φ 160 × φ 50 mm	φ 160 × φ 50 mm
粉碎锯尺寸	Main saw blade size	φ 255 × φ 30 mm	φ 255 × φ 30 mm
划线锯尺寸	Scoring saw blade size	φ 180 × φ 19 mm	φ 180 × φ 19 mm
梳齿轴转速	Shaper spindle speed	6000 r/min	6000 r/min
粉碎锯转速	Main saw blade speed	2840 r/min	2840 r/min
划线锯转速	Scoring saw spindle speed	2840 r/min	2840 r/min
梳齿轴功率	Shaper spindle power	11 kw	11 kw
粉碎锯功率	Main saw blade power	4 kw	4 kw
液电电机功率	Hydraulic motor power	0.75 kw × 2	0.75 kw
吸尘口直径	Dust outlet diameter	φ 125 mm × 2 pcs, φ 100 mm × 2 pcs	φ 125 mm × 2 pcs, φ 100 mm × 2 pcs
工作气压	Working air pressure	0.6~0.8 Mpa	0.6~0.8 Mpa
外形尺寸 (长 × 宽 × 高)	Overall dimensions (L × W × H)	330 × 190 × 125 cm	282 × 190 × 125 cm
净重	Net weight	1600 kg	1480 kg

A型:带有上、下划线锯; 破碎型齐头锯、梳齿、除尘、自动喷胶等装置;
梳齿以液压驱动, 平稳可靠、可无级调速;
B型:带有下划线锯片; 破碎型齐头锯片; 梳齿等装置;
梳齿以液压驱动, 平稳可靠、可无级调速;
A、B型搭配使用, 一次完成工件的梳齿喷胶工序。
TYPE A: With the top and bottom scoring saw, Stave pattern saw, the combing device, the dust deaner, automatical gluing device and so on; The combing is driven by the hydraulic pressure, it is steady, reliable, with the stepless speed adjust ment;
TYPE B: With the bottom scoring saw; Stave pattern saw, the combing device and so on; The combing is driven by the hydraulic pressure, it is steady, reliable, with the stepless speed adjust ment;
Type A and B are cooperated, which can complete the labor partner's comb to the gluing working procedure one time.

MXB3518 梳齿榫开榫机
FINGER JOINTING SHAPER



MXB3510 梳齿榫开榫机(半自动)
FINGER JOINTING SHAPER
(SEMI-AUTOMATIC)



MXB3512 梳齿榫开榫机
FINGER JOINTING SHAPER



MX3510 梳齿榫开榫机(手动)
FINGER JOINTING SHAPER
(MANUAL)



型号	MODEL	MXB3512	MXB3518
最大加工宽度	Max working width	400 mm	500 mm
最大加工厚度	Max working thickness	120 mm	180 mm
梳齿刀尺寸	Shaper blade size	φ 160 × φ 50 mm	φ 160 × φ 50 mm
齐头锯尺寸	Saw blade size	φ 355 × φ 30 mm	φ 255 × φ 30 mm
梳齿轴转速	Shaper spindle speed	6000 r/min	6000 r/min
齐头锯转速	Saw blade spindle speed	2880 r/min	3700 r/min
梳齿轴功率	Shaper spindle power	7.5 kw	11 kw
齐头锯功率	Saw blade spindle power	2.2 kw	4 kw
液压电机功率	Hydraulic motor power		3.7 kw
工作气压	Working air pressure	0.6 ~ 0.8 Mpa	0.6 ~ 0.8 Mpa
吸尘口直径	Dust outlet diameter	φ 100 mm × 2 pcs	φ 125 mm × 2 pcs, φ 100 mm × 1 pc
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	183 × 160 × 150 cm	210 × 190 × 155 cm
净重	Net weight	760 kg	1320 kg

型号	MODEL	MXB3510	MX3510
最大加工宽度	Max working width	350 mm	350 mm
最大加工厚度	Max working thickness	100 mm	100 mm
梳齿刀尺寸	Shaper blade size	φ 160 × φ 50 mm	φ 160 × φ 50 mm
齐头锯尺寸	Saw blade size	φ 300 × φ 25.4 mm	φ 300 × φ 25.4 mm
梳齿轴转速	Shaper spindle speed	5100 r/min	5100 r/min
齐头锯转速	Saw blade spindle speed	2840 r/min	2840 r/min
梳齿轴功率	Shaper spindle power	7.5 kw	7.5 kw
齐头锯功率	Saw blade spindle power	2.2 kw	2.2 kw
工作气压	Working air pressure	0.6 ~ 0.8 Mpa	0.6 ~ 0.8 Mpa
吸尘口直径	Dust outlet diameter	φ 100 mm × 1 pc	φ 100 mm × 1 pc
梳齿进给电机功率	Shaper feeding motor power	0.75 kw	
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	150 × 130 × 130 cm	150 × 130 × 130 cm
净重	Net weight	650 kg	600 kg

MH9548 高频拼板机
HIGH-FREQUENCY CLAMP CARRIER



特别适用于门窗、框架组合

高频黏合木材的工作原理：将高频电压加诸于工件的黏合面，使工件及黏合剂的分子产生激烈旋转、震动。通过分子间的摩擦使工件和黏合剂从内部发热，使黏合剂瞬间固化。由于它是使工件自身发热实现的黏合，并非通过外部发热，故此节能而且高效。

High frequency working principle:

By applying high frequency on surfaces of the working pieces, making the working pieces and adhesive struggling and moving. Active bumping from working pieces and adhesive create heat internally, which enable the adhesive stick immediately. This performance is both energy saving and also high efficient, because its sticking of self-heating.

型号	MODEL	MH9538	MH9548
最大加工尺寸	Max processing size	2500×1000×60mm	2500×1300×60mm
最大输入功率	Max input power	30~35kVA	35~40kVA
最大高频功率	Max high frequency power	15~20kW	20~25kW
振动频率	Oscillation frequency	5~8 MHz	5~8 MHz
液压系统压力	Hydraulic system pressure	14 Mpa	14 Mpa
上压面油缸	Upside oil cylinder	φ50×900 2支	φ63×900 2支
上压面最大压力	Max upside pressure	5.5 t	8.7 t
主压面油缸	Main surface oil cylinder	φ63×100 5支	φ63×100 5支
主压面最大压力	Max main surface pressure	21.8 t	21.8 t
侧压面油缸	Side oil cylinder	φ40×100 2支	φ40×100 3支
侧压面最大压力	Max side pressure	3.5 t	5.3 t
液压系统功率	Hydraulic system power	5.5 kW	5.5 kW
外形尺寸(长×宽×高)	Dimension(L×W×H)	453×190×196cm	402×150×217cm
净重	Net weight	2800Kg	3100Kg

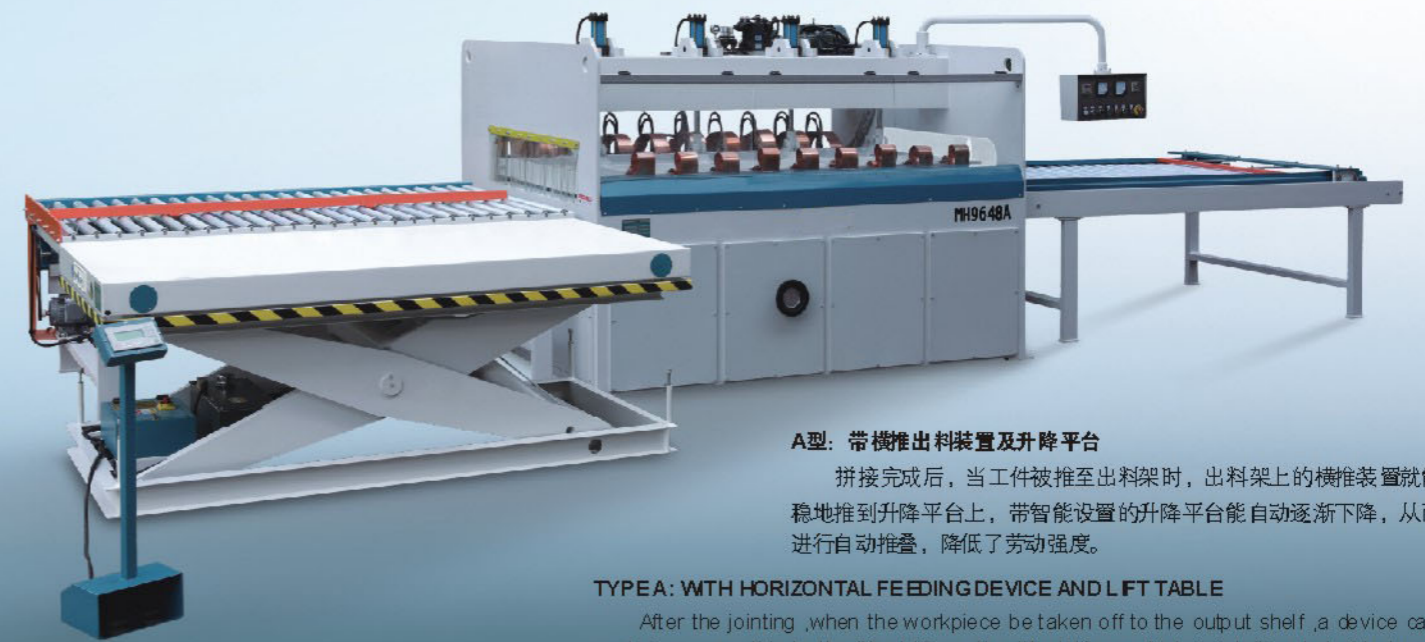
- 优点:**
1. 无论被加工材料的热传导性及材料的厚度，都可进行均匀地加热。
 2. 不仅温度上升幅度大，而且上升速度也可任意选择。
 3. 被加工材料的表面可以无伤痕地被加热。

Advantages

1. Evenly heating regardless of the heat transmitting and thickness of the working pieces.
2. Temperature can be increased greatly and raising speed is adjustable.
3. Surface of the processing work pieces can be heated without being scratched.

MH9648A 高频拼板机
HIGH-FREQUENCY CLAMP CARRIER

拼一块板不需5分钟
It takes less than 5 minutes for one piece



A型: 带横推出料装置及升降平台

拼接完成后，当工件被推至出料架时，出料架上的横推装置就能把工件平稳地推到升降平台上，带智能设置的升降平台能自动逐渐下降，从而使工件能进行自动推叠，降低了劳动强度。

TYPE A: WITH HORIZONTAL FEEDING DEVICE AND LIFT TABLE

After the jointing, when the workpiece be taken off to the output shelf, a device can push the workpiece smoothly to the lift platform, the lift platform which is intelligent dedded can gradually descend automatically, enable the workpiece fold automatically, reduce the labor intensity.

MH9648 高频拼板机
HIGH-FREQUENCY CLAMP CARRIER

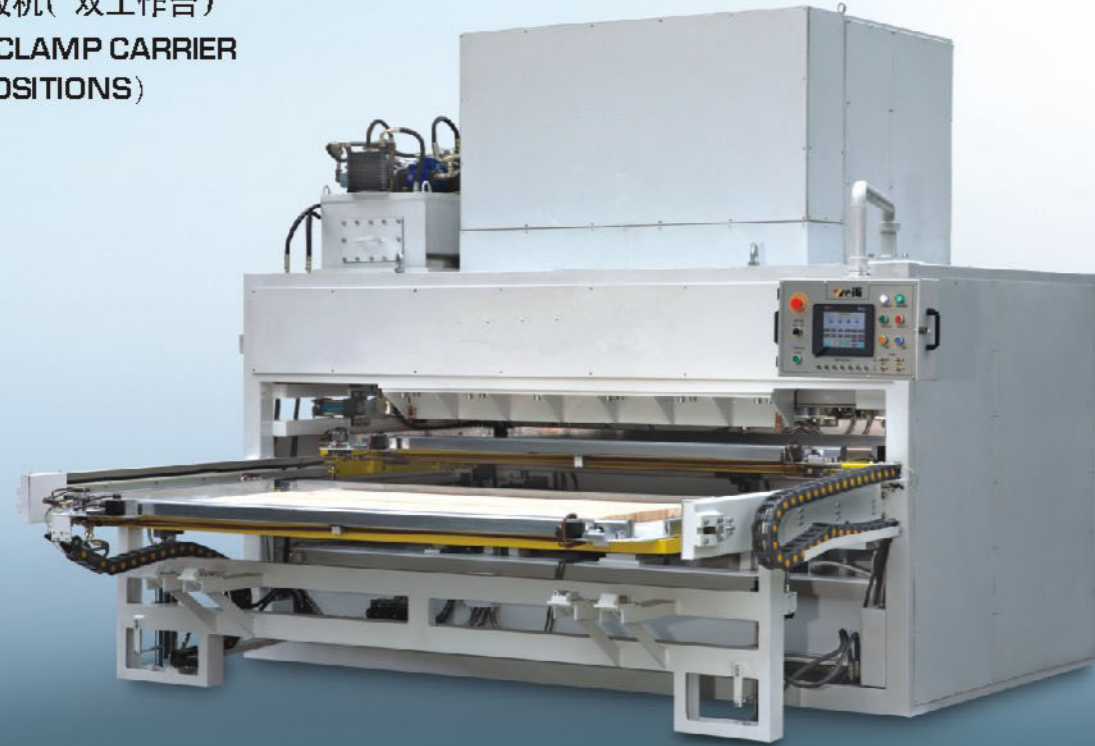


- 采用水平的进、出料方式，方便用户把拼板的上、下工序之间连成生产线。
- 采用高频加热，缩短加热时间，提高生产效率。
- 通过水分子在工件内部发热，在瞬间内即可使黏合剂固化，实际耗电时间短，比传统的外部加热方式可减少50%的耗电量。

- Introduce horizontal feeding & output, the user can easily connect up and down process.
- Introduce high-frequency heating, reduce the heating time, raise productivity.
- Active bumping from working pieces and adhesive create heat internally, which enable the adhesive stick immediately. This performance is energy saving—50% less electricity compare the traditional external heating.

型号	MODEL	MH9648	MH9648A	MH96410	MH96410A
最大加工尺寸	Max. processing size	2500×1300×60 mm	2500×1300×60 mm	3100×1300×60 mm	3100×1300×60 mm
最大输入功率	Max. Input power	35~40 KVA	35~40 KVA	40~45 KVA	40~45 KVA
最大高频功率	Max. high frequency power	20~25 kw	20~25 kw	20~25 kw	20~25 kw
振动频率	Surging frequency	5~8 MHz	5~8 MHz	5~8 MHz	5~8 MHz
液压电机功率	Hydraulic motor power	4 kw	4 kw	4 kw	4 kw
液压系统压强	Pressure of hydraulic system	14 Mpa	14 Mpa	14 Mpa	14 Mpa
主压油缸	Main pressing hoil cylinder	D50×100 mm×10 pcs	D50×100 mm×10 pcs	D50×100 mm×12 pcs	D50×100 mm×12 pcs
上压油缸	Up pressing oil cylinder	D63×250 mm×4 pcs	D63×250 mm×4 pcs	D63×250 mm×5 pcs	D63×250 mm×5 pcs
最大主压力	Max. central pressure	27.5 t	27.5 t	33 t	33 t
入料电机功率	Conveyor motor power	0.4 kw	0.4 kw	0.4 kw	0.4 kw
出料电机功率	Output motor power	0.75 kw	0.75 kw	0.75 kw	0.75 kw
横推电机功率	Horizontal motor power		0.75 kw		0.75 kw
冷却风机功率	Coder motor power	1.5 kw		1.5 kw	1.5 kw
外形尺寸	Overall dimensions (L×W×H)	840×361×197 cm	840×361×197 cm 250×130×420cm	1020×231×197 cm	1020×361×197 cm
净重	Netweight	5300 kg	6800 kg	6300kg	7800 kg

MH9524 高频拼板机(双工作台)
HIGH FREQUENCY CLAMP CARRIER
(TWO WORKING POSITIONS)



- 具有PLC程序控制,液晶屏界面智能设置及故障显示,操作方便、可靠;
- 工作台在自动倾斜状态时进行摆放工件,符合人体工学设计,降低工人劳动强度;
- 具有进料前预压紧装置,使工件更容易对齐,有效降低废品率;
- 具有上层和下层两个工作台,通过一出一入交替工作的方式达到连续工作的效果,节省工作周期,减少能耗;
- 具有主压、上压、侧压三方向加压,因此,既可作为集成材拼板,又可以作为实木家具框架组合、门窗组合、实木封边等用途。

- With PLC procedure control,the screen interface can setup and display the troubles,it is convenient and credible to operate.
- The working table can put workpiece when it is automatically tilted,which accord with body project design,and can reduce the labor intensity.
- With pre-press device,which enable the workpieces accurate position and be good for reduce the waste ratio.
- With the up and the down working tables,which can achieve the continuous working by alternate way,and save the working cycle and reduce energy waste.
- With the main press,the up press and the side press,which can be taken to integration clamp carrier and also be used to the frame assembler of the solid wood furniture,door and window assembler,solid wood enveloping edge and so on.



型号	MODEL	MH9524
最大加工尺寸	Max.processing size	2485×985×60 mm
最大输入功率	Max.Input power	15 ~ 20 KVA
最大高频功率	Max.high frequency power	8~ 12kw
振动频率	Surging frequency	12 ~ 16 MHz
液压电机功率	Hydraulic motor power	22 kw× 2
液压系统压强	Pressure of hydraulic system	14 Mpa
主压油缸	Main pressing hoil cylinder	D63×100 mm×7 pcs
上压油缸	Up pressing oil cylinder	D50×430 mm×4 pcs
侧压油缸	Side pressing oil cylinder	D63×75 mm×2 pcs
最大主压力	Max.central pressure	20 t
入料电机功率	Conveyor motor power	0.75kw
冷却风机功率	Cooler motor power	0.4 kw
外形尺寸	Overall dimensions (L×W×H)	350×375×290 cm
净重	Net weight	8800kg

MH97410 热压拼板机(短边进料)
HOT PRESS CLAMP CARRIER



含自动升降平台

MH9848 热压拼板机(长边进料)
HOT PRESS CLAMP CARRIER

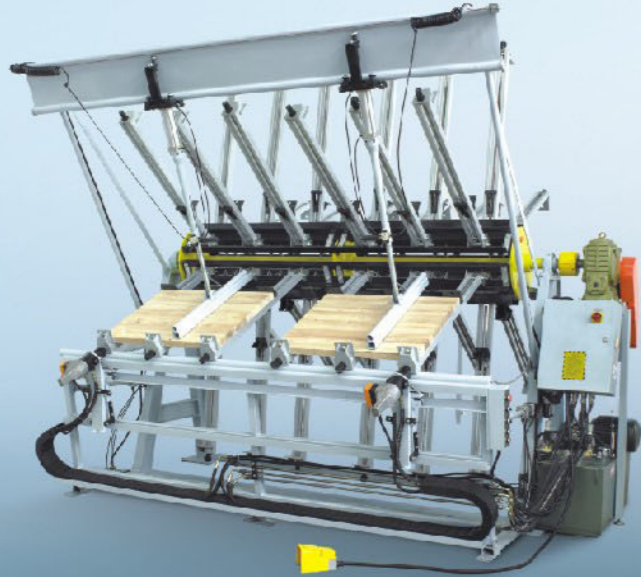


型号	MODEL	MH9848	MH97410
最大加工尺寸	Max.processing size	2500×1300×60mm	3000×1300×60mm
主压油缸	Main pressing hoil cylinder	φ85×200 6支	活塞缸φ85 (φ110)x400 4支
侧压油缸	Side pressing hoil cylinder	φ50×150 10支	φ50×125 10支
液压系统功率	Hydraulic system power	4 kw	4 kw
液压系统最大压强	Max pressure of Hydraulic system	30 Mpa	14 Mpa
主压油缸压强	Pressure of main pressing hoil cylinder	30 Mpa	7 Mpa
最大贴面压力	Max Lamination Area	100 t	20吨
侧压油缸压强	Side oil cylinder intensity of pressure	11.5 MPa	14 Mpa
最大拼板压力	Max. clamping pressure	22.5 t	27 吨
热油泵电机功率	Hot oil pump motor power	1.5 kw	1.5 kw
加热功率	Heating power	18 kw	36 kw
送料电机功率	Feeding motor speed	0.55 kw	1.5 kw
外形尺寸	Overall dimensions (L×W×H)		1055×207×238cm
净重	Net weight	5700kg	8600kg

用途广,可作热压拼板机也可作普通热压机贴面,带有进料和出料台可达到连续工作的效果,节省工作周期,具有PLC程序控制液晶屏界面智能设置及故障显示,操作方便,可靠。

The use of this machine is wide, it can be used as the hot clamp carrier and also be used as the ordinary hot press to cover the board, it equip with in-feeding and out-feeding table in order to achieve the continuous working effect and save the working cycle, it can control the LCD screen brainpower setup and the malfunction display by the PLC program manager. It operate easily and reliably.

MH1925×6 液压拼板机
HYDRAULIC CLAMP CARRIER



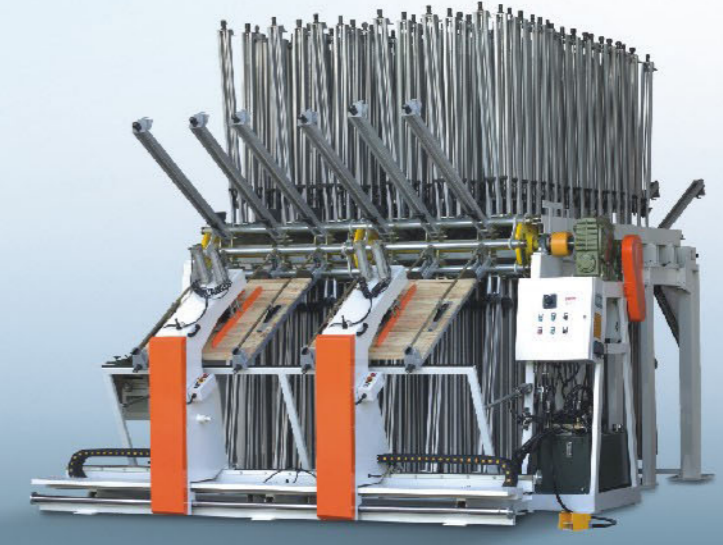
MHA1925×16 液压拼板机
HYDRAULIC CLAMP CARRIER



MHB1925×6 液压拼板机
HYDRAULIC CLAMP CARRIER



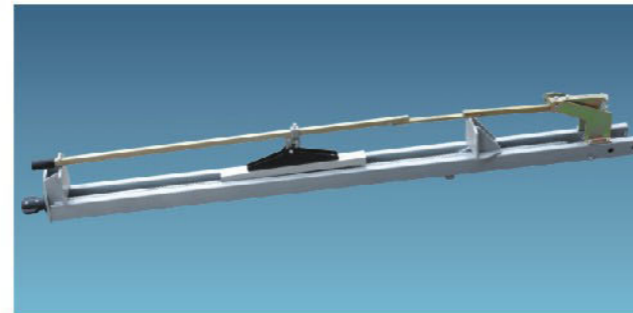
MHB1925×40 液压拼板机
HYDRAULIC CLAMP CARRIER



(另有气动型可供选购)
PNEUMATIC TYPE CAN BE OPTIONAL



- 夹具的丝杆采用德国精密液压滚牙机滚压成型，使丝杆光洁耐磨、互换性强；
- The clamping screw thread staff is made by precision Germany hydraulic thread rolling machine, which insures the screw with high precision, strongness and wearable.



- 对幅面较宽或厚度较薄的工件，可选购上图所示的辅助弹簧压条，以避免工件拼压时隆起或翻转时跌落的现象。
- Optional press bar is best suitable for relatively thin or broad working pieces, and avoid spring up or falling down situation when clamping.

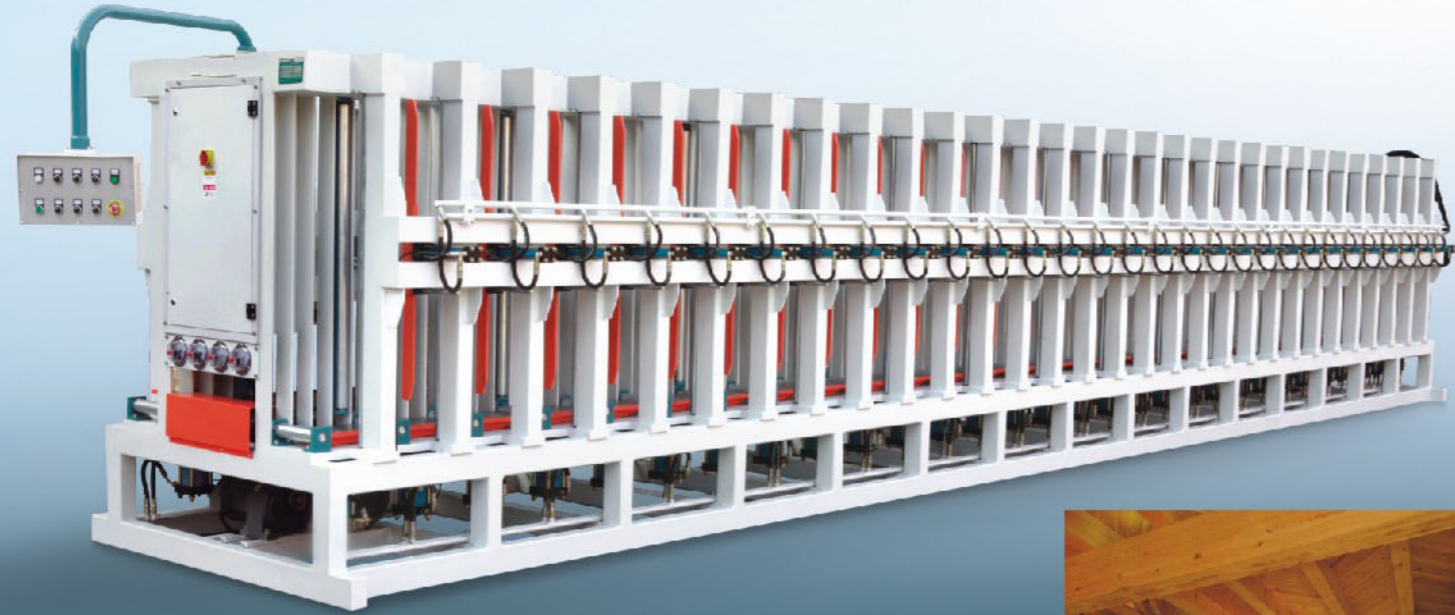
型号	MODEL	MH1925×6	MH1930×6	MH1925×8	MH1930×8	MHA1925×16	MHB1925×6	MHB1930×6
最大拼板长度	Max.clamping length	2500 mm	3000 mm	2500 mm	3000 mm	2500 mm	2500 mm	3000mm
最大拼板宽度	Max.clamping width	1320 mm	1320 mm	1320 mm	1320 mm	1320 mm	1320 mm	1320mm
最大拼板厚度	Max.clamping thickness	80 mm	80 mm	80 mm	80 mm	80 mm	80 mm	80 mm
夹具排数	Number of clamping fixture	6 pcs	6 pcs	8 pcs	8 pcs	16 pcs	6 pcs	6 pcs
每排夹具数	Number of clamping fixture of each row	6 pcs	8 pcs	6 pcs	8 pcs	6 pcs	6 pcs	8 pcs
液压马达数量	Number of hydraulic motor	2 pcs	2 pcs	2 pcs	2 pcs	2 pcs	2 pcs	2 pcs
油站电机功率	Hydraulic motor power	2.2 kw	2.2 kw	2.2 kw	2.2 kw	2.2 kw	2.2 kw	2.2 kw
旋转电机功率	Revolving motor power	0.75 kw	0.75 kw	0.75 kw	0.75 kw	2.2 kw	0.75 kw	0.75 kw
外形尺寸	Overall dimensions	407×332×390 cm	457×362×390 cm	407×332×390 cm	457×362×390 cm	420×478×378 cm	407×362×390 cm	457×362×390 cm
净重	Net weight	2600 kg	3000 kg	2800 kg	3200 kg	4800 kg	2600 kg	3000kg



- 滑动压料架在精钢镀铬的圆导轨上滑动，使压料架滑动更轻便、更耐磨；
- 当滑动压料架对准夹具时有讯号灯提示油压马达可以进给，反之压料架未对准夹具，电路将阻止油压马达进给；从而既缩短对位的时间，又避免损坏机器；
- 油压马达自动进给装置设置三档：一档在进给的同时马达正转锁紧夹具；二档为复位档；三档在进给的同时马达反转松开夹具，使工序更紧凑，工作效率更高；
- 油压马达的扭力可以进行压力调节，使之达到不同的拼板尺寸和木材种类所需拼板压力，以确保品质；
- 独创的夹具排数可递增设计，顾客可先购买16排夹具的机器，以后可根据需要再补充零件增加至24、32或40排，既满足顾客逐渐投资的需求，又方便经销商预先存货销售；
- 夹具旋转传动机构装有扭力限制器，当机器发生异常致使旋转负荷超过设定值时，扭力限制器自动打滑，从而避免损坏传动机构而造成不必要的维修；
- The gliding press rack glide on the chromeplate steel round orbit,which enable the gliding press rack more light and wearable ;
- When the gliding press rack aim at the clamps,the message lamp will remind the hydraulic motor can feed,whereas,it can prevent the hydraulic motor,like that,it can short the contrapuntal time and avoid to attain the machine.
- The unique hydraulic motor auto feeding system has three steps the first step the motor positive rotating locks the clamps when feeding.The second step is diaplasis step, the third step the motor reversing loosen,which enable the workpiece more close and work efficiency is better.
- The rotating pressure can be adjusted to meet the needs best suitable to specific size of workingpieces and type of wood, so as to insure the quality of clamping.
- The original clamp rows can be increased by degrees,the customer can buy the clamp carrier machine with sixteen rows,and increase the rows to 24/32/40 according to his demand,which can satisfy the invest demand and be good to stock-in-trade for the dealer.
- Clamp circumgyrate driving device with restrict device when the machine occurs abnormity and make the circumgyrate charge over the fixed value,the restrict device can automatically skid,which can avoid to attain the driving device.

型号	MODEL	MHB1925	MHB1930	MHB1938	MHB1945
最大拼板长度	Max.clamping length	2500 mm	3000 mm	3800 mm	4600 mm
最大拼板宽度	Max.clamping width	1320 mm	1320 mm	1320 mm	1320 mm
最大拼板厚度	Max.clamping thickness	80 mm	80 mm	80 mm	80 mm
夹具排数	Number of clamping fixture	16/24/32/40	16/24/32/40	16/24/32/40	16/24/32/40
每排夹具数	Number of clamping fixture of each row	6 pcs	8 pcs	10 pcs	12 pcs
液压马达数量	Number of hydraulic motor	2 pcs	2 pcs	2 pcs	2 pcs
油站电机功率	Hydraulic motor power	2.2 kw	2.2 kw	2.2 kw	2.2 kw
旋转电机功率	Revolving motor power	2.2 kw	2.2 kw	2.2 kw	2.2 kw
外形尺寸	16排 (16 rows)	420×478×378 cm	470×478×378 cm	560×478×378 cm	620×478×378 cm
	24排 (24 rows)	420×558×378 cm	470×558×378 cm	560×558×378 cm	620×558×378 cm
	32排 (32 rows)	420×638×378 cm	470×638×378 cm	560×638×378 cm	620×638×378 cm
	40排 (40 rows)	420×718×378 cm	470×718×378 cm	560×718×378 cm	620×718×378 cm
净重	16排 (16 rows)	4800 kg	6130 kg	7730 kg	9130 kg
	24排 (24 rows)	6600 kg	7730 kg	9930 kg	10730 kg
	32排 (32 rows)	8100 kg	9330 kg	10930 kg	12330 kg
	40排 (40 rows)	9700 kg	10560 kg	12560 kg	13560 kg

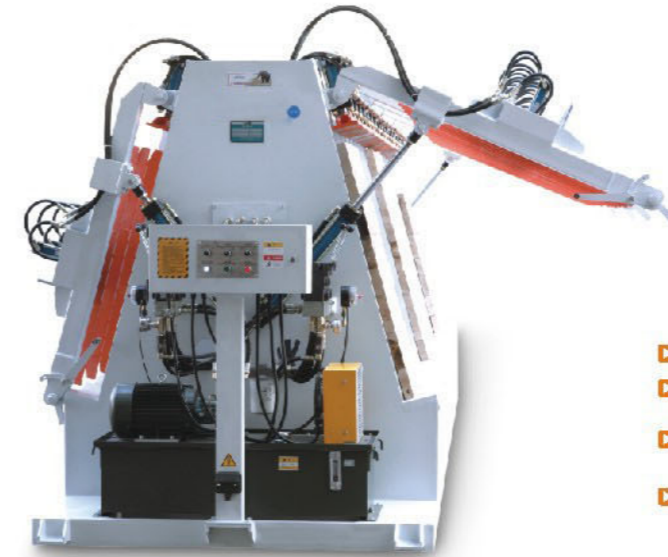
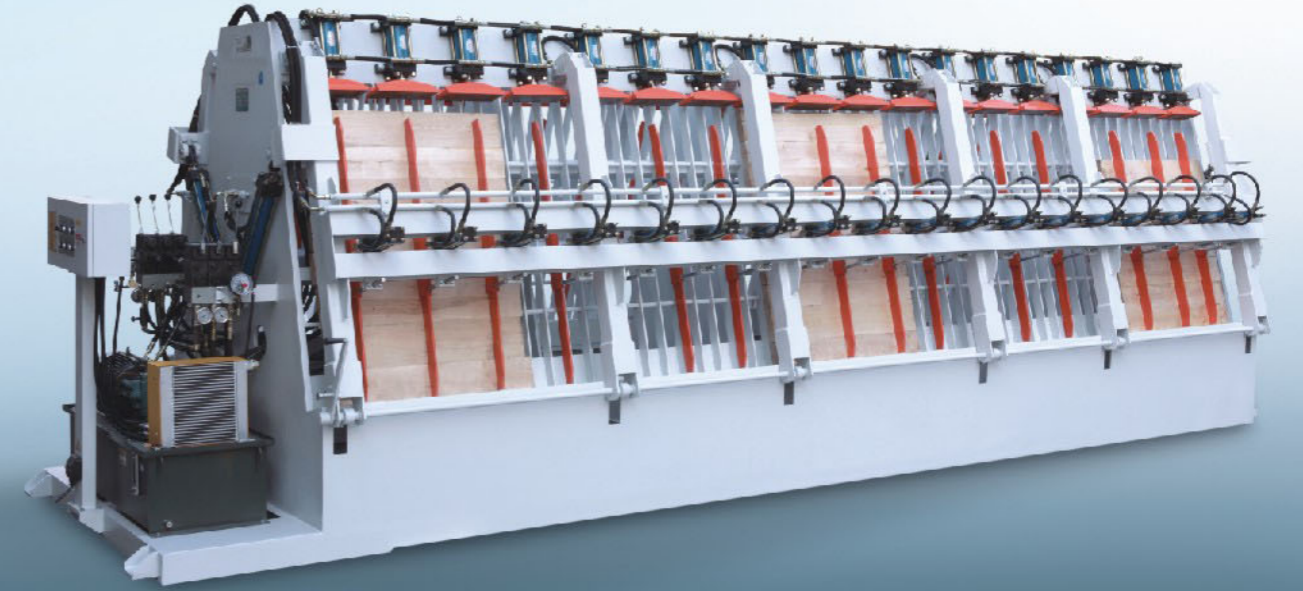
MH28120 液压拼板机(滚轮送料)
HYDRAULIC CLAMP CARRIER
(ROLLER FEEDING)



- ▶ 配置液压油冷却装置,防止在长时间、重负荷工作时油温过高而损坏液压元件;
- ▶ 液压系统带有失压自动补偿功能,确保粘合面保持恒定压力;
- ▶ 机身采用龙门式设计,能承受极大的拼接压力,因此本机能拼接如木屋横梁、木柱等截面较大或长度较长的工件;
- ▶ 可选购进出料自动送料架。
- ▶ With hydraulic oil cooling device,avoid to attain the hydraulic components when the oil temperature is too high in a long time and high charge condition.
- ▶ The hydraulic system with lose pressure and automatism compensate functions,it insure the agglutinated side keep the invariables pressure ;
- ▶ The machine body adopt the gantrytype design,which can support the huge clamping pressure,so the machine can clamp the frame house beam,the stake and other workpiece with the bigger and longer section of the wood.
- ▶ The auto matical feeding device can be optional.

型号	MODEL	MH2890	MH28120
主压油缸	Main pressing oil cylinder	D100×100 mm×2×22 pcs	D100×100 mm×2×30 pcs
侧压油缸	Side pressing oil cylinder	D40×200 mm×2×21 pcs	D40×200 mm×2×29 pcs
后侧靠轮气缸	Rear roller oil cylinder	D63×50mm×2×8 pcs	D63×50mm×2×11 pcs
送料电机功率	Feeding motor power	2.2 kw ×2	2.2 kw ×2
液压电机功率	Hydraulic motor power	7.5 kw	7.5 kw
最大拼接尺寸	Max clamping size	900×1300×200 mm	1200×1300×200mm
液压系统压强	Pressure of hydraulic system	14 Mpa	14 Mpa
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	906×223×230 cm	1206×223×230 cm
净重	Net weight	15000 kg	19000 kg

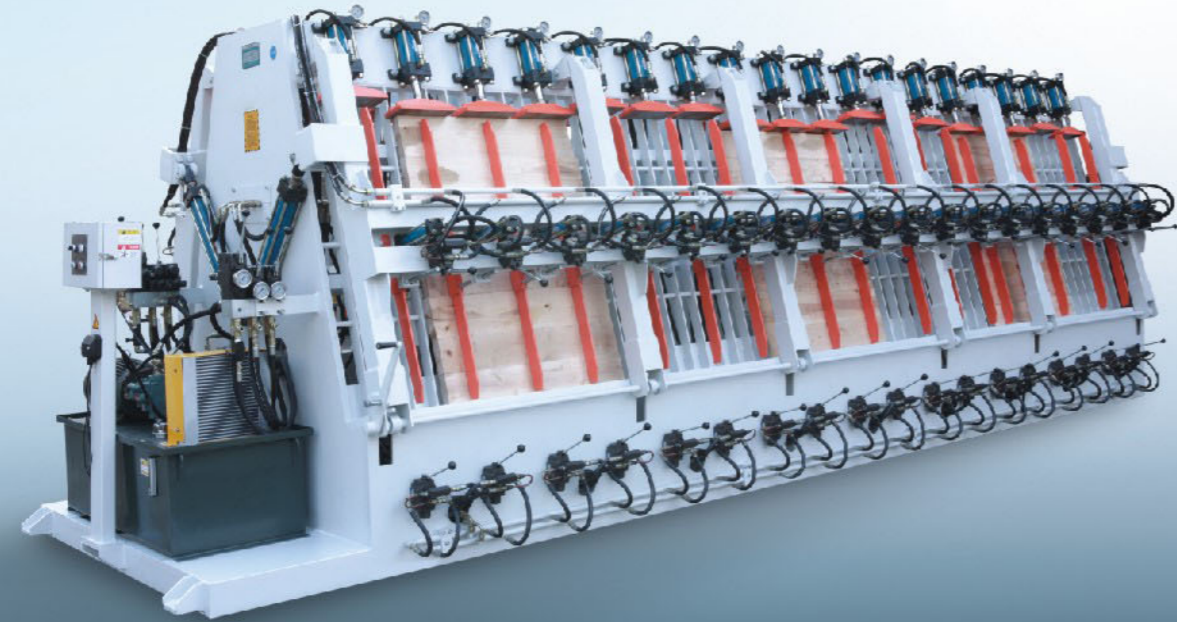
MH2962 液压拼板机(双面)
HYDRAULIC CLAMP CARRIER
(DOUBLE SIDES)



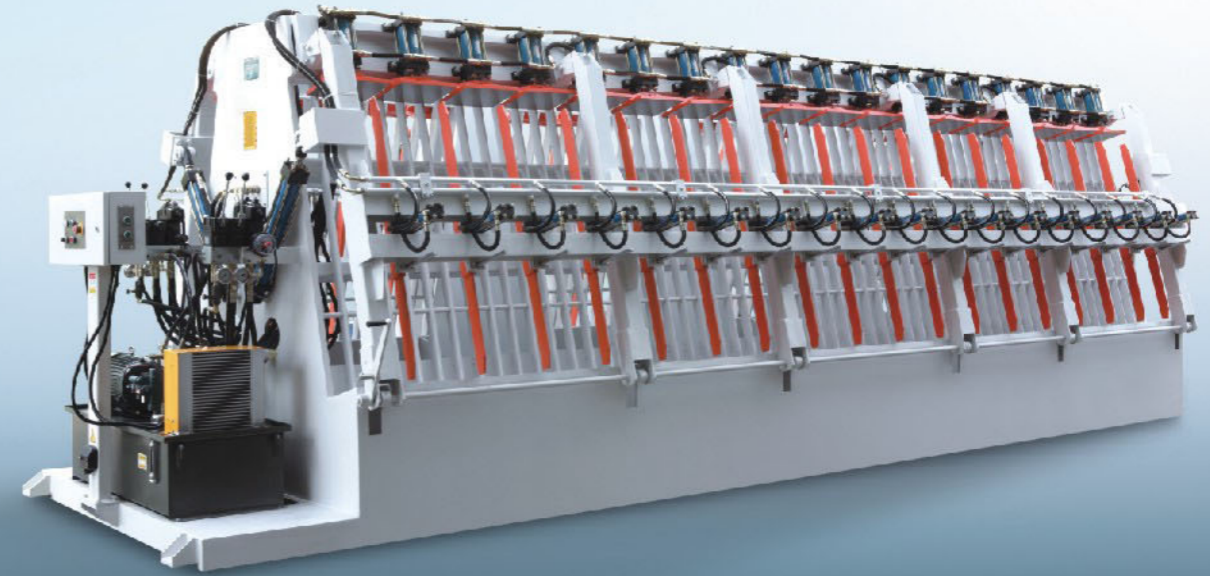
- ▶ 配置液压油冷却装置,防止在长时间、重负荷工作时油温过高而损坏液压元件。
- ▶ 液压系统带有失压自动补偿功能,确保粘合面保持恒定的压力。
- ▶ Configure hydraulic oil cooling device ,Prevent the long period of time,heavy-dutywork at the oil temperature from damaging the hydraulic components.
- ▶ Hydraulic system with automatic no-voltage protection,ensure the adhesion of the constant pressure.

型号	MODEL	MH2925	MH2931	MH2950	MH2962
最大拼板尺寸	Max clamp carrier size	2500×1320×150 mm	3100×1320×150 mm	5000×1320×150 mm	6200×1320×150 mm
主压油缸	Main pressing oil cylinder	D80×80 mm×2×6 pcs	D80×80 mm×2×9 pcs	D80×80 mm×2×15 pcs	D80×80mm×2×18 pcs
侧压油缸	Side pressing oil cylinder	D40×150 mm×2×6 pcs	D40×150 mm×2×9 pcs	D40×150 mm×2×15 pcs	D40×150 mm×2×18 pcs
侧举油缸	Side lifting oil cylinder	D63×500 mm×2×2 pcs	D63×500 mm×2×2 pcs	D63×500 mm×2×2 pcs	D63×500 mm×2×2 pcs
最大主压力	Max central pressure	42 t	63 t	105 t	126 t
液压系统压强	Pressure of hydraulic system	14 Mpa	14 Mpa	14 Mpa	14 Mpa
液压电机功率	Hydraulic motor power	5.5 kw	5.5 kw	5.5 kw	5.5 kw
外形尺寸(长×宽×高)	Overall dmsions (L×W×H)	350×223×224 cm	410×223×224 cm	590×223×224 cm	710×223×224 cm
净重	Net weight	3850 kg	4900 kg	7500 kg	9300 kg

MH2962A 液压拼板机(双面)
HYDRAULIC CLAMP CARRIER
(DOUBLE SIDES)



MH2962 X 25 液压拼板机(双面)
HYDRAULIC CLAMP CARRIER
(DOUBLE SIDES)



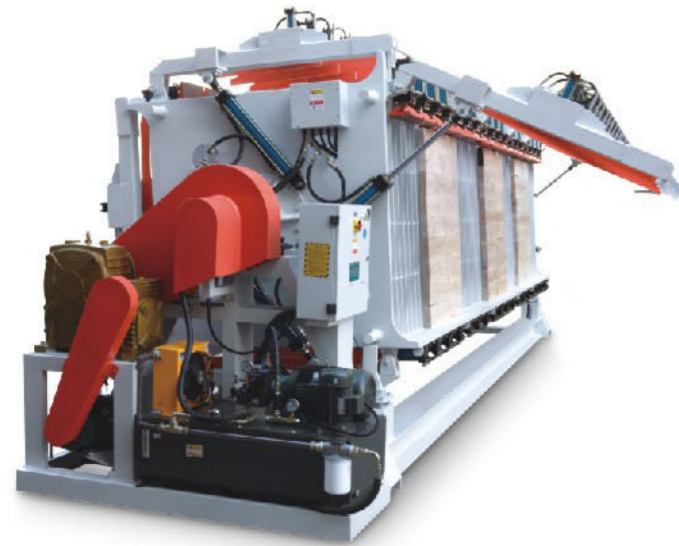
- ▶ 配置液压油冷却装置,防止在长时间、重负荷工作时油温过高而损坏液压元件。
- ▶ 每支主压和侧压油缸均有独立的手动阀,适合有特殊工件需要的使用者。
- ▶ Configure hydraulic oil cooling device,prevent the long period of time,heavy-duty work at the oil temperature from damaging the hydraulic components.
- ▶ Each main pressure and the side pressure oil cylinder would have its own manually-operated valve,adapt to special workpiece users.

- ▶ 配置液压油冷却装置,防止在长时间、重负荷工作时油温过高而损坏液压元件。
- ▶ 液压系统带有失压自动补偿功能,确保黏合面保持恒定的压力。
- ▶ Configure hydraulic oil cooling device,prevent the long period of time,heavy-duty work at the oil temperature from damaging the hydraulic components.
- ▶ Hydraulic system with automatic no-voltage protection,ensure the adhesion of the constant pressure.

型号	MODEL	MH2925A	MH2931A	MH2950A	MH2962A
最大拼板尺寸	Max.clamping size	2500×1320×150 mm	3100×1320×150 mm	5000×1320×150 mm	6200×1300×100 mm
主压油缸	Main pressing oil cylinder	D80×80 mm×2×6 pcs	D80×80 mm×2×9 pcs	D80×80 mm×2×15 pcs	D80×80 mm×2×18 pcs
侧压油缸	Side pressing oil cylinder	D40×150 mm×2×6 pcs	D40×150 mm×2×9 pcs	D40×150 mm×2×15 pcs	D40×150 mm×2×18 pcs
侧举油缸	Side lifting oil cylinder	D63×500 mm×2×2 pcs	D63×500 mm×2×2 pcs	D63×500 mm×2×2 pcs	D63×500 mm×2×2 pcs
最大主压力	Max.central pressure	42t	63t	105 t	126 t
液压系统压强	Pressure of hydraulic system	14 Mpa	14 Mpa	14 Mpa	14 Mpa
液压电机功率	Hydraulic motor power	5.5 kw	5.5 kw	5.5 kw	5.5 kw
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	350×223×224 cm	410×223×224 cm	590×223×224 cm	710×223×224 cm
净重	Net weight	4000 kg	5200 kg	8200 kg	10800 kg

型号	MODEL	MH2925×25	MH2931×25	MH2950×25	MH2962×25
最大拼板尺寸	Max.clamp carrier size	2500×1320×250 mm	3100×1320×250 mm	5000×1320×250 mm	6200×1320×250 mm
主压油缸	Main pressing oil cylinder	D80×80 mm×2×6 pcs	D80×80 mm×2×9 pcs	D80×80 mm×2×15 pcs	D80×80 mm×2×18 pcs
侧压油缸	Side pressing oil cylinder	D40×150 mm×2×6 pcs	D40×150 mm×2×9 pcs	D40×150 mm×2×15 pcs	D40×150 mm×2×18 pcs
侧举油缸	Side lifting oil cylinder	D63×500 mm×2×2 pcs	D63×500 mm×2×2 pcs	D63×500 mm×2×2 pcs	D63×500 mm×2×2 pcs
最大主压力	Max.central pressure	42 t	63 t	105t	126 t
液压系统压强	Pressure of hydraulic system	14 Mpa	14 Mpa	14 Mpa	14 Mpa
液压电机功率	Hydraulic motor power	5.5 kw	5.5 kw	5.5 kw	5.5 kw
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	350×244×224 cm	410×244×224 cm	590×244×224 cm	710×244×224 cm
净重	Net weight	4300kg	5500kg	8600 kg	11500 kg

MH1362C 液压拼板机(上翻式)
HYDRAULIC CLAMP CARRIER
(UP FOLD TYPE)



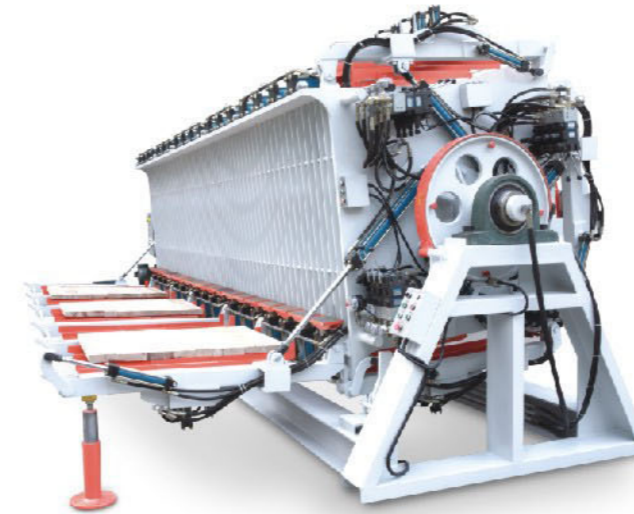
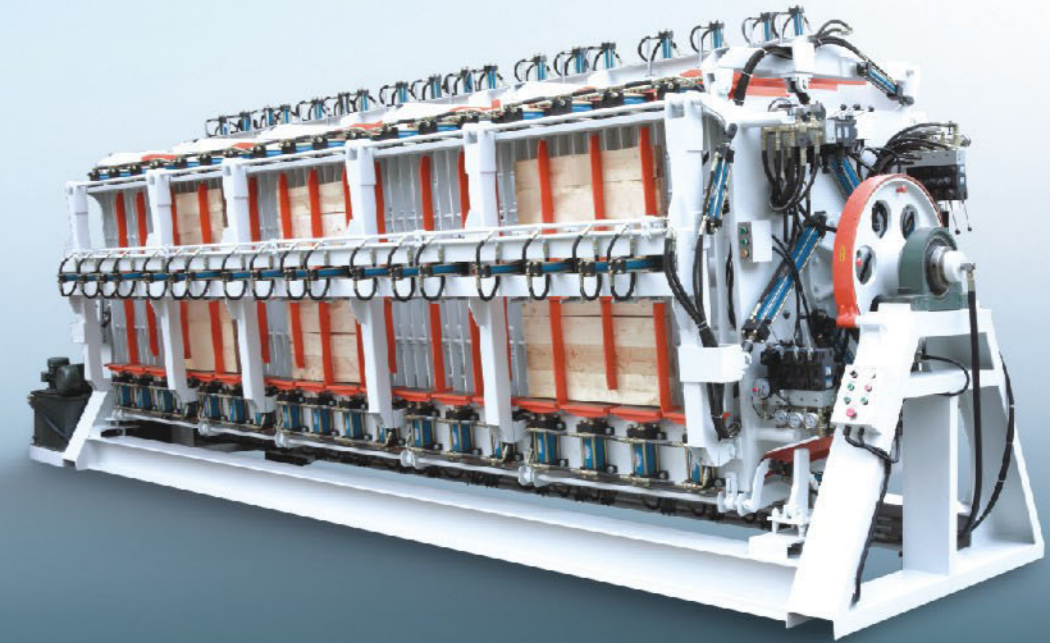
侧压架上翻时的状态 Up folded situation of the side press frame



- ▶ 配置液压油冷却装置,防止在长时间、重负荷工作时油温过高而损坏液压元件。
- ▶ 液压系统带有失压自动补偿功能,确保黏合面保持恒定的压力。
- ▶ Configure hydraulic oil cooling device,Prevent the long period of time,heavy-duty work at the oil temperature from damaging the hydraulic components.
- ▶ Hydraulic system with automatic no-voltage protection,ensure the adhesion of the constant pressure.

型号	MODEL	MH1325C	MH1331C	MH1350C	MH1362C
最大拼板尺寸	Max clamp carrier size	2500 × 1320 × 150 mm	3100 × 1320 × 150 mm	5000 × 1320 × 150 mm	6200 × 1320 × 150 mm
主压油缸	Main pressing oil cylinder	D80 × 80 mm × 4 × 6 pcs	D80 × 80 mm × 4 × 9 pcs	D80 × 80 mm × 4 × 15 pcs	D80 × 80 mm × 4 × 18 pcs
侧压油缸	Side pressing oil cylinder	D40 × 150 mm × 4 × 6 pcs	D40 × 150 mm × 4 × 9 pcs	D40 × 150 mm × 4 × 15 pcs	D40 × 150 mm × 4 × 18 pcs
侧举油缸	Side lifting oil cylinder	D63 × 550 mm × 4 × 2 pcs	D63 × 550 mm × 4 × 2 pcs	D63 × 550 mm × 4 × 2 pcs	D63 × 550 mm × 4 × 2 pcs
刹车油缸	Brake oil cylinder	D40 × 150 mm × 1 pc	D40 × 150 mm × 1 pc	D40 × 150 mm × 1 pc	D40 × 150 mm × 1 pc
最大主压力	Max central pressure	42t	63 t	105 t	126 t
旋转电机功率	Rotary drive power	2.2 kw	2.2 kw	2.2 kw	4 kw
液压电机功率	Hydraulic motor power	7.5 kw	7.5 kw	7.5 kw	7.5 kw
补压电机功率	Compensation pressure motor power	1.5 kw	1.5 kw	1.5 kw	1.5 kw
液压系统压强	Pressure of hydraulic system	14 Mpa	14 Mpa	14 Mpa	14 Mpa
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	442 × 267 × 278 cm	502 × 267 × 278 cm	692 × 267 × 278 cm	818 × 267 × 278 cm
净重	Net weight	7900 kg	9900kg	13000 kg	16200 kg

MH1362D 液压拼板机(下翻式)
HYDRAULIC CLAMP CARRIER
(DOWN FOLD TYPE)

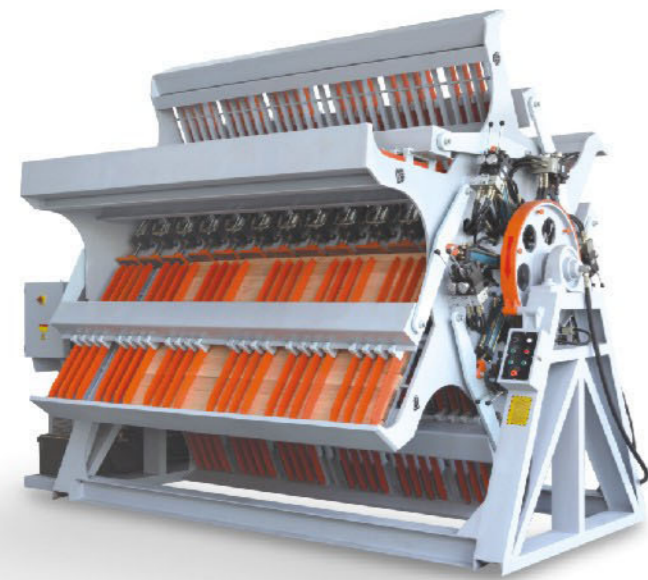
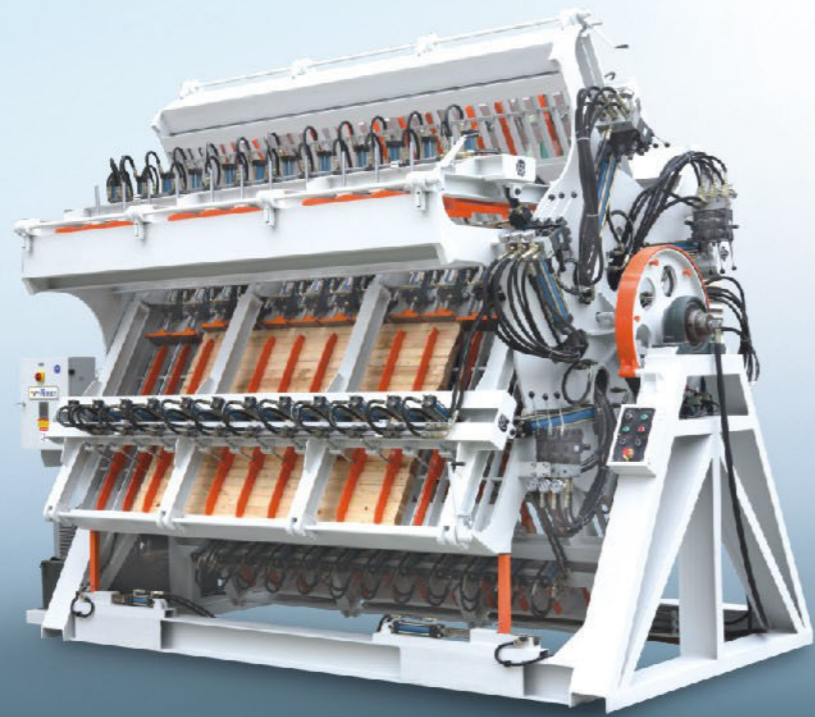


侧压架下翻时的状态 Down folded situation of the side press frame

- ▶ 装料和出料都在水平位置,降低了劳动强度和减小危险。
- ▶ 配置液压油冷却装置,防止在长时间、重负荷工作时油温过高而损坏液压元件。
- ▶ 液压系统带有失压自动补偿功能,确保黏合面保持恒定的压力。
- ▶ Loading and discharging materials both at the horizontal position,reduce the labor intensity and risk.
- ▶ Configure hydraulic oil cooling device,Prevent the long period of time,heavy-duty work at the oil temperature from damaging the hydraulic components.
- ▶ Hydraulic system with automatic no-voltage protection,ensure the adhesion of the constant pressure.

型号	MODEL	MH1325D	MH1331D	MH1350D	MH1362D
最大拼板尺寸	Max clamp carrier size (mm)	2500 × 1320 × 150	3100 × 1320 × 150	5000 × 1320 × 150	6200 × 1320 × 150
主压油缸	Main pressing oil cylinder	D80 × 80 mm × 4 × 6 pcs	D80 × 80 mm × 4 × 9 pcs	D80 × 80 mm × 4 × 15 pcs	D80 × 80 mm × 4 × 18 pcs
侧压油缸	Side pressing oil cylinder	D40 × 150 mm × 4 × 6 pcs	D40 × 150 mm × 4 × 9 pcs	D40 × 150 mm × 4 × 15 pcs	D40 × 150 mm × 4 × 18 pcs
侧举油缸	Side lifting oil cylinder	D63 × 550 mm × 4 × 2 pcs	D63 × 550 mm × 4 × 2 pcs	D63 × 550 mm × 4 × 2 pcs	D63 × 550 mm × 4 × 2 pcs
锁紧油缸	Locked oil cylinder	D40 × 210 mm × 4 × 1 pc	D40 × 210 mm × 4 × 1 pc	D40 × 210 mm × 4 × 1 pc	D40 × 210 mm × 4 × 1 pc
刹车油缸	Brake oil cylinder	D40 × 150 mm × 1 pc	D40 × 150 mm × 1 pc	D40 × 150 mm × 1 pc	D40 × 150 mm × 1 pc
最大主压力	Max central pressure	42 t	63 t	105 t	126 t
旋转电机功率	Rotary drive power	2.2 kw	2.2 kw	2.2 kw	4 kw
液压电机功率	Hydraulic motor power	7.5 kw	7.5 kw	7.5 kw	7.5 kw
补压电机功率	Compensation pressure motor power	1.5 kw	1.5 kw	1.5 kw	1.5 kw
液压系统压强	Pressure of hydraulic system	14 Mpa	14 Mpa	14 Mpa	14 Mpa
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	442 × 267 × 278 cm	502 × 267 × 278 cm	692 × 267 × 278 cm	818 × 267 × 278 cm
净重	Net weight	8000kg	10000 kg	13100 kg	16300 kg

MH1831 液压拼板机(六面)
HYDRAULIC CLAMP CARRIER
(SIX SIDES)

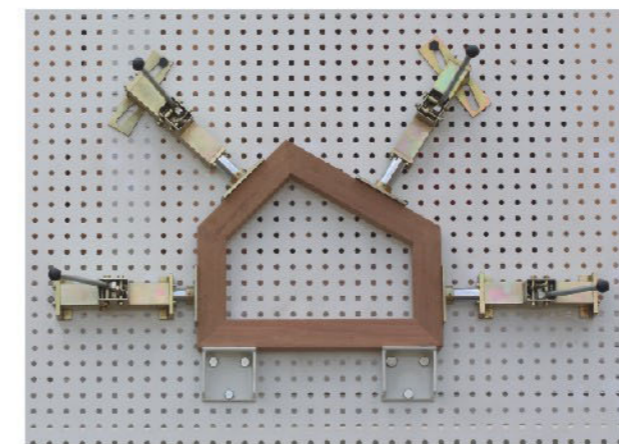
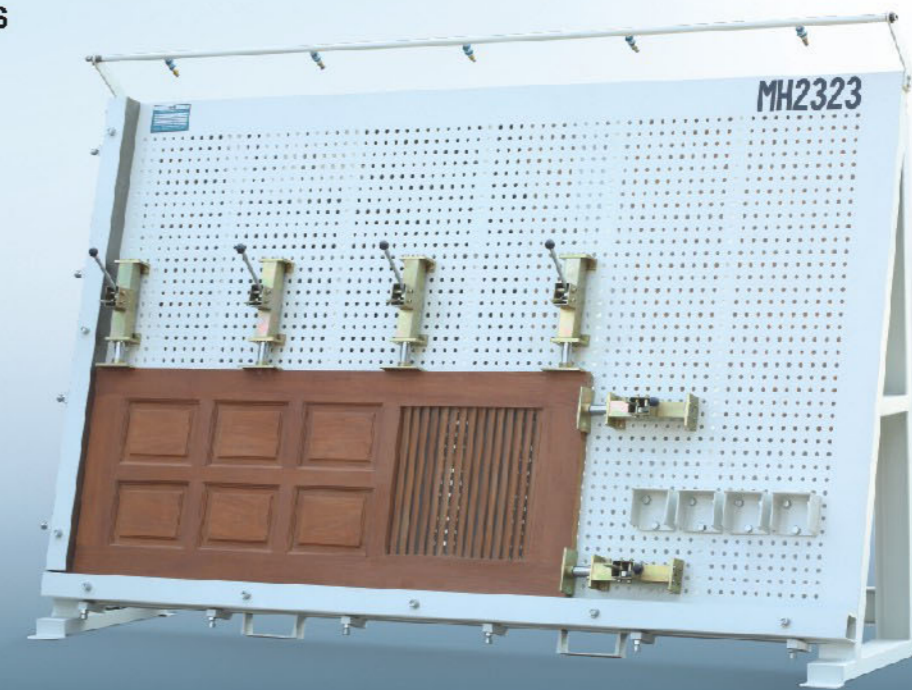


MH1731 液压拼板机(六面)
HYDRAULIC CLAMP CARRIER
(SIX SIDES)



型号	MODEL	MH1825	MH1831	MH1725	MH1731
最大拼板尺寸	Max. clamp carrier size	2500×1320×150 mm	3100×1320×150 mm	2500×1320×150 mm	3100×1320×150 mm
主压油缸	Main pressing oil cylinder	D80mm×80×10×6 pcs	D80mm×80×12×6 pcs	D80mm×80×10×6 pcs	D80mm×80×10×6 pcs
侧压油缸	Side pressing oil cylinder	D40mm×150×10×6 pcs	D40mm×150×12×6 pcs		
侧举油缸	Side lifting oil cylinder	D63mm×2×6 pcs	D63mm×2×6 pcs	D63mm×2×6 pcs	D63mm×2×6 pcs
刹车油缸	Brake oil cylinder	D40mm×50×1 pc	D40mm×50×1 pc	D40mm×1 pc	D40mm×1 pc
支撑油缸	Support oil cylinder	D40mm×2 pcs	D40mm×2 pcs		
最大主压力	Max. central pressure	70 t	84 t	70 t	84 t
旋转电机功率	Rotary drive power	2.2 kw	2.2 kw	2.2 kw	2.2 kw
液压电机功率	Hydraulic motor power	7.5 kw	7.5 kw	7.5 kw	7.5 kw
液压系统压强	Pressure of hydraulic system	14 Mpa	14 Mpa	14 Mpa	14 Mpa
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	416×356×362 cm	480×356×362 cm	400×350×338 cm	460×350×338 cm
净重	Net weight	12000 kg	13500 kg	11000 kg	12800 kg

MH2323 框架组合机
FRAME ASSEMBLER PRESS



选购可旋转角度的液压油缸, 不规则的多边形工件也能轻松组装;
Option rotating oil cylinder, irregular polygon workpiece also can be easily assembled.

型号	MODEL	MH2323
最大组合尺寸	Max assembly size	1220×2400 mm
油缸(标准配置)	Oil cylinder(standard)	D50×6 pcs
单支油缸压力	The pressure per oil	2 t
工作气压	Working air pressure	0.6~0.8 Mpa
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	310×75×206 cm
净重	Net weight	1250 kg

- 采用手动液压缸加压, 不需任何动力即可工作, 避免机械维护的烦恼;
- 适用于木工组框作业或家具企业木制品打样;
- Adopt the manual oil cylinder to press, it works without any motivity, it can avoid the trouble of repairing the machine.
- It is used to house woodworking or draw a design of the wood in furniture enterprise;

选购带侧压的气袋式压料器, 薄料、短料也能轻松拼板;

Option air bag type locking device, the thin and short stuff can be clamped easily.



MH2559 框架组合机
FRAME ASSEMBLER PRESS



特别适用于板式组合柜组装之用



型号	MODEL	MH2559
最大加工尺寸 (长×宽×高)	Max. processing size(LxWxH)	2660 × 600 × 1400mm
最小组装尺寸 (长×高)	Mn. assembly size(LxW)	350 × 230 mm
输送电机功率	Feeding motor power	400 W
输送带送料速度	Conveyer belt feeding speed	9m/min
活动梁移动电机功率	Walking beam moving motor power	0.37 Kw
活动梁移动速度	Walking beam speed	6.8 m/min
上压气缸	Up pressure cylinder	φ125 × 1200 2支 φ100 × 1200 1支
压板动作气缸	Platen action cylinder	φ50 × 1320 2支
侧压气缸	Side pressure cylinder	φ60 × 125 8支
活动梁抱紧气缸	Walking beam enclasp cylinder	φ125 × 50 1支
系统气压	System air pressure	0.6 ~ 0.8 MPa
送料架工作台尺寸 (长×宽)	Feeding rack working table size(LxW)	2000 × 600 mm
翻料板尺寸 (长×宽)	Turning material board size	2000 × 1170 mm
液压电机功率	Hydraulic motor power	1.5 kW
液压系统压力	Hydraulic system pressure	14 Mpa
翻架油缸	Turning rack cylinder	φ63 × 250 1支
翻板油缸	Turning board cylinder	φ50 × 200 2支
外形尺寸 (长×宽×高)	Dimension(LxWxH)	560 × 130 × 360cm 200 × 190 × 181cm
净重	Net weight	2890kg

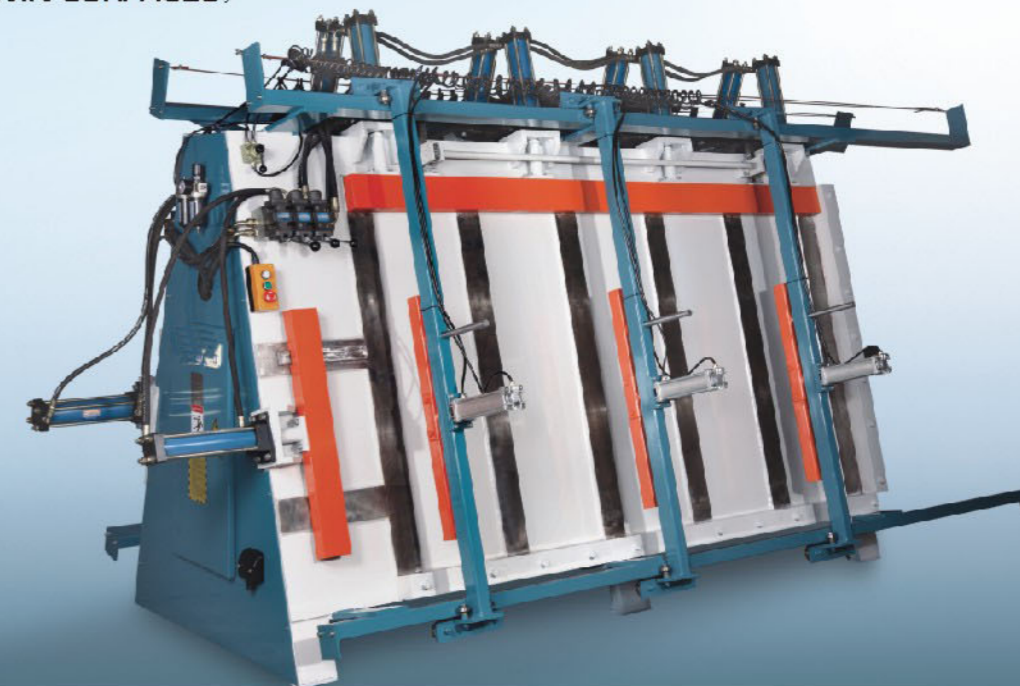
MH4325 气动拼板机
PNEUMATIC CLAMP CARRIER



- ▶ 只需压缩空气即可拼板，避免机械维护的烦恼；
- ▶ 主压、侧压均具备，而且长、宽位置可自由调节；
- ▶ It need compressing air only when operating,which can avoid the trouble of repairing the machine;
- ▶ With the main press and the side press,its length and width can be adjusted freely;

型号	MODEL	MH4325
最大拼装长度	Max.clamping length	2500 mm
最大拼装宽度	Max.clamping width	1300 mm
最大拼装厚度	Max.clamping thickness	80 mm
单缸最大压力	Max.p pressure of single cylinder	400 kg
工作压力	Working air pressure	0.6 ~ 0.8 Mpa
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	316 × 220 × 238 cm
净重	Net weight	1800 kg

MH2324 框架组合机 (双工位)
FRAME ASSEMBLER PRESS (TWIN SURFACES)



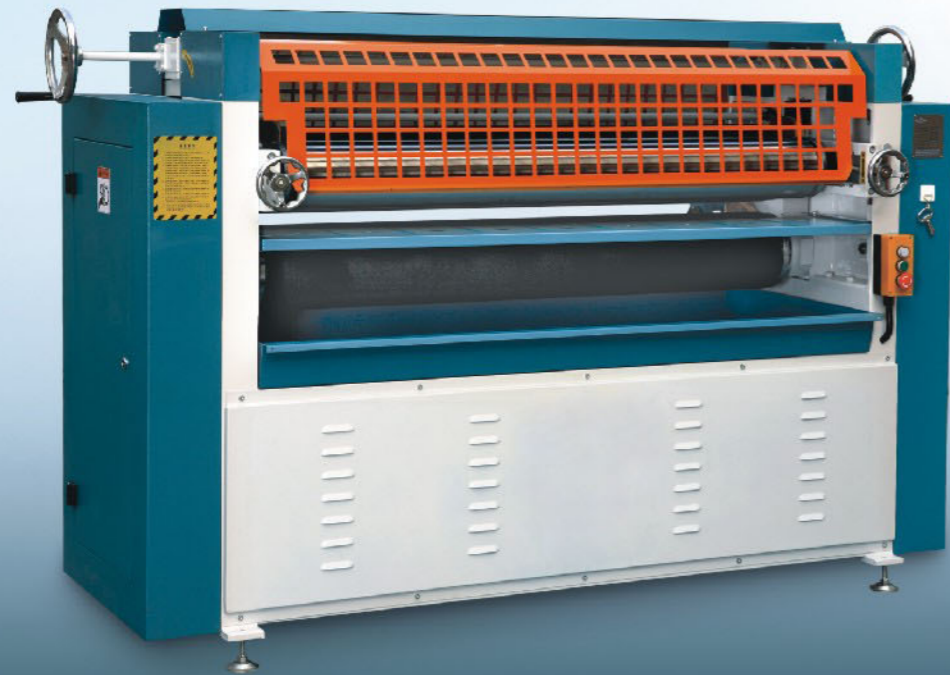
- ▶ 使用PLC程序控制，并通过压力传感器、液晶显示屏对压力及时间进行智能设置；
- ▶ 装有光幕对射开关，有效防止夹手事故；
- ▶ With PLC procedure control,it can resourcefully setup the pressure and time through the pressure sensor and the screen.
- ▶ The light curtain discharging switch can avoid to hurt the hand in effect.



MH2330 框架组合机
FRAME ASSEMBLER PRESS

型号	MODEL	MH2324	MH2325	MH2330
最大组合尺寸	Max assembly size	1220 × 2400 mm	1700 × 2500 mm	1700 × 3000 mm
液压电机功率	Hydraulic motor power	4 kw	1.5 kw	1.5 kw
上压油缸	Upper oil cylinder	D63 × 4 pcs	D90 × d45 × 2 pcs	D90 × d45 × 2 pcs
侧压油缸	Side oil cylinder	D63 × 1 pc	D65 × d45 × 2 pcs	D65 × d45 × 2 pcs
上压压力	Upper pressure	5 t × 4 pcs	12 t	12 t
侧压压力	Side pressure	5 t × 1 pc	5t	5t
工作压力	Working air pressure	0.6 ~ 0.8 Mpa		
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	420 × 215 × 230cm	320 × 114 × 245cm	370 × 114 × 245cm
净重	Net weight	2830 kg	1000 kg	1200 kg

MH6213A 双面涂胶机
TWIN SURFACES GLUE SPREADER



MH6213X25 单面涂胶机
SINGLE SURFACE GLUE SPREADER



MH6113A 单面涂胶机
SINGLE SURFACE GLUE SPREADER



胶量调节辊采用耐腐蚀不锈钢材料制造，经久耐用。
Doctor roller made of anti-rust stainless steel, reliable and durable.



MH6213B 双面涂胶机
TWIN SURFACES GLUE SPREADER



MH6213C 双面涂胶机
TWIN SURFACES GLUE SPREADER



MH6213C 带有胶辊清洗装置，避免清洗涂胶辊时夹伤手的意外。
MH6213C Installed with roller cleaning device, effectively avoid hand-hurt during cleaning.

型号	MODEL	MH6113A	MH6213A	MH6116A	MH6216A	MH6213B
最大涂胶宽度	Max.glue spreading width	1300 mm	1300mm	1600mm	1600 mm	1300mm
最大加工厚度	Max.working thickness	80 mm	80 mm	80 mm	80 mm	80 mm
胶辊直径	Rubber roller diameter	φ 200 mm	φ 200 mm	φ 200 mm	φ 200 mm	φ 185 mm
涂胶速度	Glue spreading speed	16 m/min	16 m/min	16 m/min	16 m/min	16 m/min
电机功率	Motor power	1.5 kw	2.2 kw	1.5 kw	2.2 kw	0.4 kw
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	223×80×143 cm	223×82×143 cm	253×80×143 cm	253×82×143 cm	190×66×136 cm
净重	Net weight	800kg	880 kg	900 kg	1000 kg	540 kg

型号	MODEL	MH6213C	MH6213D	MH6216D	MH6213X25	MH6216X25
最大涂胶宽度	Max.glue spreading width	1300 mm	1300mm	1600mm	1600mm	1600mm
最大加工厚度	Max.working thickness	80 mm	120mm	120mm	120mm	120mm
胶辊直径	Rubber roller diameter	φ 185 mm	φ240mm	φ 240mm	φ240mm	φ 240mm
涂胶速度	Glue spreading speed	16 m/min	21m/min	21 m/min	21 m/min	21 m/min
电机功率	Motor power	0.4 kw	0.55kwX2	0.55kwX2	0.55kwX2	0.55kwX2
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	190×66×136 cm	220×90×136 cm	250×90×135 cm	220×90×145 cm	250×90×145 cm
净重	Net weight	560kg	950Kg	1050Kg	1050Kg	1050Kg

MH6106B 单面涂胶机
SINGLE SURFACE GLUE SPREADER

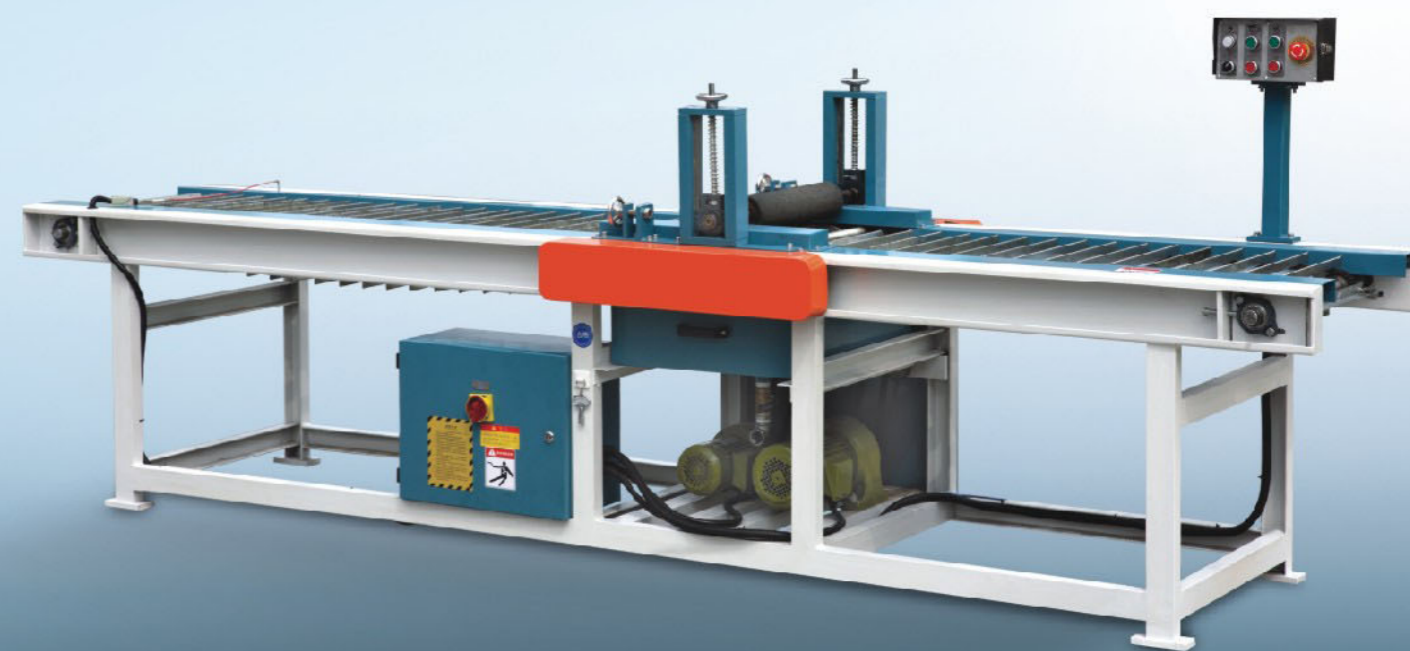


适用于集成材拼板前的涂胶。
可拆装式铝合金框架结构，
外形美观，运输方便。
Suitable for glue spreading of integrated
materials before clamping.
Knock-downable aluminium alloy frame,
elegant design and easy to move around.

MH6206B 双面涂胶机
TWIN SURFACES GLUE SPREADER



MH6540 链式涂胶机
CHAIN TYPE GLUE SPREADER



MH6106 涂胶机
GLUE SPREADER



适用于集成材拼接上胶
Suitable for glue spreading of integrated
materials before clamping.

MH6620 梳齿棒涂胶机
FINGER JOINTING GLUE SPREADER



主要用于配合不带涂胶装置的梳齿机，
在工件纵接前进行涂胶；
避免手工涂胶的质量缺陷，降低工人的
劳动强度。

MH6615 梳齿棒涂胶机
FINGER JOINTING GLUE SPREADER



(选购时请提供梳齿棒齿形尺寸)

It mostly can be used to gluing with the finger jointing
assembler which have no the gluing device.
It can avoid quality limitation by hand, and reduce the laboring
intensity of the worker.

MH6540

适用于集成材拼接上胶及较窄的工件单面涂胶，采用链式自动
传送，锯齿形的托料角铁，保证涂胶质量。

Suitable for the glue spreading of integrated materials and single surface
spreading of narrow work piece. The chain conveyor system with zigzag
framework greatly insure the glue spreading quality.

型号	MODEL	MF6540
最大涂胶宽度	Max glue spreading width	400 mm
胶辊直径	Rubber roller diameter	φ 130 mm
涂胶速度	Glue spreading speed	10 m/min
送料电机功率	Feed motor power	0.75 kw
涂胶电机功率	Motor power	0.4 kw
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	360×92×132 cm
净重	Net weight	530 kg



MF6213 板材清扫机
DOUBLE SIDES DUST CLEANER

本机器适用于板材涂胶(贴面)前对工件双面清扫粉尘。
This machine is best suitable to remove the powder or
dust on both sides of the panels before the process of
glue spreading or lamination.

型号	MODEL	MF6213	MF6216
最大清扫宽度	Max cleaning width	1350 mm	1650 mm
清扫滚筒直径	Dia. of cleaning roller	φ 160 mm	φ 160 mm
送料滚筒直径	Dia. of feeding roller	φ 130 mm	φ 130 mm
清扫电机功率	Cleaning motor power	1.5 kw	1.5 kw
送料电机功率	Feeding motor power	0.37 kw	0.37 kw
送料速度	Feeding speed	12 ~ 110 m/min	12 ~ 110 m/min
吸尘口直径	Dust outlet diameter	φ 145 mm × 2 pcs	φ 145 mm × 2 pcs
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	211×60×140 cm	241×60×140 cm
净重	Net weight	815 kg	890 kg

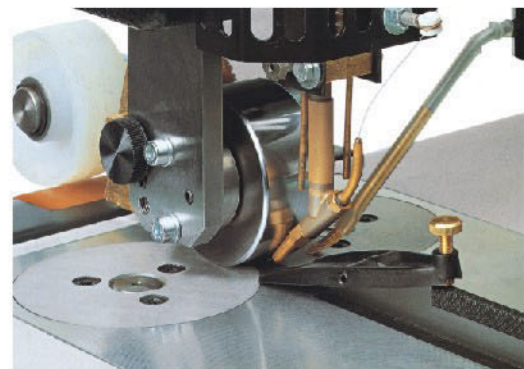
型号	MODEL	MH6106B	MH6206B	MH6106
最大涂胶宽度	Max glue spreading width	600 mm	600 mm	600 mm
最大涂胶厚度	Max spreading thickness	100 mm	100 mm	
胶辊直径	Rubber roller diameter	φ 156 mm	φ 156 mm	φ 210 mm
涂胶速度	Glue spreading speed	22 m/min	22 m/min	22 m/min
涂胶电机功率	Motor power	0.37 kw × 3 pcs	0.37 kw × 4 pcs	0.4 kw
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	110×81×165 cm	110×85×165 cm	125×65×103 cm
净重	Net weight	350 kg	400 kg	190 kg

型号	MODEL	MH6615	MH6620
最大涂胶宽度	Max glue spreading width	150 mm	200 mm
最大涂胶厚度	Max glue spreading thickness	200 mm	200 mm
涂胶板行程	Glue panel stroke	200 mm	200 mm
工作气压	Working air pressure	0.6 ~ 0.8 Mpa	0.6 ~ 0.8 Mpa
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	50×49×124 cm	55×49×124 cm
净重	Net weight	140 kg	160 kg

MH1109 单板纵向拼接机
VENEER SPLICER



实木薄片胶线纵向拼接机器，适用于生产实木薄片贴面家具或实木薄片装饰合板；
It can be used to product the solid slice adhibit furniture and the solid slice decorating plywood board.



德国原厂发热管 (可选用)
Heating gun of Germany origin (Optional)



型号	MODEL	MH1109
入口深度	Throat depth	920mm
适用木片厚度	Thickness of veneer	0.4 ~ 2 mm
送料速度	Feeding speed	15 m/min
送料电机功率	Feeding motor power	0.18 kw
发热管功率	Heating pipe power	0.32 kw
工作气压	Working air pressure	0.2 ~ 0.3 Mpa
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	129×48×150 cm
净重	Net weight	200kg

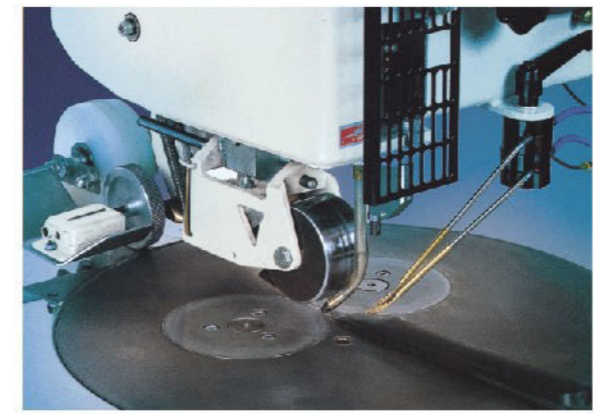
MH1112 单板纵向拼接机
VENEER SPLICER



实木薄片胶线纵向拼接机器，适用于生产实木薄片贴面家具或实木薄片装饰合板；
It can be used to product the solid slice adhibit furniture and the solid slice decorating plywood board.



德国原厂发热管 (可选用)
Heating gun of Germany origin (Optional)



型号	MODEL	MH1112
入口深度	Throat depth	1200mm
适用木片厚度	Thickness of veneer	0.4 ~3 mm
送料速度	Feeding speed	15 m/min
送料电机功率	Feeding motor power	0.75kw
发热管功率	Heating pipe power	0.4 kw
工作气压	Working air pressure	0.4 ~0.65Mpa
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	214×72×165 cm
净重	Net weight	520kg

MQ2026B 单板剪裁机
VENEER GUILLOTINE



MQS2026B(数控)单板剪裁机
VENEER GUILLOTINE (WITH C.N.C. SERVOMOTOR)



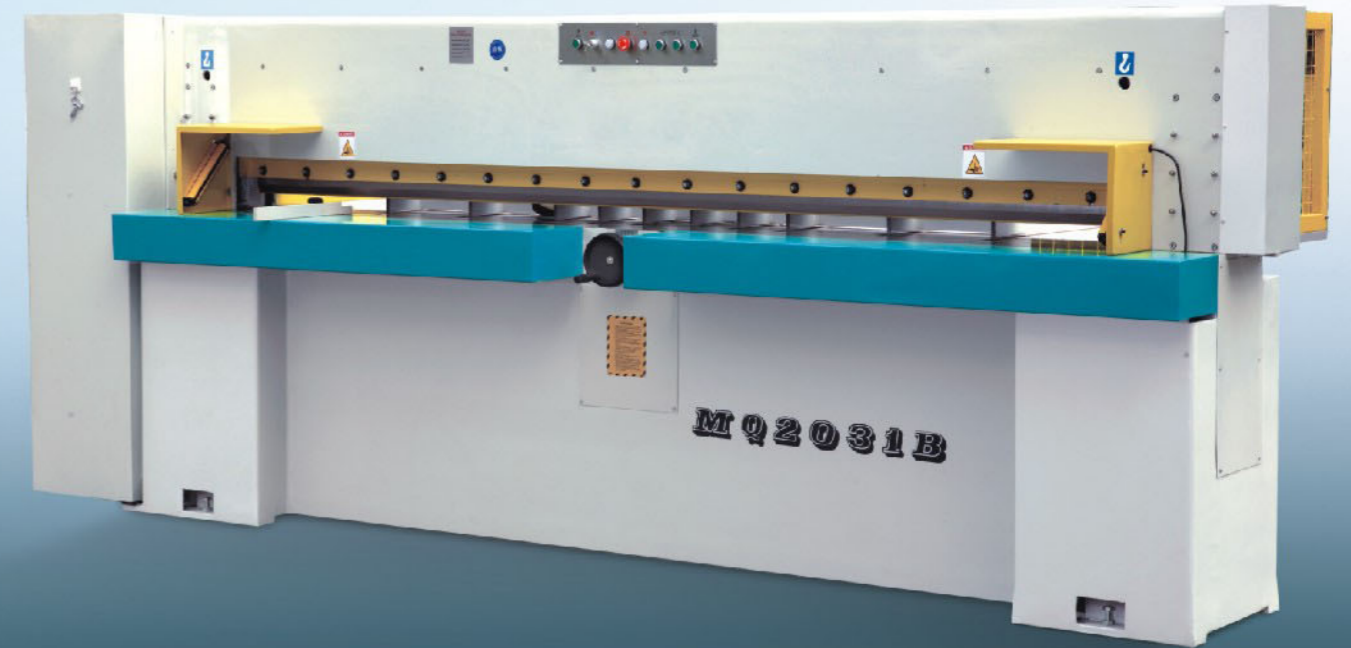
MQS系列采用CNC数控伺服电机控制，并配备轻触式菜单选择功能，从而使机器操作更加方便，剪切更加精密。
MQS series guillotine are equipped with CNC servomotor and soft touching display menu, which make the machine easy in use and more accurate in performance.



电动进给后台靠尺可将板材推至剪切位置
THE REAR RULLER PLACE WORKPIECE TO THE RIGHT POSITION

型号	MODEL	MQ2026B	MQS2026B
最大剪切长度	Max.cutting length	2600mm	2600mm
最大剪切厚度	Max.cutting thickness	50 mm	50 mm
液压系统压强	Pressure of hydraulic system	14 Mpa	14 Mpa
油泵功率	Hydraulic pump power	3.7 kw	3.7 kw
送料电机功率	Feeding motor power	0.18 kw	0.4 kw
剪刀尺寸	Scissors size	2690×90×10 mm	2690×90×10 mm
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	368×160×154 cm	368×160×154 cm
净重	Net weight	2500 kg	2500kg

MQ2031B 单板剪裁机
VENEER GUILLOTINE



带红色切割线显示剪切位置。
The red line indicates the right cutting position.



后台靠尺微调手轮及数字显示器，可精确显示剪切宽度。
Fine tuning ruler with indicator show exact cutting width.



安全光帘及双手启动剪切按钮装置，有效防止剪刀伤手的意外。
The safety electric eye and both-hand start button effectively prevent accident.



MQS2031B(数控)单板剪裁机
VENEER GUILLOTINE (WITH C.N.C.SERVOMOTOR)

型号	MODEL	MQ2031B	MQS2031B
最大剪切长度	Max.cutting length	3100 mm	3100 mm
最大剪切厚度	Max.cutting thickness	50 mm	50 mm
液压系统压强	Pressure of hydraulic system	14 Mpa	14 Mpa
液压电机功率	Hydraulic motor power	3.7 kw	3.7 kw
送料电机功率	Feeding motor power	0.18 kw	0.4 kw
剪刀尺寸	Scissors size	3190×90×10 mm	3190×90×10 mm
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	418×1600×154 cm	418×160×154 cm
净重	Net weight	2800kg	2800kg

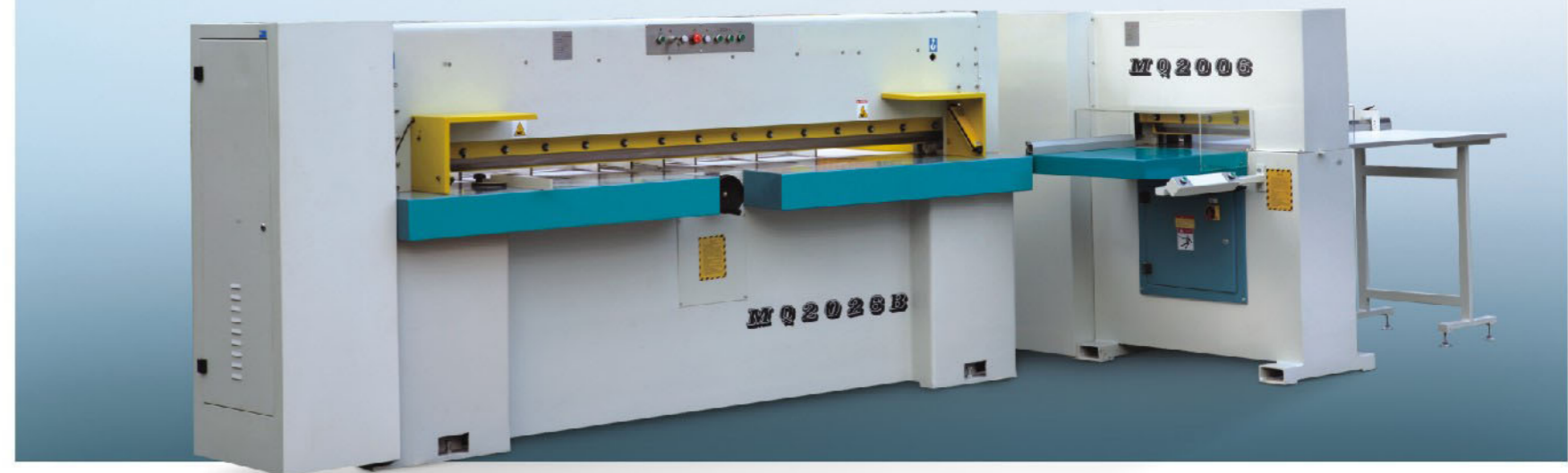
MQ2036B 单板剪裁机
VENEER GUILLOTINE



MQS2036B (数控) 单板剪裁机
VENEER GUILLOTINE (WITH.C.N.C.SERVOMOTOR)

型号	MODEL	MQ2036B	MQS2036B
最大剪切长度	Max.cutting length	3600 mm	3600 mm
最大剪切厚度	Max.cutting thickness	50 mm	50 mm
液压系统压强	Pressure of hydraulic system	14 Mpa	14 Mpa
液压电机功率	Hydraulic motor power	3.7 kw	3.7 kw
送料电机功率	Feeding motor power	0.18 kw	0.4 kw
剪刀尺寸	Scissors size	3690×90×10 mm	3690×90×10 mm
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	468×160×154 cm	468×160×154 cm
净重	Net weight	3100 kg	3100 kg

纵向剪切与横向剪切组合使用
COMBINATION OF VERTICAL AND HORIZONTAL CUTTINGS



MQ2006 单板剪裁机
VENEER GUILLOTINE

型号	MODEL	MQ2006
最大剪切长度	Max.cutting length	600 mm
最大剪切厚度	Max.cutting thickness	50 mm
最大液压压力	Max.hydraulic pressure	14 Mpa
液压电机功率	Hydraulic motor power	3.7 kw
剪刀尺寸	Scissors size	690×90×10 mm
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	240×168×154 cm
净重	Net weight	1050 kg

MHD38410 × 240 覆面压机 MEMBRANE PRESS



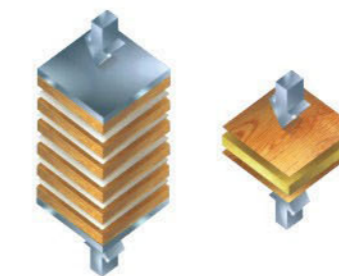
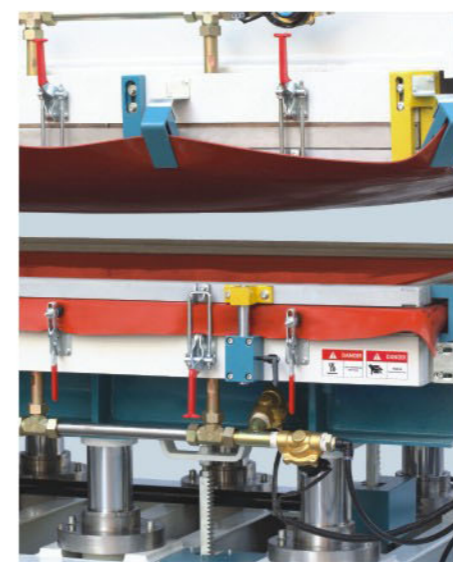
四种用途结合的压机

1. 冷压：用于单件或成叠(最厚400mm)板材的胶合。
2. 热压：用于实木门、板式门或各种贴面板的合成或覆面。
3. 单面覆膜：用于异型面板木皮或PVC的单面覆膜。
4. 双面覆膜：用于异型面板木皮或装饰纸的双面覆膜。

One machine with four functions

- 1-Cold press for single or piled up (400 mmmax) flat panel covering.
- 2-Hot press for the composition or covering of solid doors, flush doors and panels.
- 3-Press to cover routed panels by PVC foil (with or without membrane).
- 4-Double membrane press to cover two sides raised panels with veneer or decorative paper.

型号	MODEL	MHD 3848 × 200	MHD38410 × 240
压板尺寸	Press platen dimensions	2500 × 1300 mm	3100 × 1300 mm
最大压力	Max. total thrust	200t	240t
最大压强	Max. specific pressure	6 kg/cm ²	6 kg/cm ²
油缸	Oil cylinder	Φ 100 mm × 10 pcs	Φ 100 mm × 12 pcs
油缸行程	Piston stroke of oil cylinder	450 mm	450 mm
平压最大尺寸	Flat panel Max. dimensions	2390 × 1190 mm	2990 × 1190 mm
单面覆面最大尺寸 (3D by foil) Panel Max. dimensions		2300 × 1100 mm	2900 × 1100 mm
双覆面最大尺寸	Two side raised panel Max. dimensions	2350 × 1150 mm	2950 × 1150 mm
液电机功率	Hydraulic motor power	5.5kw	5.5kw
热油泵功率	Hot oil pump power	2.2kw	2.2kw
发热管功率	Heating pipe power	27kw	36kw
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	390×160×250 cm	450×160×250 cm
净重	Net weight	7400 kg	8000 kg

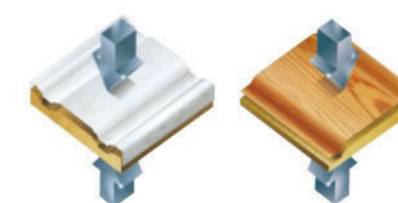


热压 / 冷压

在这种模式下，该机器如同传统的压机一样工作。工人可以根据实际需要，决定是否采用加热系统，用于平面的冷压或热压。

COLD PRESS / HOT PRESS

The press can work as a conventional press. The operator may choose to use it for hot or cold pressing, use or not use the installed heating system.

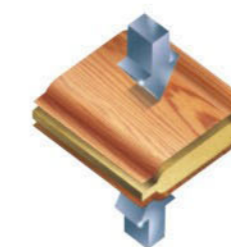


单面覆膜压制

把胶膜放在上工作台，不到三分钟，该机器就可以对不同异型面板进行胶合。PVC膜或木皮都适用。如果使用PVC膜，可以根据实际需要决定是否要覆胶膜。

SINGLE MEMBRANE PRESS

Fitting a membrane on the top press platen, operation can be carried out within three minutes, the machine is ready to glue different types of coverings over routed surfaces. PVC foil and/or veneer can also be processed. When applying PVC foil, the use of the membrane is not always necessary, the machine can work properly without it if use PVC foil, the use of membrane is according to the actual needs.



双面覆膜压制

将第二片胶膜片放在下工作台上，就可以对异形面板的两面贴上木皮或PVC，并且时间短，效率高。

DOUBLE MEMBRANE PRESS

Placing a second membrane on the bottom platen of the lower platen of the press, it is possible to apply veneers or PVC on the two sides of the different shaped panels. It takes less time and high efficiency.



MH3848A × 100 (1~3) 热压机 HOT PRESS (1~3 LAYERS)



MHS3848A × 100 (1~3) 热压机
HOT PRESS (1~3 LAYERS)



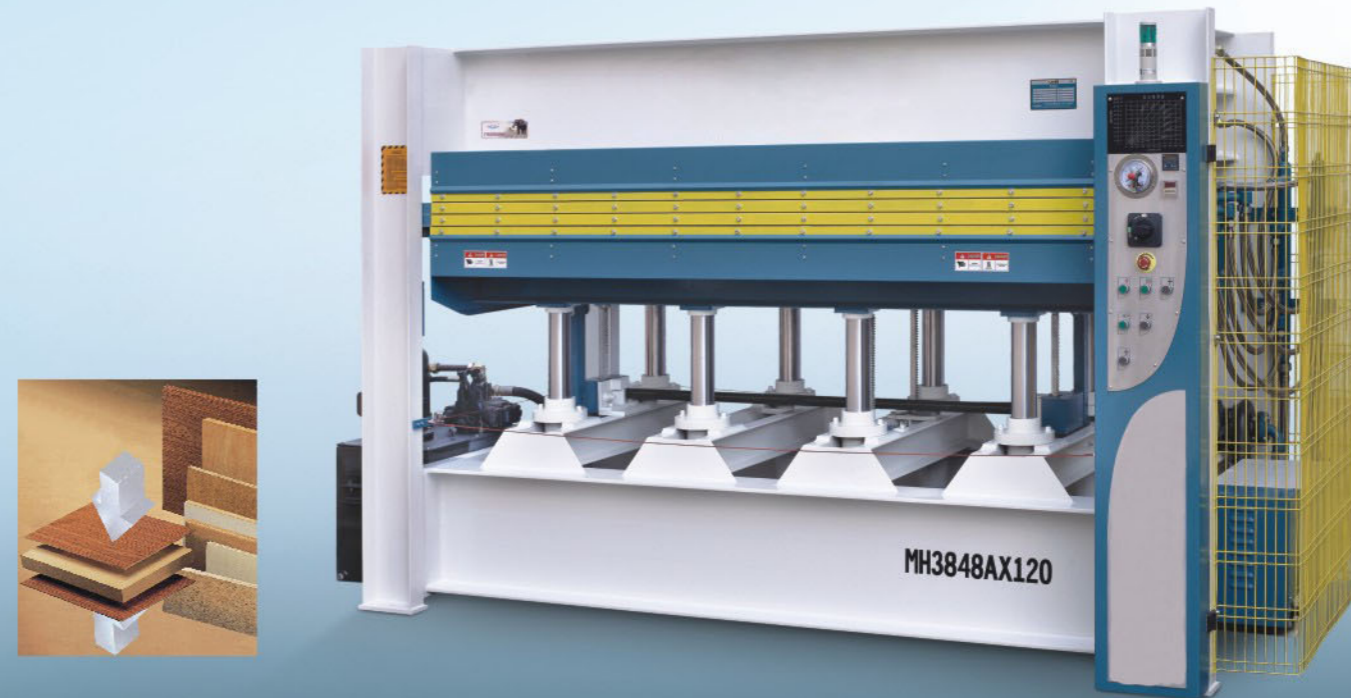
意大利组台阀
Equipped Italy compages valve

MHS38系列热压机属于智能数控热压机系列,该系列热压机通过PLC、压力传感器、温度传感器、人机界面等高端数控电器件,把热压机的压力、温度、时间、防护等主要参数的设定、显示、报警等讯息都通过液晶界面来引导操作者使用,从而起到减少误操作、降低废品率、防止损坏机器的作用。

MHS38 series hot press is aptitude numerical hot press, this series of hot press with PLC, pressure sensor, temperature sensor, human-machine interface and others exact numerical control electrical parts can set and display the main parameter such as pressure, temperature, time and safety, all the message from the LCD screen interface can lead the operator, so that he reduce the troubles, depress the wasterratio and defend the machine.

型号	MODEL	MH3848A x 100 (1Layer)	MH3848A x 100 (2Layers)	MH3848A x 100 (3Layers)	MHS3848A x 100 (1Layer)	MHS3848A x 100 (2Layers)	MHS3848A x 100 (3Layers)
压板尺寸	Press platen dimensions	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm
最大压力	Max. total thrust	100 t (3.0 kg/cm ²)	100 t (3.0 kg/cm ²)	100 t (3.0 kg/cm ²)	100 t (3.0 kg/cm ²)	100 t (3.0 kg/cm ²)	100 t (3.0 kg/cm ²)
液压系统压强	Pressure of hydraulic system	29.5 kg/cm ²	29.5 kg/cm ²	29.5 kg/cm ²	29.5 kg/cm ²	29.5 kg/cm ²	29.5 kg/cm ²
压板最大开距	Max. platen opening	380 mm	170 mm	100 mm	380 mm	170 mm	100 mm
油缸	Oil cylinder	φ 85 × 6 pcs	φ 85 × 6 pcs	φ 85 × 6 pcs	φ 85 × 6 pcs	φ 85 × 6 pcs	φ 85 × 6 pcs
液压电机功率	Hydraulic motor power	4 kw	4 kw	4 kw	4 kw	4 kw	4 kw
热油泵功率	Hd oil pump power	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw
发热管功率	Heating pipe power	18 kw	27 kw	36 kw	18 kw	27 kw	36 kw
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	370 × 166 × 198 cm	370 × 166 × 198 cm	370 × 166 × 198 cm	370 × 166 × 198 cm	370 × 166 × 198 cm	370 × 166 × 198 cm
净重	Net weight	4900 kg	5940 kg	6980 kg	4900 kg	5940 kg	6980 kg

MH3848A × 120 (1~3) 热压机 HOT PRESS (1~3 LAYERS)



热压机用于压贴单板、防火板、装饰纸、PVC等贴面材料;均采用实心钢板钻深孔工艺的导热板;均配置脚踏拉线式急停开关、温度二次保护等装置;主要液压件、油泵、电器采用日本或台湾进口件;顾客可选购以下三种加热方式:

- 1、电加热导热油循环加热(标准配置)
- 2、蒸汽加热(选购)
- 3、导热油、蒸汽加热同时具备,适用于蒸汽供应不稳定的客户使用(选购)

Suitable to press veneer, fire-board, decorating-paper ect. Automatic device for controlling of dose and open Solid drilled heat transmitting steel platen Foot step emergency button. Heating type:

- 1、Electric calefaction with circulating heat-transmission oil;
- 2、Steam gas calefaction with circulating heat-transmission oil;
- 3、With both electric and steam gas calefaction, suitable for shortage of steam gas area.

(three calefaction model can be made as per customers' need) keyspare parts, pump, are imported from Japan, Taiwan



MHS3848A × 120 (1~3) 热压机
HOT PRESS (1~3 LAYERS)

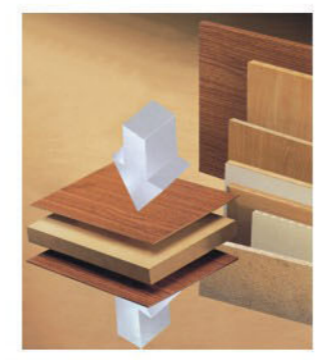
型号	MODEL	MH3848A x 120 (1Layer)	MH3848A x 120 (2Layers)	MH3848A x 120 (3Layers)	MHS3848A x 120 (1Layer)	MHS3848A x 120 (2Layers)	MHS3848A x 120 (3Layers)
压板尺寸	Press platen dimensions	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm
最大压力	Max. total thrust	120 t (3.7 kg/cm ²)	120 t (3.7 kg/cm ²)	120 t (3.7 kg/cm ²)	120 t (3.7 kg/cm ²)	120 t (3.7 kg/cm ²)	120 t (3.7 kg/cm ²)
液压系统压强	Pressure of hydraulic system	26.5 kg/cm ²	26.5 kg/cm ²	26.5 kg/cm ²	26.5 kg/cm ²	26.5 kg/cm ²	26.5 kg/cm ²
压板最大开距	Max. platen opening	380 mm	170 mm	100 mm	380 mm	170 mm	100 mm
油缸	Oil cylinder	φ 85 × 8 pcs	φ 85 × 8 pcs	φ 85 × 8 pcs	φ 85 × 8 pcs	φ 85 × 8 pcs	φ 85 × 8 pcs
液压电机功率	Hydraulic motor power	4 kw	4 kw	4 kw	4 kw	4 kw	4 kw
热油泵功率	Hd oil pump power	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw
发热管功率	Heating pipe power	18 kw	27 kw	36 kw	18 kw	27 kw	36 kw
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	370 × 166 × 204 cm	370 × 166 × 204 cm	370 × 166 × 204 cm	370 × 166 × 204 cm	370 × 166 × 204 cm	370 × 166 × 204 cm
净重	Net weight	5225 kg	6240 kg	7255 kg	5225 kg	6240 kg	7255 kg

MH3848A × 160 (1~3) 热压机
HOT PRESS (1~3 LAYERS)



MH3848A × 160 (1~3) 热压机
HOT PRESS (1~3 LAYERS)

型号	MODEL	MH3848A×160 (1Layer)	MH3848A×160 (2Layers)	MH3848A×160 (3Layers)	MH3848A×160 (1Layer)	MH3848A×160 (2Layers)	MH3848A×160 (3Layers)
压板尺寸	Press platen dimensions	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm	1300 × 2500 × 42 mm
最大压力	Max. total thrust	160 t (4.9 kg/cm ²)	160 t (4.9 kg/cm ²)	160 t (4.9 kg/cm ²)	160 t (4.9 kg/cm ²)	160 t (4.9 kg/cm ²)	160 t (4.9 kg/cm ²)
液压系统压强	Pressure of hydraulic system	282 kg/cm ²	282 kg/cm ²	282 kg/cm ²	282 kg/cm ²	282 kg/cm ²	282 kg/cm ²
压板最大开距	Max. platen opening	380 mm	170 mm	100 mm	380 mm	170 mm	100 mm
油缸	Oil cylinder	φ85 × 10 pcs	φ85 × 10 pcs	φ85 × 10 pcs	φ85 × 10 pcs	φ85 × 10 pcs	φ85 × 10 pcs
液压电机功率	Hydraulic motor power	4 kw	4 kw	4 kw	4 kw	4 kw	4 kw
热油泵功率	Hot oil pump power	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw
发热管功率	Heating pipe power	18 kw	27 kw	36 kw	18 kw	27 kw	36 kw
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	370 × 166 × 210 cm	370 × 166 × 210 cm	370 × 166 × 210 cm	370 × 166 × 210 cm	370 × 166 × 210 cm	370 × 166 × 210 cm
净重	Net weight	5485 kg	6500 kg	7515 kg	5485 kg	6500 kg	7515 kg



MH38410A × 100 (1~3) 热压机
HOT PRESS (1~3 LAYERS)



MH38410A × 100 (1~3) 热压机
HOT PRESS (1~3 LAYERS)

型号	MODEL	MH38410A×100 (1Layer)	MH38410A×100 (2Layers)	MH38410A×100 (3Layers)	MH38410A×100 (1Layer)	MH38410A×100 (2Layers)	MH38410A×100 (3Layers)
压板尺寸	Press platen dimensions	1300 × 3000 × 42 mm	1300 × 3000 × 42 mm	1300 × 3000 × 42 mm	1300 × 3000 × 42 mm	1300 × 3000 × 42 mm	1300 × 3000 × 42 mm
最大压力	Max. total thrust	100 t (2.5 kg/cm ²)	100 t (2.5 kg/cm ²)	100 t (2.5 kg/cm ²)	100 t (2.5 kg/cm ²)	100 t (2.5 kg/cm ²)	100 t (2.5 kg/cm ²)
液压系统压强	Pressure of hydraulic system	295 kg/cm ²	295 kg/cm ²	295 kg/cm ²	295 kg/cm ²	295 kg/cm ²	295 kg/cm ²
压板最大开距	Max. platen opening	380 mm	170 mm	100 mm	380 mm	170 mm	100 mm
油缸	Oil cylinder	φ85 × 6 pcs	φ85 × 6 pcs	φ85 × 6 pcs	φ85 × 6 pcs	φ85 × 6 pcs	φ85 × 6 pcs
液压电机功率	Hydraulic motor power	4 kw	4 kw	4 kw	4 kw	4 kw	4 kw
热油泵功率	Hot oil pump power	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw
发热管功率	Heating pipe power	27 kw	36 kw	45 kw	27 kw	36 kw	45 kw
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	420 × 166 × 206 cm	420 × 166 × 206 cm	420 × 166 × 206 cm	420 × 166 × 206 cm	420 × 166 × 206 cm	420 × 166 × 206 cm
净重	Net weight	5760 kg	7045 kg	8330 kg	5760 kg	7045 kg	8330 kg

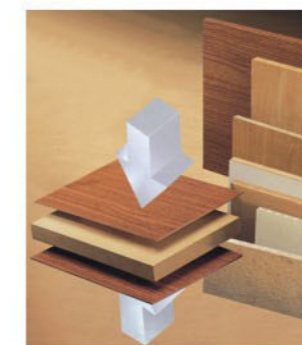
MH38410A × 120 (1~3) 热压机
HOT PRESS (1~3 LAYERS)



MHS38410A × 120 (1~3) 热压机
HOT PRESS (1~3 LAYERS)

型号	MODEL	MH38410AX120 (1Layer)	MH38410AX120 (2Layers)	MH38410AX120 (3Layers)	MHS38410A×120 (1Layer)	MHS38410A×120(2Layers)	MHS38410A×120(3Layers)
压板尺寸	Press platen dimensions	1300×3000×42 mm	1300×3000×42 mm	1300×3000×42 mm	1300×3000×42 mm	1300×3000×42 mm	1300×3000×42 mm
最大压力	Max total thrust	120 t (3.0 kg/cm ²)	120 t (3.0 kg/cm ²)	120 t (3.0 kg/cm ²)	120 t (3.0 kg/cm ²)	120 t (3.0 kg/cm ²)	120 t (3.0 kg/cm ²)
液压系统压强	Pressure of hydraulic system	265 kg/cm ²	265 kg/cm ²	265 kg/cm ²	265 kg/cm ²	265 kg/cm ²	265 kg/cm ²
压板最大开距	Max platen opening	380 mm	170 mm	100 mm	380 mm	170 mm	100 mm
油缸	Oil cylinder	φ85 × 8 pcs	φ85 × 8 pcs	φ85 × 8 pcs	φ85 × 8 pcs	φ85 × 8 pcs	φ85 × 8 pcs
液压电机功率	Hydraulic motor power	4 kw	4 kw	4 kw	4 kw	4 kw	4 kw
热油泵功率	Hot oil pump power	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw
发热管功率	Heating pipe power	27 kw	36 kw	45 kw	27 kw	36 kw	45 kw
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	420×166×216 cm	420×166×216 cm	420×166×216 cm	420×166×216 cm	420×166×216 cm	420×166×216 cm
净重	Net weight	6060 kg	7345 kg	8630 kg	6060 kg	7345 kg	8630 kg

MH38410A × 160 (1~3) 热压机
HOT PRESS (1~3 LAYERS)



MHS38410A × 160 (1~3) 热压机
HOT PRESS (1~3 LAYERS)



型号	MODEL	MH38410AX160 (1Layer)	MH38410AX160 (2Layers)	MH38410AX160 (3Layers)	MHS38410A×160 (1Layer)	MHS38410A×160(2Layers)	MHS38410A×160(3Layers)
压板尺寸	Press platen dimensions	1300×3000×42 mm	1300×3000×42 mm	1300×3000×42 mm	1300×3000×42 mm	1300×3000×42 mm	1300×3000×42 mm
最大压力	Max total thrust	160 t (4.1 kg/cm ²)	160 t (4.1 kg/cm ²)	160 t (4.1 kg/cm ²)	160 t (4.1 kg/cm ²)	160 t (4.1 kg/cm ²)	160 t (4.1 kg/cm ²)
液压系统压强	Pressure of hydraulic system	282 kg/cm ²	282 kg/cm ²	282 kg/cm ²	282 kg/cm ²	282 kg/cm ²	282 kg/cm ²
压板最大开距	Max platen opening	380 mm	170 mm	100 mm	380 mm	170 mm	100 mm
油缸	Oil cylinder	φ85 × 10 pcs	φ85 × 10 pcs	φ85 × 10 pcs	φ85 × 10 pcs	φ85 × 10 pcs	φ85 × 10 pcs
液压电机功率	Hydraulic motor power	4 kw	4 kw	4 kw	4 kw	4 kw	4 kw
热油泵功率	Hot oil pump power	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw
发热管功率	Heating pipe power	27 kw	36 kw	45 kw	27 kw	36 kw	45 kw
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	420×166×232 cm	420×166×232 cm	420×166×232 cm	420×166×232 cm	420×166×232 cm	420×166×232 cm
净重	Net weight	6415kg	7700 kg	8985 kg	6415kg	7700 kg	8985 kg

MH38510A × 160 (1~3) 热压机
HOT PRESS (1~3 LAYERS)



MH38510A × 160 (1~3) 热压机
HOT PRESS (1~3 LAYERS)

型号	MODEL	MH38510A×160 (1Layer)	MH38510A×160 (2Layers)	MH38510A×160 (3Layers)	MH38510A×160 (1Layer)	MH38510A×160 (2Layers)	MH38510A×160 (3Layers)
压板尺寸	Press platen dimensions	1550 × 3000 × 42 mm	1550 × 3000 × 42 mm	1550 × 3000 × 42 mm	1550 × 3000 × 42 mm	1550 × 3000 × 42 mm	1550 × 3000 × 42 mm
最大压力	Max. total thrust	160 t (3.4 kg/cm ²)	160 t (3.4 kg/cm ²)	160 t (3.4 kg/cm ²)	160 t (3.4 kg/cm ²)	160 t (3.4 kg/cm ²)	160 t (3.4 kg/cm ²)
液压系统压强	Pressure of hydraulic system	282 kg/cm ²	282 kg/cm ²	282 kg/cm ²	282 kg/cm ²	282 kg/cm ²	282 kg/cm ²
压板最大开距	Max. platen opening	380 mm	170 mm	100 mm	380 mm	170 mm	100 mm
油缸	Oil cylinder	φ 85 × 10 pcs	φ 85 × 10 pcs	φ 85 × 10 pcs	φ 85 × 10 pcs	φ 85 × 10 pcs	φ 85 × 10 pcs
液压电机功率	Hydraulic motor power	4 kw	4 kw	4 kw	4 kw	4 kw	4 kw
热油泵功率	Hot oil pump power	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw	1.5 kw
发热管功率	Heating pipe power	36 kw	45 kw	63 kw	36 kw	45 kw	54 kw
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	420 × 190 × 232 cm	420 × 190 × 232 cm	420 × 190 × 232 cm	420 × 190 × 232 cm	420 × 190 × 232 cm	420 × 190 × 232 cm
净重	Net weight	7125 kg	8658kg	10190 kg	7125 kg	8658kg	10190 kg

MH3848 × 300 (3) 热压机
HOT PRESS (1~3 LAYERS)

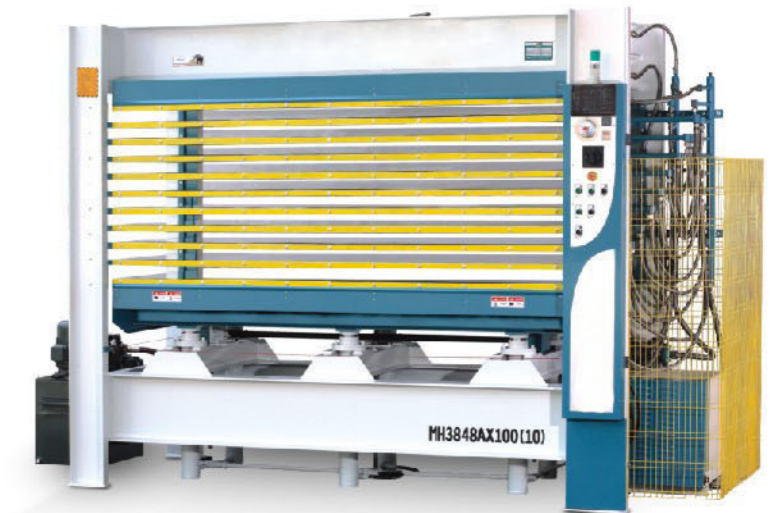


MH3848AX100 (10) 单板整平干燥机:

SINGLE BOARD LEVELING DRYER:

可对各种单板的干燥整平, 适用于生产胶合板、实木薄片装饰合板。干燥效果显著, 经干燥后的单板平整贴伏, 有效保证后续工序的质量。该设备投资小, 热效率高, 安装调试、使用、维修简单。可根据用户的特殊规格定制生产。

Drying and leveling various single boards, especially in the production of plywood boards with high drying effect and easy for the next process. With low investment, high heating effect and easy installation, application and repair. The machine can be manufactured as per the specifications and quality designed by the user's specification.



MH3848AX100 (10) 热压机 (10层)
HOT PRESS (10 LAYERS)

型号	MODEL	MH3848×300 (3Layers)	MH3848A×100 (10Layers)
压板尺寸	Press platen dimensions	1370 × 2700 × 42 mm	1370 × 2700 × 42 mm
最大压力	Max. total thrust	300 t (8.1 kg/cm ²)	100 t (2.7 kg/cm ²)
液压系统压强	Pressure of hydraulic system	240 kg/cm ²	295 kg/cm ²
压板最大开距	Max. platen opening	100 mm	45 mm
主油缸	Main oil cylinder	φ 160 × 4 pcs	φ 85 × 6 pcs
辅油缸	Sub. oil cylinder	φ 160 × 2 pc	
液压电机功率	Hydraulic motor power	7.5 kw	7.5 kw
热油泵功率	Hot oil pump power	1.5 kw	2.2 kw
发热管功率	Heating pipe power	45 kw	108 kw
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	380 × 161 × 305 cm	414 × 180 × 254 cm
净重	Net weight	14000 kg	14400kg

MH3848 × 500 (10) 热压机
HOT PRESS (10 LAYERS)



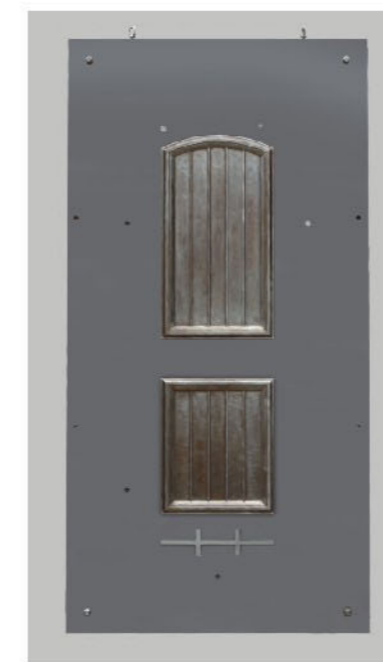
MH3848X500 (5) 热压机
HOT PRESS (5 LAYERS)

型号	MODEL	MH3848×500(5Layers)	MH3848×500 (10Layers)
压板尺寸	Press platen dimensions	1370 × 2700 × 42 mm	1370 × 2700 × 42 mm
最大压力	Max. total thrust	500 t (13.5 kg/cm ²)	500 t (13.5 kg/cm ²)
液压系统压强	Pressure of hydraulic system	210 kg/cm ²	240 kg/cm ²
压板最大开距	Max. platen opening	100 mm	80 mm
主油缸	Main oil cylinder	φ250 × 4 pcs	φ250 × 4 pcs
辅油缸	Sub. oil cylinder	φ250 × 1 pc	φ100 × 2 pc
液压电机功率	Hydraulic motor power	7.5 kw	7.5 kw
热油泵功率	Hot oil pump power	2.2 kw	
发热管功率	Heating pipe power	27 kw+36 kw	
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	380 × 198 × 390 cm	324 × 162 × 375 cm
净重	Net weight	19000 kg	31000 kg

MHG3848×1500(8) 热压模成型机
THERMODYNAMIC MOULDING PRESS

配合专用模具，可使中密度板或刨花直接压制带有凹凸木纹效果的成型门板，使模压门板更像天然木板。

Cooperate with the special model, it can press the accidented and coarse-grained door board, which make the door board as the inartificial.



钢板压模



型号	MODEL	MHG3848 × 1500(8)
压板尺寸	Press platen dimensions	1370 × 2700 × 50 mm
最大压力	Max. total thrust	1370 × 2700 × 50 kg/cm ²
液压系统压强	Pressure of hydraulic system	205 kg/cm ² (15 kg/cm ²)
压板最大开距	Max. plate opening	200 mm
主油缸	Main oil cylinder	φ380 × 6 pcs
辅油缸	Sub. oil cylinder	φ180 × 2 pcs
液压电机功率	Hydraulic motor power	30 kw + 1.5 kw
热油泵功率	Hot oil pump power	2.2 kw × 2 pcs
发热管功率	Heating pipe power	54 kw × 2 pcs
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	270 × 245 × 692 cm
净重	Net weight	65000 kg

MH3248AX50 冷压机
COLD PRESS



MH3248X50 冷压机
COLD PRESS



MH32410X50 冷压机
COLD PRESS



MH3248X80 冷压机
COLD PRESS



MH324X20X4 冷压机(四段)
COLD PRESS(4 SECTIONS)



型号	MODEL	MH3248A x 50	MH3248 x 50	MH32410 x 50	MH3248 x 80	MH32510 x 50	MH32610 x 50
压板尺寸	Press platen dimensions	1250 x 2500 mm	1250 x 2500 mm	1250 x 3000 mm	1300 x 2500 mm	1500 x 3000 mm	2000 x 3000 mm
最大压力	Max. total thrust	50 t (1.6 kg/cm ²)	50 t (1.6 kg/cm ²)	50 t (1.4 kg/cm ²)	80 t (2.5 kg/cm ²)	50 t (1.1 kg/cm ²)	50 t (0.83 kg/cm ²)
液压系统压强	Pressure of hydraulic system	210 kg/cm ²	210 kg/cm ²	210 kg/cm ²	200 kg/cm ²	210 kg/cm ²	210 kg/cm ²
压板最大开距	Max. platen opening	1000 mm, 1300mm	1000 mm, 1300mm	1000 mm	1200 mm	1000 mm	1000 mm
油缸	Oil cylinder	φ 125 mm x 2 pcs	φ 110 mm x 2 pcs	φ 125 mm x 2 pcs	φ 125 mm x 3 pcs	φ 125 mm x 2 pcs	φ 125 mm x 2 pcs
液压电机功率	Hydraulic motor power	5.5kw	3.7kw	5.5 kw	5.5kw	5.5 kw	5.5 kw
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	294 x 125 x 300 cm	294 x 125 x 300 cm	344 x 125 x 320 cm	305 x 130 x 350 cm	341 x 150 x 300 cm	341 x 200 x 323 cm
净重	Net weight	2600 kg	2300 kg	3000 kg	3500 kg	4200 kg	4700 kg

MH324X25X2 冷压机(两段)
COLD PRESS (2 SECTIONS)



MH324X25X3 冷压机(三段)
COLD PRESS (3 SECTIONS)



型号	MODEL	MH324 x 25 x 2	MH324 x 25 x 3	MH324 x 20 x 4
压板尺寸	Press platen dimensions	1250 x 2500/2 mm	1250 x 3000/3 mm	1250 x 3000/4 mm
最大压力	Max. total thrust	25 t x 2 (1.6 kg/cm ²)	25 t x 3 (2 kg/cm ²)	20 t x 4 (2.1 kg/cm ²)
液压系统压强	Pressure of hydraulic system	210 kg/cm ²	210 kg/cm ²	170 kg/cm ²
压板最大开距	Max. platen opening	1000 mm	1000 mm	1000 mm
油缸	Oil cylinder	φ 125 mm x 2 pcs	φ 125 mm x 3 pcs	φ 125 mm x 4 pcs
液压电机功率	Hydraulic motor power	2.2kw	5.5 kw	5.5 kw
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	311 x 125 x 300 cm	355 x 125 x 300 cm	355 x 125 x 300 cm
净重	Net weight	2650 kg	3800 kg	4200 kg

MH3259X100 冷压机
COLD PRESS

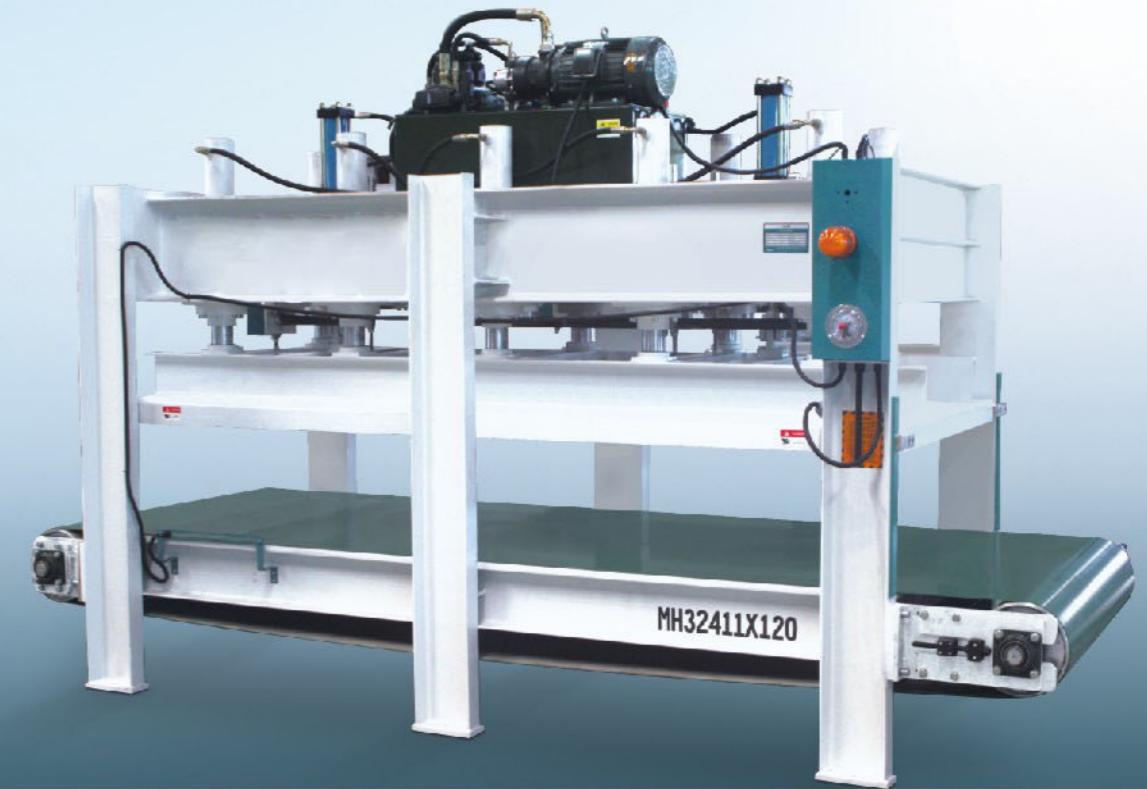


MH3259X200 冷压机
COLD PRESS



MH3248A x 300 冷压机
COLD PRESS

MH32411X120 冷压机
COLD PRESS



MH3248A x 400 冷压机
COLD PRESS



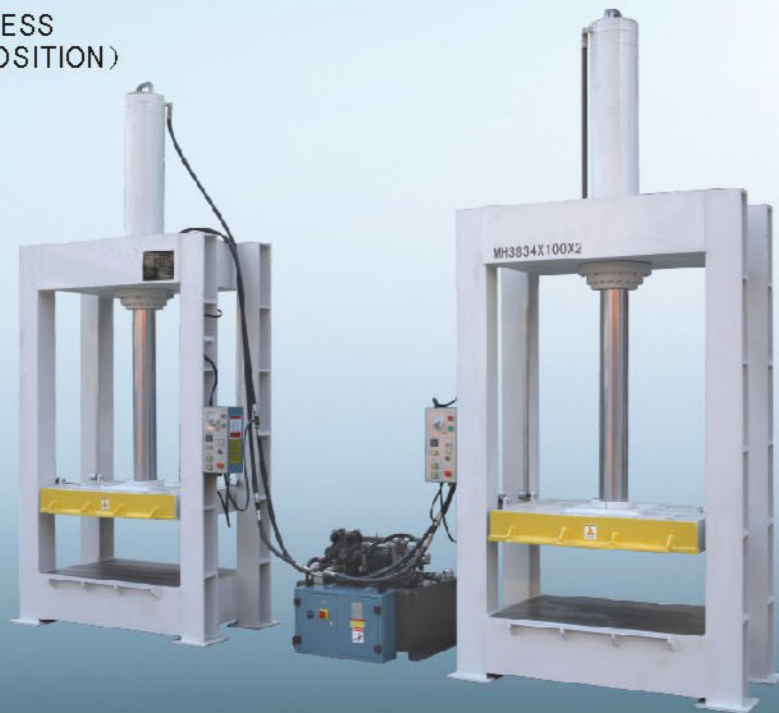
MH3248A x 500 冷压机
COLD PRESS



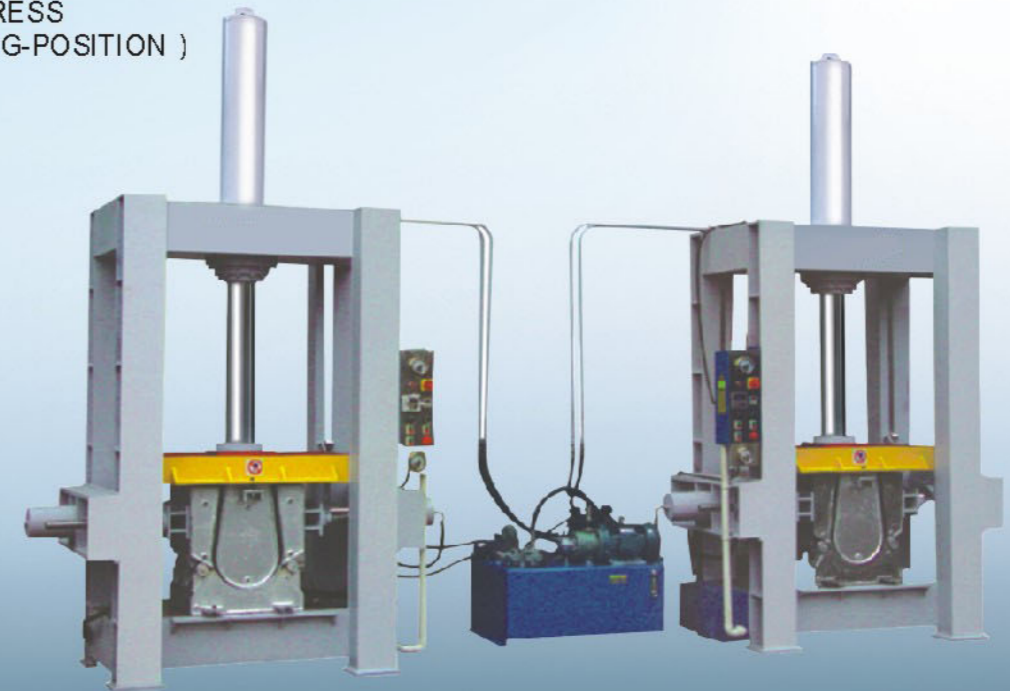
型号	MODEL	MH3259 x 100	MH3259 x 200	MH3248A x 300
压板尺寸	Press platen dimensions	1550 x 2800 mm	1550 x 2800 mm	1370 x 2700 mm
最大压力	Max. total thrust	100 t (2.3 kg/cm ²)	100 t (4.8 kg/cm ²)	300 t (8.1 kg/cm ²)
液压系统压强	Pressure of hydraulic system	210 kg/cm ²	210 kg/cm ²	220 kg/cm ²
压板最大开距	Max. platen opening	1000 mm	1000 mm	1000 mm
油缸	Oil cylinder	φ 125 mm x 4 pcs	φ 180 mm x 4 pcs	φ 280/2 pcs, φ 120/1 pc
油缸行程	Piston stroke of oil cylinder			700 mm
液压电机功率	Hydraulic motor power	5.5 kw	7.5 kw	7.5 kw
外形尺寸 (长 x 宽 x 高)	Overall dimensions (L x W x H)	302 x 155 x 326 cm	302 x 155 x 359 cm	400 x 160 x 380 cm
净重	Net weight	5800 kg	7000 kg	12000 kg

型号	MODEL	MH3248A x 400	MH3248A x 500	MH32411 x 120
压板尺寸	Press platen dimensions	1370 x 2700 mm	1370 x 2700 mm	3200 x 1370 mm
最大压力	Max. total thrust	400 t (10.8 kg/cm ²)	500 t (13.5 kg/cm ²)	120 t (2.7 kg/cm ²)
液压系统压强	Pressure of hydraulic system	220 kg/cm ²	210 kg/cm ²	210 kg/cm ²
压板最大开距	Max. platen opening	1000 mm	1000 mm	500 mm
油缸	Oil cylinder	φ 320/2 pcs, φ 160/ 1 pc	φ 380/2 pcs, φ 160/1 pc	φ 85 x 10 pcs
油缸行程	Piston stroke of oil cylinder	700 mm	700 mm	
液压电机功率	Hydraulic motor power	7.5 kw	7.5 kw	7.5 kw
送料速度	Feeding speed			0-1.2m/min
送料电机功率	Feeding motor power			1.5 kw
外形尺寸 (长 x 宽 x 高)	Overall dimensions (L x W x H)	400 x 160 x 400 cm	400 x 160 x 400 cm	4130 x 1800 x 2700 mm
净重	Net weight	13000 kg	15000 kg	5.7t

MH3834X100X2
 曲木压机 (单方向, 双工位)
 CURVED WOOD FORMING PRESS
 (ONE WAY TWO-WORKING-POSITION)



MH3834AX100X2
 曲木压机 (三方向, 双工位)
 CURVED WOOD FORMING PRESS
 (THREE WAY TWO-WORKING-POSITION)



MH3834X100 曲木压机 (单方向, 单工位)
 CURVED WOOD FORMING PRESS
 (ONE WAY ONE-WORKING-POSITION)



MH3834AX100
 曲木压机 (三方向, 单工位)
 CURVED WOOD FORMING PRESS
 (THREE WAY ONE-WORKING-POSITION)



高频发生器
 HIGH-FREQUENCY MAKER

操作简便, 加热均匀, 定型迅速。单台高频发生器可配合多台压机使用。环保, 无需锅炉, 无粉尘, 无烟雾。

It can operate expediently, and heat equably, finalize the design quickly. One high-frequency maker can cooperate with many press machines working together. It works without the boiler, it has no dusty and smog, it is very clean.

型号	MODEL	DJ-10	DJ-20	DJ-30	DJ-40	DJ-60
电源输入	Power input	Ac380(50HZ/60HZ)				
最大输入功率	Max. input power	15KVA	30KVA	40KVA	60KVA	15KVA
最大输出功率	Max. output power	10Kw	20Kw	30Kw	40Kw	50Kw
工作频率	Operating frequency	2-13.56MHz	2-6.78MHz	2-6.78MHz	2-13.56MHz	2-13.56MHz
输出形式	Output form	单输出/single output, 双输出/double output, 多输出/more output				
外形尺寸(长×宽×高)	Overall dimensions(L×W×H)	140×85×180cm				
净重	Net weight	320kg				

型号	MODEL	MH3834X100	MH3834X100X2	MH3834AX100	MH3834AX100X2
主油缸压力	Pressure of main cylinder	100 t×1pc	100 t×2pc	100 t×1pc	100 t×2pcs
侧油缸压力	Pressure of side cylinder	—	—	25t×2pc	25t×4pcs
工作台尺寸	Table size	1300×900 mm	1300×900 mm	1300×900 mm	1800×900 mm
安装功率	Installed power	5.5 kw	5.5 kw	7.5 kw	7.5 kw
外形尺寸(长×宽×高)	Overall dimensions(L×W×H)	1500×1200×4090mm	2200×1200×4090mm	1500×1200×4090mm	2600×1200×4090mm
净重	Net weight	4500 kg	8000 kg	5000 kg	9000 kg

MF7148 升降平台
LIFT TABLE



本机可与滚筒送料组合成生产流水线，也可与多种机器组合使用，降低工人的劳动强度；

The machine and the roller feeding device assemble one product line, it can be combined with many kinds of other machines to work, reducing the labor intensity.



可选购滚轮送料装置
Roller conveyor system (optional)



MF7136 升降平台
LIFT TABLE

型号	MODEL	MF7136	MF7148	MF7158
工作台尺寸	Table size	2000 × 1000 mm	2500 × 1300 mm	2500 × 1500 mm
最大载重量	Max loading capacity	2000 kg	3000 kg	3000 kg
最低高度	Min. Height	250 mm	420 mm	420 mm
最高高度	Max Height	1300 mm	1900 mm	1900 mm
油缸	Oil cylinder	φ80 mm × 2 pcs	φ100 mm × 2 pcs	φ100 mm × 2 pcs
液压电机功率	Hydraulic motor power	1.5 kw	1.5 kw	1.5 kw
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	200 × 100 × 25 cm	250 × 130 × 48 cm	250 × 150 × 48 cm
净重	Net weight	580 kg	1400 kg	1550 kg

MJB3707A×30 卧式带锯机
SINGLE HEAD BAND RESAW



锯轮的升降通过精密的滚珠丝杆传动，并通过旋转编码器及 PLC 将升降量以 1/100mm 的精确度对锯轮进行定位，还能尽量避免反弹现象。

The sawwheel elevation is transmitted through precision ball screw, providing minimum backlash while assuring outstanding sawwheel positioning accuracy.



锯片的松紧度由气动 / 液压装置控制，在工作过程中，一旦出现压力下降的情况，气动部分可自动提供压力补偿，保证锯条的松紧度在任何时候都处于恒定状态。

Blade tightness controlled by pneumatic / Hydraulic device. The blade tightness is controlled by pneumatic / Hydraulic device. In case hydraulic pressure drops, the air system provides a pressure compensation to ensure a constant blade tension at all time.



送料系统采用日本的带读数量式流量调节阀进行调速，使速度更直观，送料更平稳。

Feeding system introduce regulating valve with reader for timing, which is imported from Japan, makes speed more clearly, feeding more steady.



PLC 及主要电气件均采用西门子电气
PLC and major electrical parts are Siemens Electrical



• 数据的输入、处理、反馈通过轻触式液晶屏幕显示，使操作更加方便。

• 厚度控制以数字显示，使锯切定位做到又快又准。

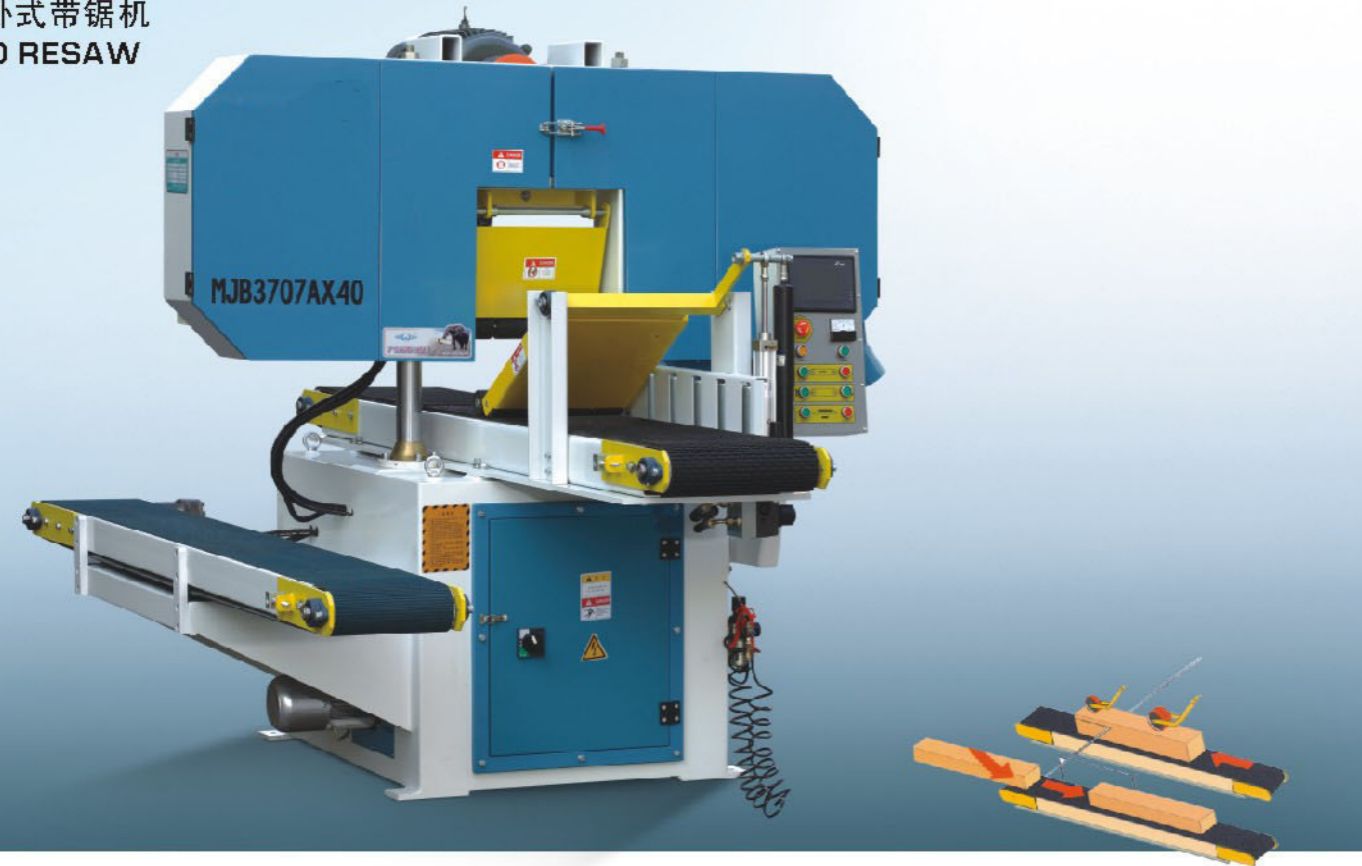
• 木料的大小、软硬、锯切速度都直接影响锯条的负荷，在控制面板上的电流表显示了锯切过程中锯轮电机的电流波动情况，让操作者更好地掌握最佳的锯切速度，从而改善锯切质量，并有效避免电机因过载而烧毁。

• All electric controls are centralized on one touch-sensing screen control panel for convenience operation.

• Digital thickness controller provides quick and accurate saw head positioning.

• An Amp meter is provided on the control panel to show the exact amount of saw wheel motor horsepower being used during operation. This protects the motor from being burning out.

MJB3707A × 40 卧式带锯机
SINGLE HEAD BAND RESAW



MJB37系列的优越性能:

锯切面光滑,可直接胶合,节省了0.15-0.30 mm之砂磨预留量;
可锯切薄片厚,最小厚度1.0-2.0 mm;
锯切厚度偏差±0.1mm,锯切面不会产生接缝问题;
锯路仅1.2-1.6 mm,比传统的锯切方式减少50%的木材锯路损失;
锯切速度快,最大25 m/min,比框锯快20-30%;

The advantage:

The saw cut-surface is slick,can be glued directly and save 0.15-0.30mm sanding;

The saw slice is thick,the Min thickness is 1.0-2.0mm;

The warp of the saw thickness is ±0.1mm, the saw cut-surface can not bring the trouble of the joint.

The saw route is only 1.2-1.6mm,it can reduce 50% loss of the wood saw route than the traditional sawing.

The speed of the saw is rapid,the Max speed is 25m/min,which is more 20-30% than the frame-saw's speed.



适用于高档木材开料、实木饰面板开料、复合式地板、百叶窗、木窗帘、吉它等木制品行业
It can be used to machining the top grade wood,the solid veneer panel,the complex floorboard, the Persian blinds,the wood curtain,the guitar and other woods.

型号	MODEL	MJB3707A × 30	MJB3707A × 40
最大工件尺寸(宽×高)	Max.workpiece size (W×H)	300×250mm	400×250 mm
锯条到输送带的距离	Distance from blade to conveyor table	2-250 mm	2-250 mm
输送带宽度	Width of conveyor belt	285mm	385 mm
锯轮直径	Saw wheel diameter	φ 700 mm	φ 700mm
送料速度	Feeding speed	0 ~ 25 m/min	0 ~ 25m/min
锯条尺寸	Saw blade size (L×W×T)	45.72×25.4×0.89 mm	45.72×25.4×0.89 mm
锯轮电机功率	Saw wheel motor power	18.5kw	22 kw
液压电机功率	Hydraulic motor power	2.2 kw	2.2 kw
液压系统压强	Pressure of hydraulic system	7.5 Mpa	7.5 Mpa
吸尘口直径	Dust outlet diameter	φ 100×2 pcs	φ 100×2 pcs
工作气压	Working air pressure	0.3 ~0.5 Mpa	0.3 ~0.5 Mpa
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	282×216×228 cm	282×216×228 cm
净重	Net weight	1800 kg	1900 kg

MJB3707A × 63 卧式带锯机
SINGLE HEAD BAND RESAW



MJB37系列的优越性能:

锯切面光滑,可直接胶合,节省了0.15-0.30 mm之砂磨预留量;
可锯切薄片厚,最小厚度1.0-2.0 mm;
锯切厚度偏差±0.1mm,锯切面不会产生接缝问题;
锯路仅1.2-1.6 mm,比传统的锯切方式减少50%的木材锯路损失;
锯切速度快,最大25 m/min,比框锯快20-30%;

The advantage:

The saw cut-surface is slick,can be glued directly and save 0.15-0.30mm sanding;

The saw slice is thick,the Min thickness is 1.0-2.0mm;

The warp of the saw thickness is ±0.1mm, the saw cut-surface can not bring the trouble of the joint.

The saw route is only 1.2-1.6mm,it can reduce 50% loss of the wood saw route than the traditional sawing.

The speed of the saw is rapid,the Max speed is 25m/min,which is more 20-30% than the frame-saw's speed.



适用于高档木材开料、实木饰面板开料、复合式地板、百叶窗、木窗帘、吉它等木制品行业
It can be used to machining the top grade wood,the solid veneer panel,the complex floorboard, the Persian blinds,the wood curtain,the guitar and other woods.

型号	MODEL	MJB3707A × 63
锯条到输送带距离	Distance from blade to conveyor table	2 ~ 200mm
最大加工宽度	Width of Max.workpiece	630mm
锯切电机功率	Saw wheel motor power	22 kw
液压泵功率	Hydraulic motor power	2.2 kw
带锯升降电机功率	Saw lift motor power	0.75 kw
进料速度	Feeding speed	0 ~ 15 m/min
锯轮直径	Saw wheel diameter	Φ700mm
锯条尺寸	Saw blade size(L×W×T)	5080×34×1.07mm
锯路		1.8 ~ 2.0 mm
主输送带尺寸	Main conveyor belt size	5670×620×5.1mm
辅输送带宽度		5500×285mm
液压系统压强	Pressure of hydraulic system	7.5 MPa
气动系统压强	Pneumatic system intensity of pressure	0.6 ~ 0.8 MPa
外形尺寸	Overall dimensions (L×W×H)	277×236×194 cm
重量	Net weight	2700 kg

MJB3707B x 25 卧式带锯机
SINGLE HEAD BAND RESAW



采用整体送料压架能对多排木料同时进行锯切



锯轮的升降通过精密的滚珠丝杆传动,并通过数字精密显示仪将升降量以1/100mm的精确度对锯轮进行显示



锯片的松紧度由气动/液压装置控制,在工作过程中,一旦出现压力下降的情况,气动部分可自动提供压力补偿,保证锯片的松紧度在任何时候都处于恒定状态。
Blade tightness controlled by pneumatic / Hydraulic device The blade tightness is controlled by pneumatic / Hydraulic device. In case hydraulic pressure drops, the air system provides a pressure compensation to ensure a constant blade tension at all time.

MJB37系列的优越性能:
锯切面光滑,可直接胶合,节省了0.15-0.30 mm之砂磨预留量;
可锯切薄片厚,最小厚度1.0-2.0 mm;
锯切厚度偏差±0.1mm,锯切面不会产生接缝问题;
锯路仅1.2-1.6 mm,比传统的锯切方式减少50%的木材锯路损失;
锯切速度快,最大25 m/min,比框锯快20-30%;

The advantage:
The saw cut-surface is slick, can be glued directly, and save 0.15-0.30mm sanding;
The saw slice is thick, the Min thickness is 1.0-2.0mm;
The warp of the saw thickness is ±0.1mm, the saw cut-surface can not bring the trouble of the joint.
The saw route is only 1.2-1.6mm it can reduce 50% loss of the wood saw route than the traditional sawing.
The speed of the saw is rapid, the Max speed is 25m/min, which is more 20-30% than the frame-saw's speed.

型号	MODEL	MJB3707B x 25
锯条到输送带面距离	Distance from blade to conveyor table	2~200mm
最大加工宽度	Width of Max workpiece	250mm
锯切电机功率	Saw wheel motor power	15 kw
输送带电机功率	Conveyor belt power	0.55kw
带锯升降电机功率	Saw lift motor power	0.55kw
进料速度	Feeding speed	0~25 m/min
锯轮直径	Saw wheel diameter	φ700mm
锯条尺寸	Saw blade size(L x W x T)	4570 x 25.4 x 0.89mm
主输送带尺寸	Main conveyor belt size	4700 x 225mm
气动系统压强	Pneumatic system intensity of pressure	0.6~0.8 MPa
净重	Net weight	1600kg

MJ300V4 推台锯
BAND SAW



采用V型导轨,滚球差动系统,保证锯切的精确性和灵活性。斜面设计的放大镜,读取刻度数字更准确。主锯电动升降,锯片可倾斜0-45°

Equipped type V guide track and grounder differential system, so as to pledge the accuracy and agility of the magnifier designed in bevel, and read the scale data well and truly. Main saw is lifting by electromotion, the saw can be inclined between 0-45°.

MJ396B 带锯机
BAND SAW



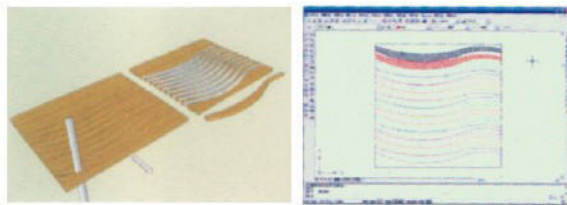
MJ395B 带锯机
BAND SAW



型号	MODEL	MJ395B	MJ396B
工作台尺寸	Table size	650 x 580 mm	820 x 700 mm
最大加工高度	Max processing height	300 mm	320 mm
最大加工宽度	Max processing width	470 mm	500 mm
锯轮直径	Diameter of saw wheel	500 mm	600 mm
锯带线速度	Linear speed of saw blade	19 m/sec	15 m/sec
电机功率	Motor power	3 kw	5.5 kw
吸尘口直径	Dust outlet diameter	φ85 mm x 1pc	φ85 mm x 2pc
外形尺寸(长×宽×高)	Overall dimensions (L x W x H)	100 x 70 x 190 cm	120 x 85 x 215 cm
净重	Net weight	620 kg	800 kg

型号	MODEL	MJ300V4	MJ300V5
最大锯切长度	Max. working length	3000mm	3000mm
最大锯切高度	Max. working height	60mm(45°)-80mm(90°)	60mm(45°)-85mm(90°)
主锯片最大直径	Max. main saw blade dia	300mm	350mm
开槽锯片直径	Scoring saw blade dia	120mm	120mm
主锯轴转速	Main saw spindle speed	430Q/5700 r/min	430Q/5700 r/min
槽锯轴转速	Scoring saw spindle speed	860Q/min	860Q/min
主锯电机功率	Main saw motor power	4kw	5.5Kw
槽锯电机功率	Scoring saw motor power	0.75kw	0.75Kw
外形尺寸(长×宽×高)	Overall dimensions(L x W x H)	320 x 110 x 110cm	320 x 110 x 110cm
净重	Net weight	750kg	750kg

MJS1212 数控曲线锯
NUMERICAL CURVE SAW

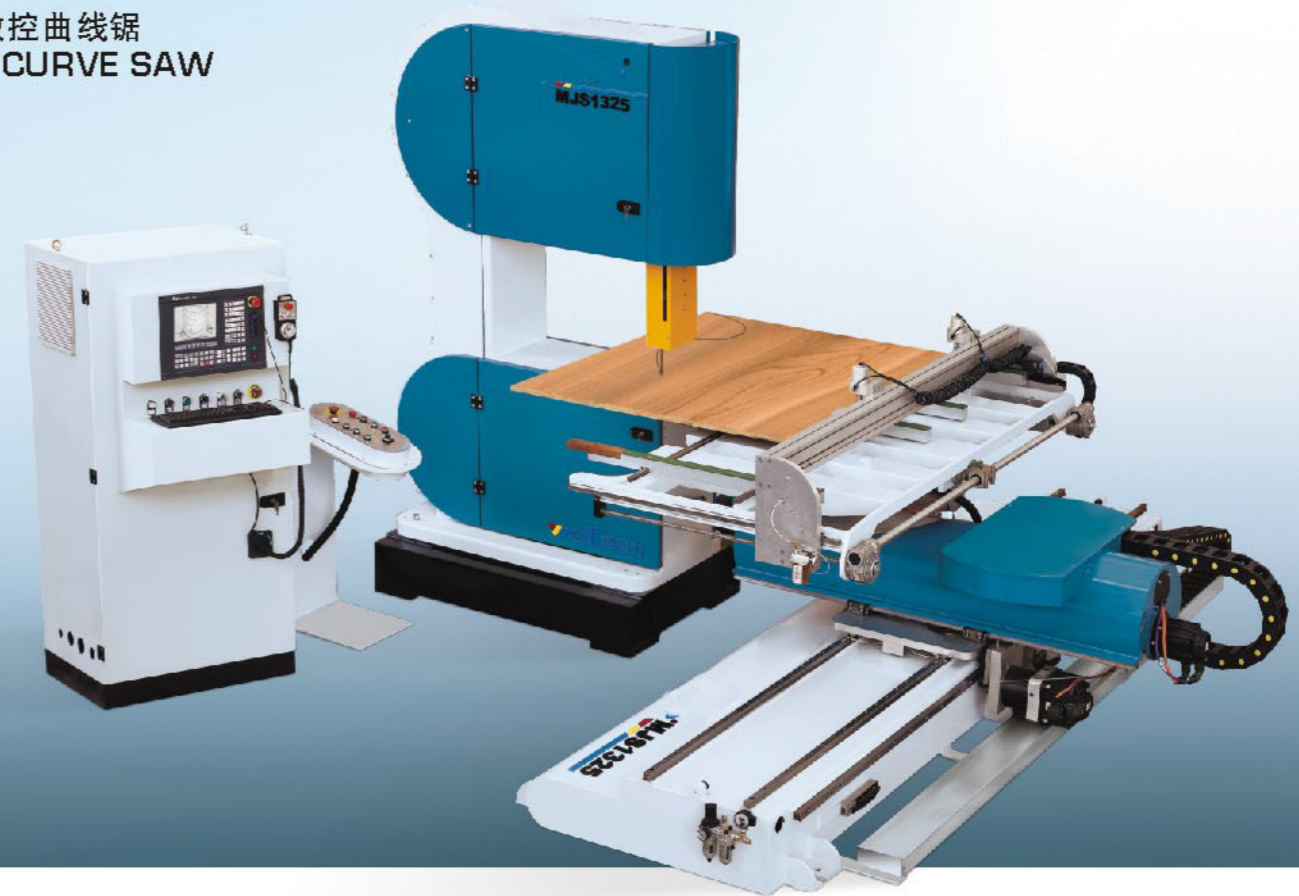


人机分工、安全生产、工作标准、锯路平滑、连续工作、效率突出、科学套料、节约原料、电脑排料、精准预算、设计生产、无缝衔接。

The man and the machine divide the work safety production work standard saw-road smoothness continuous work efficiency prominence scientific configure save material computer arrangement accurate budget design production seamless join.

型号	MODEL	MJS1212
锯轮直径	Saw wheel diameter	530 mm
带锯条尺寸	Band saw blade size	3560 × 19 mm
最大锯料厚度	Max. sawing thickness	100 mm
锯台虎口深度	Sawtable jaws depth	350 mm
锯台旋转角	Sawtable circumrotate angle	± 45°
最小拐弯半径	Min. round radii	>R80mm (当带锯条宽为13mm时when the width of the saw blade is 13mm)
最大加工速度(直线)	Max. processing speed(bee line)	12mm (注: 以橡胶木板厚25mm时Note: the rubber wood thickness is 25mm)
气压	Air pressure	0.8 MPa
加工工件最大尺寸	Max. size of workpiece	1200 × 1200 mm
整机功率	Whole machine power	8 KW
机器体积	Machine volume	268 × 108 × 136cm 133 × 130 × 192cm
净重	Weight of the machine	1500kg

MJS1325 数控曲线锯
NUMERICAL CURVE SAW



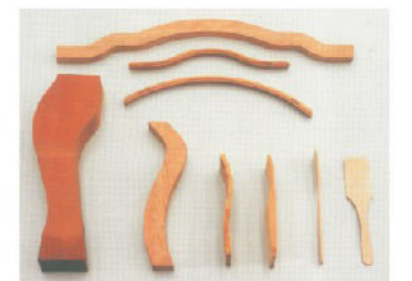
可调夹具装置



先进的数控系统



旋转±90° 工作台



成品木样

技术参数	Technical parameters	MJS1325
最大加工尺寸	Max. Size of workpiece	2500x1300
最大加工厚度	Max. Sawing thickness	120mm
锯轮直径	Saw wheel diameter	φ 800mm
带锯条尺寸	Band saw blade size	5080x12.7mm
最小拐弯半径	Min. Round radii	R80mm
锯台虎口深度	Saw table jaws depth	750 mm
锯台旋转角	Saw table circumrotate angle	± 90°
X轴电机	X-Axis Motor	11.46Nm
Y轴电机	Y-Axis Motor	8.27 Nm
W轴电机	W-Axis Motor	400W
C轴电机	C-Axis Motor	8.27 Nm
主轴电机 (锯轮)	Spindle motor (saw round)	5.5Kw (带刹车)
X轴最大速度	X-Axis Maximum Speed	60m/min
Y轴最大速度	Y-Axis Maximum Speed	60m/min
C轴最大速度	C-Axis Maximum Speed	180° /sec.3
加工速度	Processing speed	1-25m/min
回程速度	Return speed	6-60m/min
使用气压	Air pressure	0.6-0.8MPa
吸尘口直径	Dust outlet diameter	φ 150x2
重量	Net weight	3400 kg

MJ2445R 高速木材切断机
HIGH SPEED CUT-OFF SAW

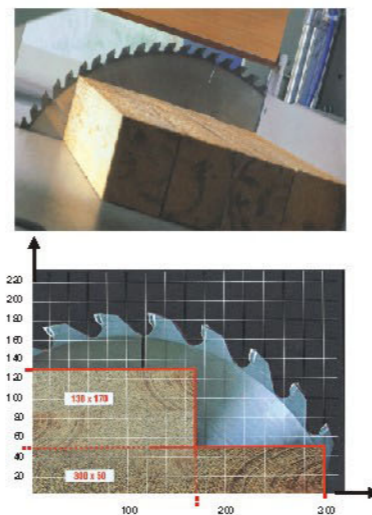


MJ2445L 高速木材切断机
HIGH SPEED CUT-OFF SAW



适用于木材之高速切断。只需脚踏控制开关即可快速完成锯切。铸铁导板，精准、稳定性高。
Suitable for high speed cut off wooden materials. Operated by simply step on the foot button.
Cast iron transmitting plate insures accuracy and steadiness.

型号	MODEL	MJ2445R	MJ2445L
锯轴转速	Speed of saw spindle	3180rpm	3180rpm
锯轴功率	Saw spindle power	5.5KW	5.5KW
锯片尺寸	Saw blade size	Φ455mm × Φ30mm × 3.4mm	Φ455mm × Φ30mm × 3.4mm
工作台尺寸	Table size	690mm × 655mm	690mm × 655mm
台面离地面高度	Working table height	880mm	880mm
工作气压	Working air pressure	0.6Mpa	0.6Mpa
外形尺寸 (长 × 宽 × 高)	Overall dimensions (L × W × H)	3655mm × 820mm × 1280mm	3655mm × 820mm × 1280mm
净重	Net weight	405kg	405kg



MJ2460R 高速木材切断机
HIGH SPEED CUT-OFF SAW

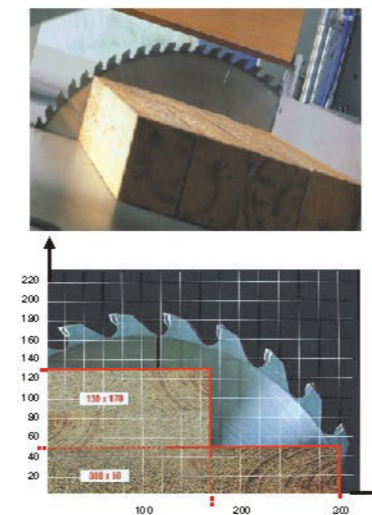


MJ2460L 高速木材切断机
HIGH SPEED CUT-OFF SAW



适用于木材之高速切断。只需脚踏控制开关即可快速完成锯切。铸铁导板，精准、稳定性高。
Suitable for high speed cut off wooden materials. Operated by simply step on the foot button.
Cast iron transmitting plate insures accuracy and steadiness.

型号	MODEL	MJ2460R	MJ2460L
锯轴转速	Speed of saw spindle	1900rpm	1900rpm
锯轴功率	Saw spindle power	7.5KW	7.5KW
锯片尺寸	Saw blade size	Φ610mm × Φ30mm × 4mm	Φ610mm × Φ30mm × 4mm
工作台尺寸	Table size	1150mm × 730mm	1150mm × 730mm
台面离地面高度	Working table height	790mm	790mm
工作气压	Working air pressure	0.6Mpa	0.6Mpa
外形尺寸 (长 × 宽 × 高)	Overall dimensions (L × W × H)	4800mm × 1150mm × 1265mm	4800mm × 1150mm × 1265mm
净重	Net weight	700kg	700kg



MJ143 纵切锯机
STRAIGHT LINE RIP SAW

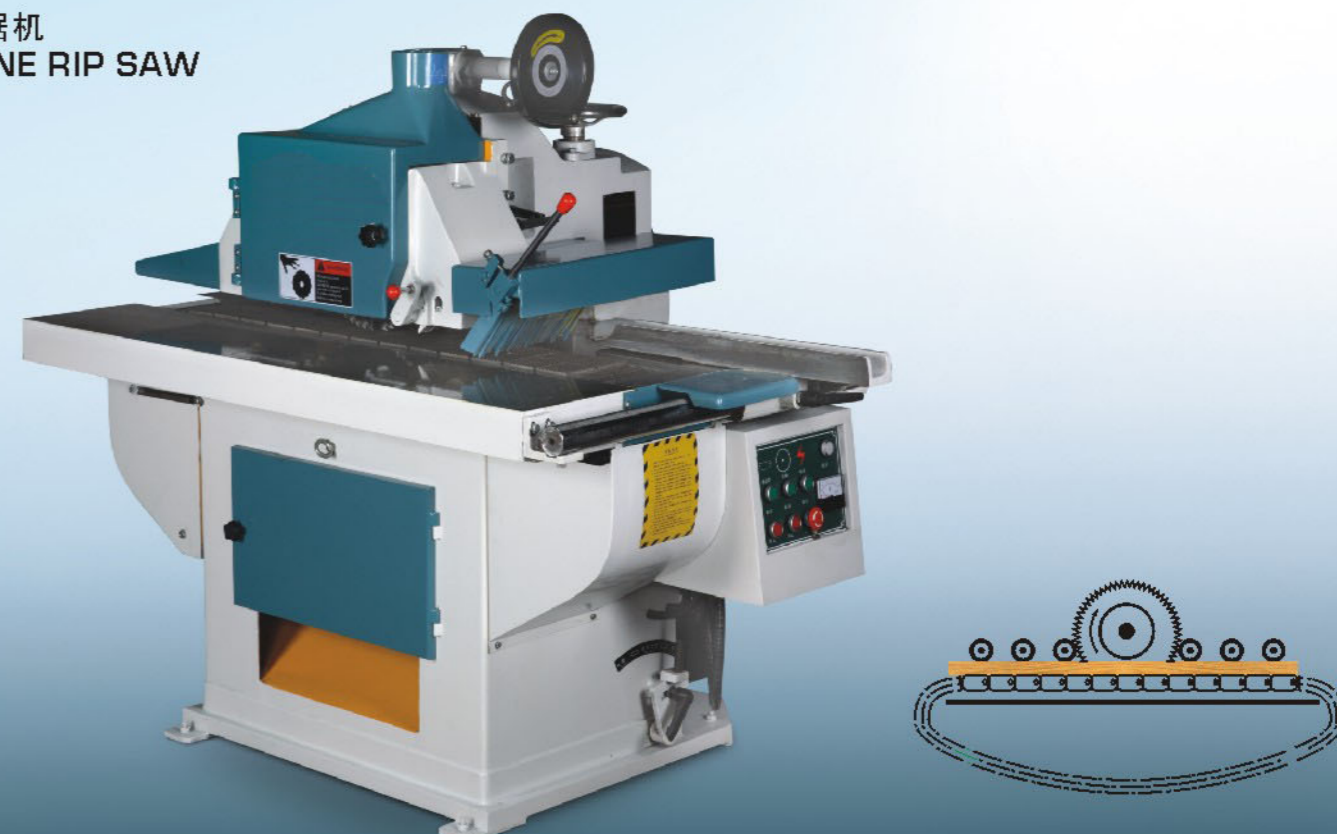


主要用于板材纵向定宽分切，通过一次锯切即可使板材纵向分切成多件宽度合适的方料，宽度偏差极少，锯切效率极高，锯切面可直接胶拼，是生产实木家具、集成材、细木工板的开料设备。

It mostly is used to cut the panel lengthways with fixed width, one sawing can make the panel chop in many pieces of the right width square woods, the warp of the width is few, the efficiency is sky-high, the saw surface can be clamped directly with glue, it can product the solid wood furniture, the intergration board and the small panel.

型号	MODEL	MJ143
最大加工厚度	Max.machining thickness	85 mm
最大加工宽度	Max.machining width	300 mm
锯片尺寸	Saw blade size	φ50 × φ 305 × 2.8 mm
送料速度	Feeding speed	7 ~ 18m/min
锯片转速	Saw blade speed	3800 r/min
锯轴功率	Saw arbor power	22 kw
送料功率	Feeding power	2.2 kw
升降电机功率	Lift motor power	0.37 kw
吸尘口直径	Dust outlet diameter	φ120mm × 2p.c
外形尺寸 (长 × 宽 × 高)	Overall dimensions (L × W × H)	190 × 149 × 150 cm
净重	Net weight	2200 kg

MJ153 纵切锯机
STRAIGHT LINE RIP SAW



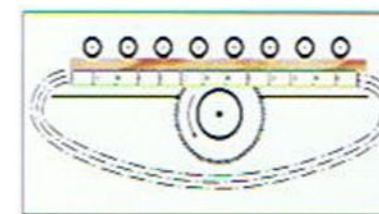
MJ164

自动单片纵切圆锯机
MJ164 Automatic single rip sawing

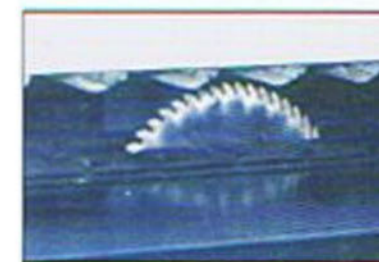


技术参数 / Technological parameters

锯片直径	Diameter of saw blade	φ405-φ455mm
最大锯切厚度	Max sawing thickness	110mm
锯轴转速	Rotating speed of saw spindle	2840r/min
锯轴直径	Spindle diameter	φ50.8mm
最小锯切长度	Min sawing length	200mm
送料速度	Feeding speed	8.18m/min
安装功率	Total power	12.5KW
外型尺寸	Dimension	2250X1350X1450mm
总重量	Weight of the machine	2000Kg



工作示意图



工作示意图



后视图

MB-105 单面刨床
SURFACE PLANER



MB-104B 单面刨床
SURFACE PLANER



型号	MODEL	MB-104	MB-105	MB-106	型号	MODEL	MB104B
工作台面积	Working table	700 × 420mm	700 × 520mm	700 × 620mm	最大加工宽度	Max working width	400 mm
最大刨宽	Max. working width	405mm	508mm	610mm	厚度加工范围	Range of working thickness	15 ~ 130 mm
刨厚范围	Thickness range	3-167mm	3-167mm	3-160mm	刀轴直径	Spindle diameter	φ 98
最大刨深	Max. depth	6mm	6mm	6mm	刀轴转速	Spindle rotation rate	5000 r/min
最小刨长	Min. length	200mm	200mm	200mm	送料速度	Feeding speed	7-16 m/min
刀头转速 (刀片数)	Spindle rev(spindle qty)	5600R.P.M(3pcs)	5600R.P.M(3pcs)	5600R.P.M(3pcs)	送料电机功率	Feeding motor power	1.1kw
送料速度	Feeding speed	6m/min	6m/min	6m/min	升降电机功率	Elevating motor power	0.37 kw
马达功率	Motor power	3kw	4kw	5.5kw	总功率	Total power	7 kw
外形尺寸 (长×宽×高)	Overall dimensions(L×W×H)	77 × 77 × 105cm	77 × 87 × 105cm	77 × 96 × 105cm	外形尺寸(长×宽×高)	Overall dimensions(L×W×H)	234 × 80 × 148 cm
净重	Net weight	335kg	380kg	455kg	净重	Net weight	1300 kg

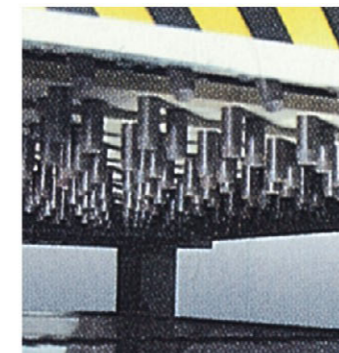
MB204B 双面刨床
DOUBLE SIDES MOULDER



MB206B 双面刨床
DOUBLE SIDES PLANER



双面刨床系列机型可选购螺旋式嵌装刀片的刨刀轴, 可提高刨切质量及速度;
Option the Spiral Cutter, it can improve the quality and speed;



采用连续弹性爪压送料带, 长料、短料也能同时刨切;

Adopt continuous spring talon feeding belt, can plane the long stuff and the short stuff;

型号	MODEL	MB204B	MB206B
最大加工宽度	Max working width	450 mm	610 mm
厚度加工范围	Range of working thickness	15 ~ 130 mm	15 ~ 130 mm
最小加工长度	Min working length	320 mm	320 mm
刀轴直径	Spindle diameter	φ 120mm	φ 120mm
刀轴转速	Spindle rotation rate	4500 r/min	4500 r/min
送料速度	Feeding speed	7-16 m/min	7-16 m/min
上刀轴功率	Top spindle power	7.5 kw	11 kw
下刀轴功率	Bottom spindle power	5.5 kw	7.5 kw
送料电机功率	Feeding motor power	2.2 kw	2.2 kw
升降电机功率	Elevating motor power	0.37 kw	0.37 kw
润滑泵电机功率	Lubricate pump motor power	20 w	20 w
总功率	Total power	15.59 kw	24.42 kw
吸尘口直径	Dust outlet diameter	φ 120 mm × 2 pcs	φ 120 mm × 2 pcs
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	228 × 126 × 168 cm	270 × 168 × 168 cm
净重	Net weight	1950 kg	2290 kg

铣铣设备 ROUTER SERIES

MXS5548T3 数控雕刻机 ROUTER



智能多头特点:

- 1)与自动换刀技术相比, 无需大功率主轴一般自动换刀为8KW更加经济。
- 2)与自动换刀技术相比, 智能多头采用主轴预启动技术, 无需换刀等待而直接加工几乎看不到主轴切换等待, 大大节省了换刀时间。
- 3)智能多头因使用多主轴系统, 可视为“不停摆”的系统, 即使单个主轴故障, 还有其它主轴可以运作, 同时不存在自动换刀。
- 4)按照一般的加工工艺, 一个工件有三把刀就可以解决问题, 所以智能三头的特点更为显著。
- 5)系统具备越界, 变频报警, 伺服报警, 气压报警等自动保护功能。
- 6)支持USB数据传输, 网络传输, 系统内置1GB显存。

Characteristic:

- 1) Compare with the automatic exchanging blade technology, the power it need is 8kw only, it is more economical;
- 2) Compare with the automatic exchanging blade technology, the intelligent many-headed machine adopt the principal axis beforehand start-up technology, it saves time of exchanging blade.
- 3) The intelligent many-headed machine adopt many principal axis system, it can be regarded as the "ceaseless swing" system, even if one axis meets the trouble, there are others working, there is no automatic exchanging blade at the same time.
- 4) According to the generic process technics, one work-piece has three blades to solve the problem, so the characteristic of the intelligent many-headed machine is very prominent.
- 5) The system equipment beyond the mark, it has frequency conversion alarm, servo alarm, air pressure alarm and others automatic protection functions.
- 6) It sustains USB data transmission, network transmission, this system equips 1GB storage.

型号	MODEL	MXS5548	MXS5548T3	MXS5548B
最大空行速度	Max. blank line speed	60m/分钟	60m/分钟	40m/分钟
最大加工速度	Max. processing speed	40m/分钟	40m/分钟	25m/分钟
加工精度	Processing precision	0.01mm	0.01mm	0.025mm
主轴功率	Spindle power	4KW	3KW 4.5KW	4KW
传动方式	Transmission mode	XY spindle is high-precision gear rack,高精度齿轮齿条Z轴为进口滚珠丝杠 Z spindle is the imported ball bearing thread bar		
XYZ导轨	XYZ slide way	台湾上银直线导轨 Taiwan Hiwin beeline slideway		
操作系统	Operation system	麦斯特智能系统 Master aptitude system		
驱动方式	Drive mode	台达伺服 Delta servo	台达伺服 Delta servo	台达伺服 Delta servo
工作电压	Working voltage	AC380V	AC380V	AC380V
重量	Weight	1600Kg	1600Kg	1600Kg
外型尺寸(长x宽x高)	Dimension	230×235×160cm	230×235×160cm	230×235×160cm
可选有效行程	Available journey	1300mm×2500mm	1500mm×3000mm	1850mm×2500mm

MX507 镟铣机
ROUTER



MX506A 镟铣机
ROUTER



MX506B 镟铣机
ROUTER



MX7507 双轴自动仿形镟铣机
TWIN SPINDLES AUTO COPY SHAPER



MX7512 双轴自动仿形镟铣机
TWIN SPINDLES AUTO COPY SHAPER



MX526A 镟铣机
ROUTER



MX505C 镟铣机
ROUTER



MX505D 镟铣机
ROUTER



MX7207 自动仿形镟铣机
AUTO COPY SHAPER



MX7212 自动仿形镟铣机
AUTO COPY SHAPER

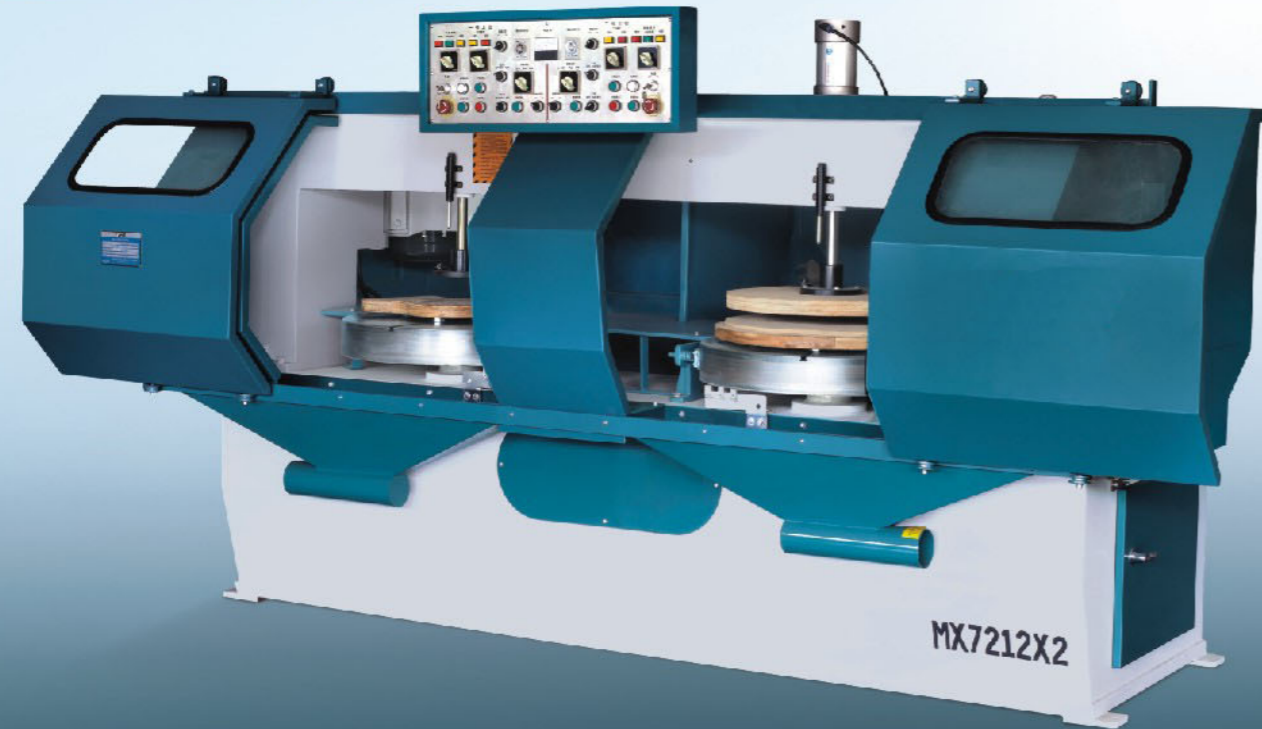
- ▶ 采用PLC程序控制，可选择自动或手动操作；
 - ▶ 工作台每周的旋转速度可通过工作台下的感应开关对工件的弯位或直位进行分段控制；
 - ▶ 刀轴的摆臂采用气液缸进给，进给速度平稳，压力恒定，避免普通气缸进给时产生撞击、反弹等缺陷；
 - ▶ 主要对圆形、椭圆形、矩形等形状的工件进行周边仿形加工，如座椅面、座次板、茶几面等；
- ▶ Adopt the PLC procedure control, option the automatic or manual operate.
- ▶ The circumgyrate speed of the working table can be controlled with the subsection by the induce switch under the working table.
- ▶ The revolving speed of the working table can be controlled by the detector that is fixed under the table and can work on the curve or the vertical part, it can avoid striking and rebounding.
- ▶ It mostly is used to machining many kinds of workpiece such as roundness, rectangle and ellipse for example the desk surface, set board, tea table surface.

型号	MODEL	MX507	MX506A	MX506B	MX505C	MX505D	MX526A
工作台尺寸	Table size	800×700 mm	760×500mm	760×500 mm	600×500mm	800×500 mm	650×580 mm
最大加工深度	Max.working depth	80 mm	60 mm	60 mm	40 mm	40 mm	40 mm
喉深	Throat depth	700mm	650mm	650 mm	600mm	800 mm	
主轴转速	Spindle speed	9000/18000 r/min	9000/18000 r/min	9000/18000 r/min	18000 r/min	18000 r/min	18000 r/min
工作台最大倾斜角度	Max.tilting angle of table	45°	45°	45°	45°	45°	45°
主轴电机功率	Spindle motor power	2.4/3 kw	2.4/3 kw	2.4/3 kw	2.2 kw	2.2 kw	2.2 kw
工作气压	Working air pressure	0.6~0.8 Mpa	0.6~0.8 Mpa	0.6~0.8 Mpa	0.6~0.8 Mpa	0.6~0.8 Mpa	
吸尘口直径	Dust outlet diameter	φ76×1 pc	φ76×1 pc	φ76×1 pc			φ50×1 pc
外形尺寸(长×宽×高)	Overall dimensions(L×W×H)	150×85×170 cm	150×82×150 cm	130×82×150 cm	140×66×137 cm	118×66×137 cm	81×70×88 cm
净重	Net weigh	560kg	450kg	440 kg	300 kg	300 kg	200 kg



型号	MODEL	MX7207	MX7507	MX7212	MX7512
可铣削直径范围	Range of cutting diameter	φ90~700 mm	φ80~700 mm	φ90~1200 mm	φ90~1200mm
最大铣削矩形	Max. rectangular cutting	2:1	2:1	2:1	2:1
最大加工厚度	Max.working thickness	130 mm	130 mm	130 mm	130 mm
工作台尺寸	Table size	φ480 mm	φ480 mm	φ700 mm	φ700 mm
主轴直径	Cutter spindle diameter	φ25.4/30/35 mm	φ25.4/30/35 mm	φ25.4/30/35 mm	φ25.4/30/35 mm
导轮轴直径	Guiding roller diameter	φ100 mm	φ100 mm	φ100 mm	φ100 mm
主轴转速	Cutter spindle speed	9000 r/min	9000 r/min	9000 r/min	9000 r/min
工作台转速	Table speed	1.5~6 r/min	1.5~6 r/min	1.5~6 r/min	1.5~6 r/min
主轴功率	Spindle power	5.5 kw	5.5×2 kw	5.5 kw	5.5×2 kw
工作台驱动功率	Table driving power	1.5 kw	1.5 kw	1.5 kw	1.5 kw
工作气压	Working air pressure	0.6~0.8 Mpa	0.6~0.8 Mpa	0.6~0.8 Mpa	0.6~0.8 Mpa
吸尘口直径	Dust outlet diameter	φ100 mm×4 pcs	φ100 mm×6 pcs	φ100 mm×4 pcs	φ100 mm×8 pcs
外形尺寸(长×宽×高)	Overall dimensions(L×W×H)	138×107×212 cm	151×107×240 cm	156×140×212 cm	163×140×240 cm
净重	Net weigh	730 kg	850 kg	830 kg	1030 kg

MX7210X2双轴自动仿形镂铣机
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MX7512 双轴自动仿形镂铣机(带砂光装置)
TWIN SPINDLES AUTO COPY SHAPER
(IT COULD EQUIP WITH THE SANDING DEVICE)

砂光装置 (选购配备)

- 适合立轴刨削后之砂光, 高效率、节省加工成本。
- 砂带采独立马达驱动。
- 砂带可上下摆动, 磨砂效果佳。

EDGE SANDING ATTACHMENT (OPTIONAL)

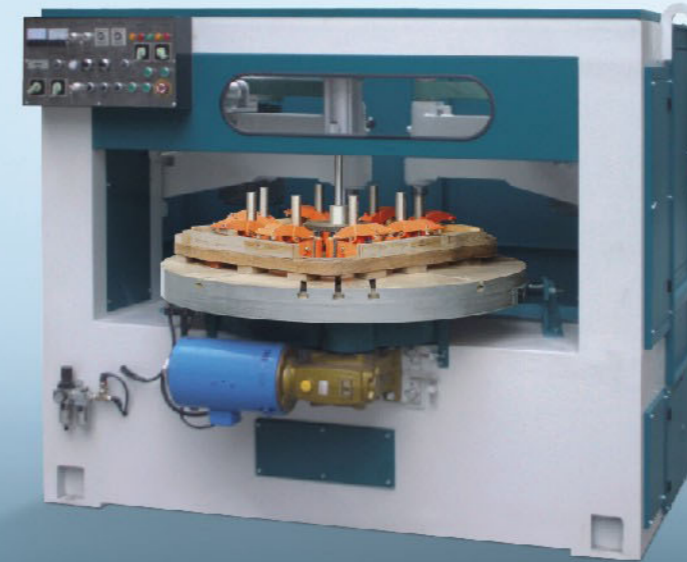
- Suitable for profiled edge sanding after cut. The attachment provides efficient sanding and saves machining costs.
- Sanding belt is driven by a separated motor.
- Sanding belt can be adjusted vertically to suit various workpiece thickness.

采用PLC程序控制, 可选择自动或手动操作;
工作台每周的旋转速度可通过工作台下的感应开关对工件的弯位或直位进行分段控制;
刀轴的摆臂采用气液缸进给, 进给速度平稳, 压力恒定, 避免普通气缸进给时产生撞击、反弹等缺陷;
工作台采用DC马达, 转速0.5~3 r/min无级变速, 适合各种加工速度的要求;

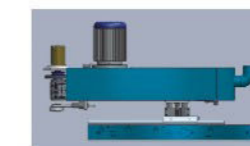
Adopt the PLC procedure control, option the automatic or manual operate.
The circumgyrate speed of the working table can be controlled with the subsection by the induce switch under the working table. The revolving speed of the working table can be controlled by the detector that is fixed under the table and can work on the curve or the vertical part, it can avoid striking and rebounding.
The table adopt DC motor, its rev is 0.5-3r/min stepless, it adapts to the request of machining speed.

型号	MODEL	MX7212X2
可铣削直径范围	Range of cutting diameter	Φ220 ~ Φ1200mm
最大铣削矩形	Max. rectangular cutting	2:1
最大加工厚度	Max. working thickness	130mm
工作台尺寸	Table size	1170mm
主轴直径	Cutter spindle diameter	Φ25.4/Φ30/Φ35mm
导轮直径	Guiding roller diameter	Φ100 mm
主轴转速	Cutter spindle speed	9000rpm
工作台转速	Table speed	0.5~3rpm
主轴功率	Spindle power	7.5kw × 2
工作台驱动功率	Table driving power	1.5kw × 2
工作气压	Working air pressure	0.6~0.8Mpa
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	310×236×170cm
净重	Net weight	2100kg

MX7516A 双轴自动仿形镂铣机
TWIN SPINDLES AUTO COPY SHAPER



MX7216 双轴自动仿形镂铣机
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可选配带砂光装置
It could equip with the sanding device

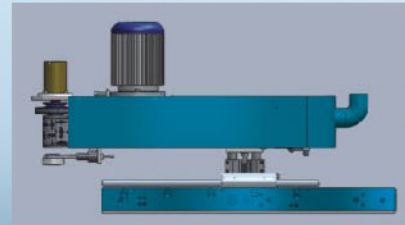
MX7516 双轴自动仿形镂铣机
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型号	MODEL	MX7216	MX7516	MX7516A
可铣削直径范围	Range of cutting diameter	Φ250~1600 mm	Φ250~1600 mm	Φ400~1600 mm
最大铣削矩形	Max. rectangular cutting	2:1	2:1	2:1
最大加工厚度	Max. working thickness	130 mm	130 mm	130 mm
工作台尺寸	Table size	Φ1170 mm	Φ1170 mm	Φ1170mm
主轴直径	Cutter spindle diameter	Φ25.4/Φ30/Φ35 mm	Φ25.4/Φ30/Φ35 mm	Φ25.4/Φ30/Φ35 mm
导轮轴直径	Guiding roller diameter	Φ100 mm	Φ100 mm	Φ100 mm
主轴转速	Cutter spindle speed	9000 r/min	9000 r/min	9000 r/min
工作台转速	Table speed	0.5~3r/min	0.5~3 r/min	0.5~3 r/min
主轴功率	Spindle power	7.5 kw	7.5 × 2 kw	7.5 × 2 kw
工作台驱动功率	Table driving power	1.5 kw	1.5 kw	22 kw
工作气压	Working air pressure	0.6~0.8 Mpa	0.6~0.8 Mpa	0.6~0.8 Mpa
吸尘口直径	Dust outlet diameter	Φ100 mm × 5 pcs	Φ100 mm × 8 pcs	Φ150 mm × 2 pcs
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)	190×196×180 cm	263×208×180 cm	210×170×188 cm
净重	Net weight	1660 kg	1840 kg	2000 kg

- ▶ 采用PLC程序控制, 可选择自动或手动操作;
- ▶ 工作台每周的旋转速度可通过工作台下的感应开关对工件的弯位或直位进行分段控制;
- ▶ 刀轴的摆臂采用气液缸进给, 进给速度平稳, 压力恒定, 避免普通气缸进给时产生撞击、反弹等缺陷;
- ▶ 工作台采用DC马达, 转速0.5~3 r/min无级变速, 适合各种加工速度的要求;
- ▶ 配有8个气动自动夹料器, 与定位夹具配合可进行长料或短料不间断地仿形加工;
- ▶ 生产效率高, 适用于大型或大批量工件;
- ▶ Adopt the PLC procedure control, option the automatic or manual operate.
- ▶ The circumgyrate speed of the working table can be controlled with the subsection by the induce switch under the working table.
- ▶ The revolving speed of the working table can be controlled by the detector that is fixed under the table and can work on the curve or the vertical part, it can avoid striking and rebounding.
- ▶ The table adopt DC motor, its rev is 0.5~3r/min stepless, it adapts to the request of machining speed.
- ▶ It is equipped with eight automatic bar feeders, which can cooperates with the bar holders to process their regular pieces, like the long or short ones. It is of high efficiency and suitable for mass production.
- ▶ Humans should avoid standing too close to the machine so as not to get hurt.

MX7520双轴自动仿形镂铣机 TWIN SPINDLES AUTO COPY SHAPER



可选配带砂光装置
It could equip with the sanding device



MX7525双轴自动仿形镂铣机 TWIN SPINDLES AUTO COPY SHAPER

采用PLC程序控制，可选择自动或手动操作；
工作台每周的旋转速度可通过工作台下的感应开关对工件的弯位或直位进行分段控制；
刀轴的摆臂采用气液缸进给，进给速度平稳，压力恒定，避免普通气缸进给时产生撞击、反弹等缺陷；
工作台采用DC马达，转速0.5~3 r/min无级变速，适合各种加工速度的要求；

Adopt the PLC procedure control, option the automatic or manual operate.

The circungrate speed of the working table can be controlled with the subsection by the induce switch under the working table.

The revolving speed of the working table can be controlled by the detector that is fixed under the table and can work on the curve or the vertical part, it can avoid striking and rebounding.

The table adopt DC motor, its rev is 0.5~3r/min stepless, it adapts to the request of machining speed.



型号	MODEL	MX7518	MX7520	MX7525	MX7525A
可铣削直径范围	Range of cutting diameter	Φ530 - Φ1850mm	Φ300 - Φ2000mm	Φ610 - Φ2500 mm	Φ610 - Φ2500 mm
最大铣削矩形	Max. rectangular cutting	2:1	2:1	2:1	2:1
最大加工厚度	Max. working thickness	130 mm	130 mm	130 mm	130 mm
工作台尺寸	Table size	1830mm	1830mm	Φ1830 mm	Φ2250 mm
主轴直径	Cutter spindle diameter	Φ25.4/Φ30/Φ35mm	Φ25.4/Φ30/Φ35mm	Φ25.4/30/35 mm	Φ25.4/25/35 mm
导轮直径	Guiding roller diameter	Φ100 mm	Φ100 mm	Φ100 mm	Φ100 mm
主轴转速	Cutter spindle speed	9000rpm	9000rpm	9000 r/min	9000 r/min
工作台转速	Table speed	0.5 - 3rpm	0.5 - 3rpm	0.5 - 3 r/min	0.5 - 3 r/min
主轴功率	Spindle power	7.5kw x 2	7.5kw x 2	7.5 kw x 2	7.5 kw x 2
工作台驱动功率	Table driving power	2.2kw	2.2kw	2.2 kw	2.2 kw
工作气压	Working air pressure	0.6 - 0.8Mpa	0.6 - 0.8Mpa	0.6 - 0.8 Mpa	0.6 - 0.8 Mpa
吸尘口直径	Dust outlet diameter	Φ150 mm x 3 purchase	Φ150 mm x 3 purchase	Φ150 mm x 3 pcs	Φ150 mm x 3 pcs
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	260×236×170cm	260×236×170cm	306×260×173 cm	306×260×170 cm
净重	Net weight	2650kg	2650kg	3850 kg	3800 kg

MX7525+MX7M12 双轴自动仿形带砂光装置镂铣机 TWIN SPINDLES AUTO COPY SHAPER



MXS7216 数控木工铣机 NUMERICAL CONTROL WOODWORKING MILLING MACHINE

1、采用大功率切削主轴，高效率加工立体轮廓曲面。
2、可直接采用CAD等图形文件，数控系统自动编程进行加工。

3、独创木工铣床三维测量系统，可根据样品工件轮廓曲线测量读数，直接输入数控系统进行加工。

1. adopt high power cutting spindle, process efficiently tridimensional profile curved surface.

2. Adopt directly CAD graphics mode and others files, and process with automatic numerical control system programme.

3. The prometean woodworking milling machine three-dimensional measure system can scale and read the data according to the profile curve, and input directly numerical control system to process.



型号	MODEL	MX7525+MX7M12
可铣削直径范围	Range of cutting diameter	Φ610 - Φ2500mm
最大铣削矩形	Max. rectangular cutting	2:1
最大加工厚度	Max. working thickness	130 mm
工作台尺寸	Table size	1830mm
主轴直径	Cutter spindle diameter	Φ25.4/Φ30/Φ35mm
导轮直径	Guiding roller diameter	Φ100 mm
主轴转速	Cutter spindle speed	9000rpm
工作台转速	Table speed	0.5 - 3rpm
主轴功率	Spindle power	7.5kw x 2
工作台驱动功率	Table driving power	2.2kw
工作气压	Working air pressure	0.6 - 0.8Mpa
吸尘口直径	Dust outlet diameter	Φ150 mm x 3 purchase
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	480×260×170cm
净重	Net weight	4000kg
砂带驱动功率		3kw
砂带线速度		14m/s

型号	MODEL	MXS7216
可切削直径范围	The diameter range for cutting	Φ250-Φ1600mm
最大加工高度	Max. processing height	400mm
最大加工厚度	Max. processing thickness	130mm
工作台尺寸	Working table size	Φ1170mm
工作驱动功率	Working drive power	11Nm
工作台转速	Working table rotate speed	1-5r/min
X轴驱动功率	Spindle X drive power	11Nm
X轴最快进刀速度	Max. feeding blade speed of spindle X	15m/min
Z轴驱动功率	Spindle Z drive power	7.5Nm
Z轴最快进刀速度	Max. feeding blade speed of spindle Z	15m/min
主轴功率	Spindle power	7.5kw
主轴转速	Spindle rotate speed	9000r/min
最大刀具尺寸	Max. blade size	Φ115x140mm
工作气压	Working air pressure	0.8Mpa
吸尘口直径	Inlet diameter	Φ100mmX1+Φ200mX1
外形尺寸 (长×宽×高)	Dimension	282X190X265cm
净重	Net weight	4500kg

MX6232 × 150 双面仿形镂铣机 TWIN SURFACES COPY SHAPER

主要用于加工细长的异形实木工件，如餐椅脚、餐桌脚等；
采用靠模仿形加工，可同时加工工件的两个面，有效提高生产效率；
工作台采用液压驱动，并可无级调速，适合不同工件的切削速度需求；
导轨采用精密直线运动，经久耐用；

It is mainly used to process the long and slender pieces, like the chair feet.
It adopts the model technics, and it can deal with the two sides of pieces
at the same time, which as a result raises the efficiency.
The arbor motor is powered by gasous liquid tube and can be adjusted
freely, thus it is suitable for different cutting speed.
The guideway is durable and works in a precise stralline.



MX6232 × 200 双面仿形镂铣机 TWIN SURFACES COPY SHAPER

型号	MODEL	MX6232 × 150	MX6232 × 180	MX6232 × 200
最大加工长度	Max. shaping length	1500 mm	1800 mm	2000mm
最大加工宽度	Max. shaping width	360 mm	360 mm	360mm
最大加工厚度	Max. shaping height	140 mm	140 mm	140mm
最小加工长度	Min. processing length			
主轴直径	Diameter of main spindle	φ 30 mm	φ 30 mm	φ30mm
靠轮直径	Diameter of guiding wheel	φ 100 mm	φ 100 mm	φ100mm
主轴转速	Speed of main spindle	9000 r/min	9000 r/min	9000rpm
主轴功率	Power of main spindle	5.5 kw × 2 pcs	5.5 kw × 2 pcs	5.5kw × 2
送料功率	Feeding power			
送料速度	Feeding speed			
送料升降功率	Feeding lift power			
液压电机功率	Hydraulic motor power	3.7 kw	3.7 kw	3.7kw
工作台尺寸	Table size	2200 × 285 mm	2500 × 285 mm	2200 × 285mm
工作气压	Working air pressure	0.6 - 0.8 Mpa	0.6 - 0.8 Mpa	
液压系统压力	Working pressure of hydraulic system	8 Mpa	8 Mpa	8Mpa
吸尘口直径	Dust outlet diameter	φ 100 mm × 2 pcs	φ 100 mm × 2 pcs	φ 100mm × 2
外形尺寸 (长×宽×高)	Overall dimensions (L×W×H)	396 × 190 × 205 cm	456 × 190 × 205 cm	525 × 190 × 205cm
净重	Net weight(kg)	3100 kg	3300 kg	2500kg

MX7305 自动内仿形镂铣机 AUTOMATIC INSIDE COPY SHAPER



型号	MODEL	MX7305
可切削直径范围	The diameter range for cutting	500mm
最大切削矩形	Max. cutting rectangle	450 × 300
最大加工厚度	Max cutting thickness	100mm
工作台尺寸	Working table size	φ850mm
导轮轴直径	Idler pulley axis diameter	φ85mm
主轴转速	Main spindle speeds	10750r/min
工作台转速	Table speed	0.97/1.94 r/min
主轴功率	Table power	7.5kw
工作台驱动功率	Table drive power	0.75kw
工作气压	Working air pressure	0.6 - 0.8Mpa
吸尘口直径	Inlet diameter	φ100mm × 2pcs
外形尺寸 (长×宽×高)	Overall dimensions	120 × 110 × 182cm
净重	Net weight	1030kg

MX6336A 双面仿形镂铣机 TWIN SURFACES COPY SHAPER



MX6350 双面仿形镂铣机 TWIN SURFACES COPY SHAPER



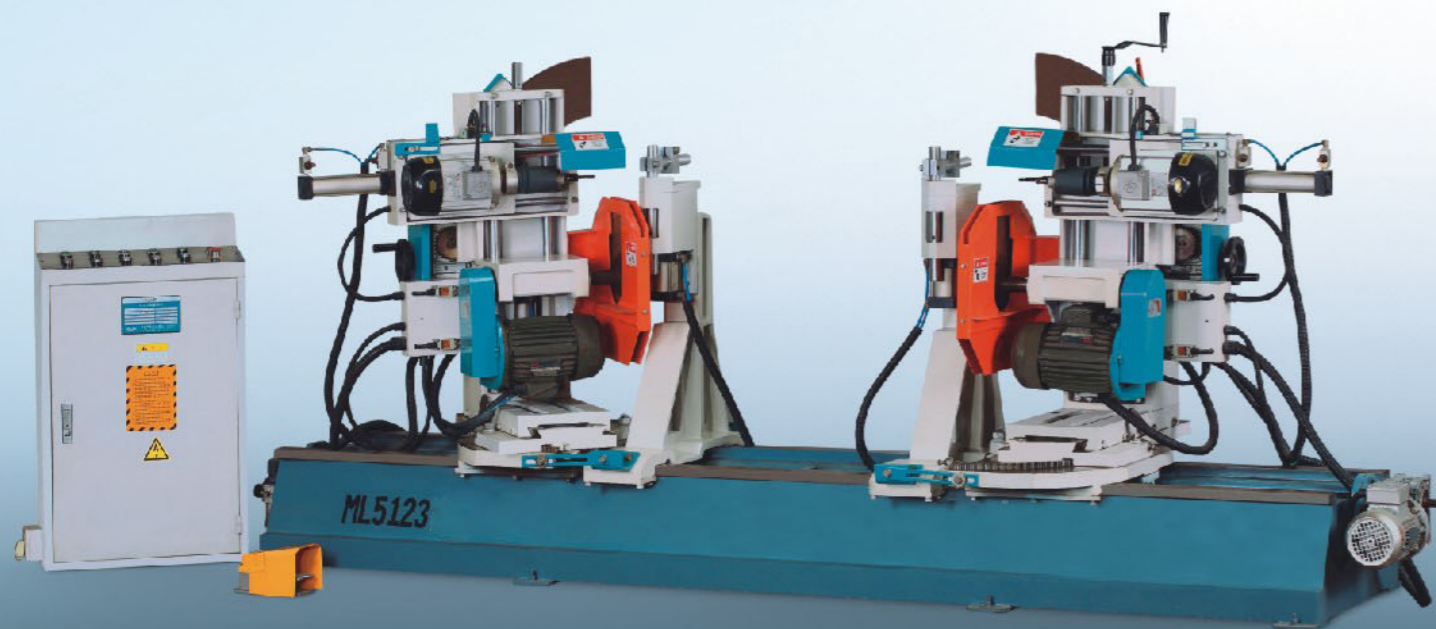
主要用于加工细长的异形实木工件，如椅脚、餐桌脚等，可同时加工工件的两个面，连续送料，有效提高生产效率，铣刀部分采用封闭结构，送料无级调速，安全可靠。

It is used to process the gracile abnormity solid wood-piece, such as chair foot, table foot, it can process the double surfaces of the workpiece at the same time, and feed the wood continuously, and improve the production efficiency. The blade section adopts the close structure, its deeding can be adjusted nonpolarly, it is safe.

型号	MODEL	MX6336A	MX6336B	MX6350
最大加工宽度	Max. shaping width	360mm	360mm	360mm
最大加工厚度	Max. shaping height	125mm	125mm	125mm
最小加工长度	Min. processing length	250mm	250mm	250mm
主轴直径	Diameter of main spindle	φ 35mm	φ 35mm	φ35mm
靠轮直径	Diameter of guiding wheel	φ 100mm	φ 100mm	φ 100mm
主轴转速	Speed of main spindle	6850rpm	6850rpm	6850rpm
送料功率	Power of main spindle	4kw × 2	5.5kw × 2	5.5kw × 2
送料速度	Feeding power	0.75kw	0.75kw	0.75kw
送料升降功率	Feeding lift power	2-35m/min	2-35m/min	2-35m/min
送料升降功率	Feeding lift power	0.37kw	0.37kw	0.37kw
工作台尺寸	Table size	1260 × 608mm	1260 × 608mm	1260 × 608mm
工作气压	Working air pressure	0.6 - 0.8Mpa	0.6 - 0.8Mpa	0.6 - 0.8Mpa
吸尘口直径	Dust outlet diameter	φ 125mm	φ 125mm	φ 125mm
外形尺寸 (长×宽×高)	Overall dimensions (L × W × H)	128.5 × 151.5 × 112cm	128.5 × 151.5 × 112cm	128.5 × 167 × 113cm
净重	Net weight(kg)	890kg	900kg	950kg



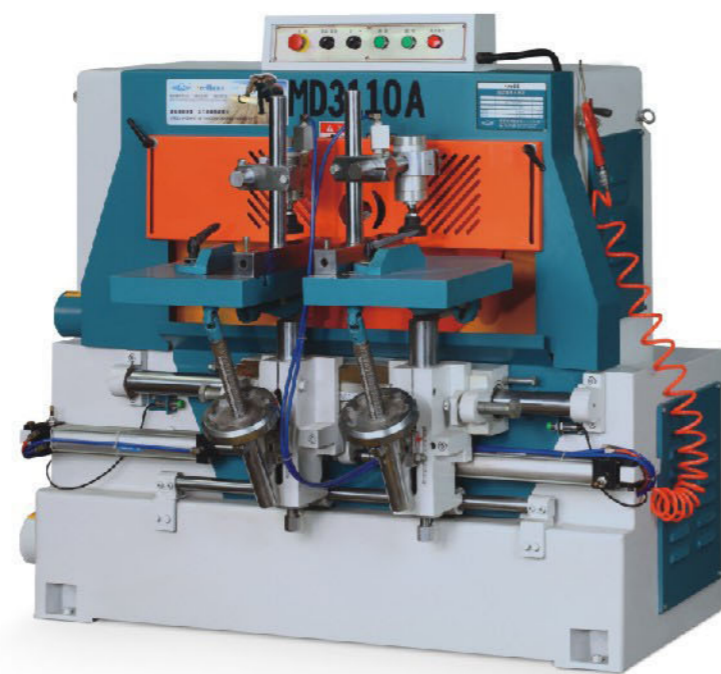
ML5123 自动双端锯钻机 AUTOMATIC DOUBLE END SAW DRILLING MACHINE



MD3110A 自动圆榫出榫机 HORIZONTAL DOUBLE END MORTISING MACHINE

工作台可上、下、左、右倾斜，方便不同角度铣削，工作台沿精密圆柱导轨滑动，精度高，更耐用，带有标尺的调整机构使调节榫头尺寸和形状，更方便，快捷。

The working table can be inclined by up and down by right and left, it can cut with different angles, the working table can slide along the exactitude column guide track, its precision is well, it is durable, it equips with staff gauge adjustment, which make the adjust rabbet's size and figure expediently and quickly.



型号	MODEL	MD3110A
最大榫头宽度	Max length of rabbet	100+2Rmm
最大榫头厚度	Max height of rabbet	30mm
最大榫头长度	Max depth of mortise	10-50mm
主转轴转速	Main spindle rotation	7200r/min
总功率	Total power	4.9Kw
外形尺寸	Dimension	150 × 110 × 140cm
净重	Weight of the machine	840kg

MS3115 卧式双端榫槽机 HORIZONTAL DOUBLE END MORTISING MACHINE

主轴完成沿燕尾滑块滑动，高精度主轴适合重切削，主轴移动频率高，确保加工质量及效率，工作台可左右倾斜，方便不同角度铣削。

The principal axis can slide along the swallow-tailed block, the exactitude principal axis is suit for cutting. The principal axis can move with high frequency, so as to ensure the quality and efficiency of the working piece. The working table can be inclined by right and left, it can cut with different angles.



MS3112 卧式双端榫槽机 HORIZONTAL DOUBLE END MORTISING MACHINE

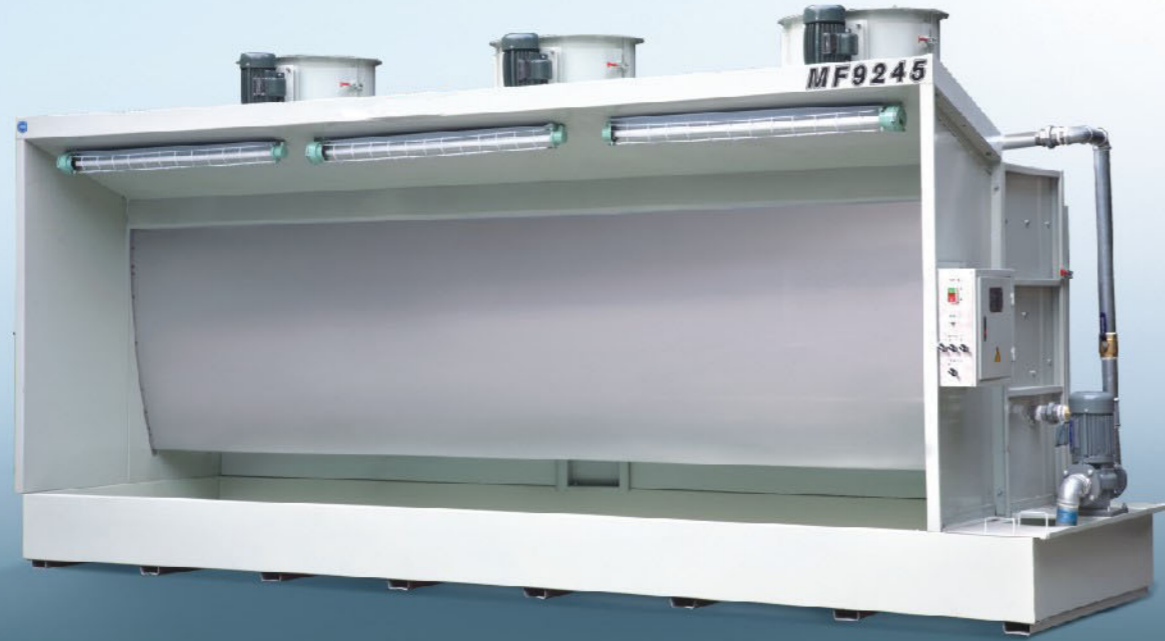
型号	MODEL	MS3115	MS3112
最大榫眼长度	Max length of rabbet	150mm	120mm
最大榫眼厚度	Max height of rabbet	15mm	16mm
最大榫眼深度	Max depth of mortise	80mm	100mm
主轴转速	Main spindle rotation	9000r/min	9000r/min
工作台倾斜	Tilting of working table	± 25°	± 15°
安装功率	Total power	3.3Kw	2.2Kw
外形尺寸	Dimension	150 × 120 × 120cm	140 × 90 × 120cm
净重	Weight of the machine	540kg	555kg



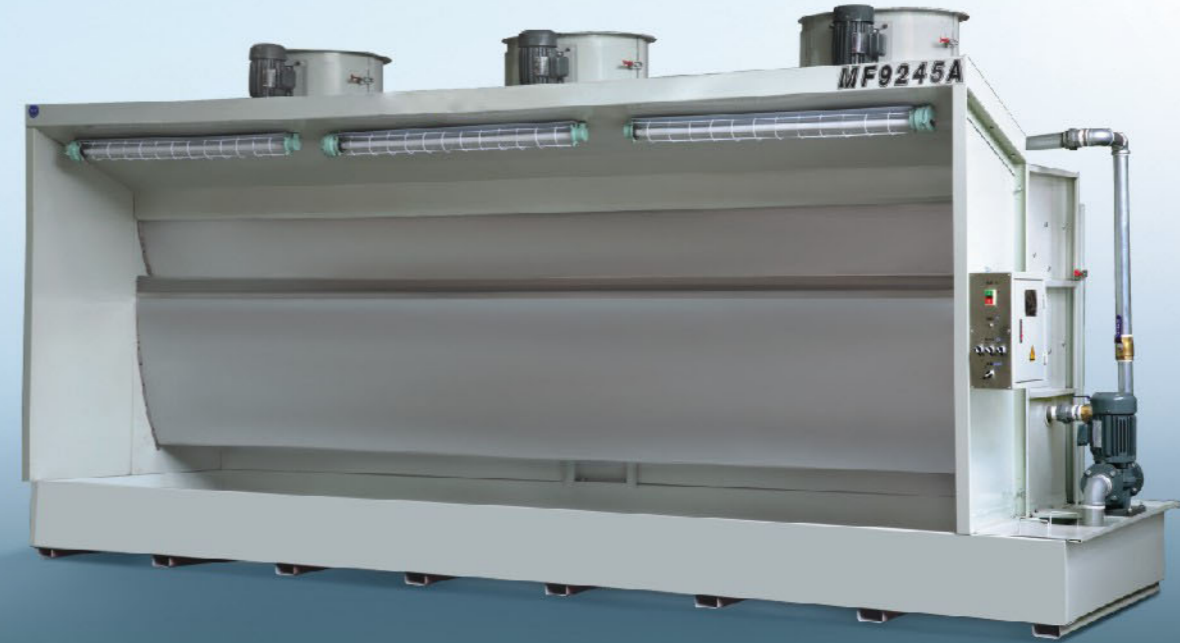
主轴完成沿精密圆柱导轨滑动，主轴移动频率高，精确加工质量及效率，通过数字显示器，方便调整榫槽宽度。工作台可左右倾斜，方便不同角度铣削。

The principal axis can slide along the swallow-tailed block. The principal axis can move with high frequency, so as to ensure the quality and efficiency of the working piece, it can adjust the width of the tenon through the figure display. The working table can be inclined by right and left, it can cut with different angles.

MF9245 水洗式喷漆台
WATER SPRAY BOOTH



MF9245A 水洗式喷漆台
WATER SPRAY BOOTH



MF9225 水洗式喷漆台
WATER SPRAY BOOTH

普通型
适用于较矮工件的喷漆
安装净化喷雾装置
严密的门板结构, 提高抽风效率



MF9230 水洗式喷漆台
WATER SPRAY BOOTH

NORMAL TYPE
Applicable to spray painting of short work pieces
Equipped with purifying and spraying device
Compact door panel structure for better exhaust effects



1.5kw、2.2kw排风机
外置式电机, 铝合金风叶, 防爆、安全。
可开启式风机外壳, 便于维护。
Motor installed outside, Aluminium fan,
safe and bombing resist.
Cover of blower can be opened for
easy maintenance.



MF9225A 水洗式喷漆台
WATER SPRAY BOOTH

A型
适用于较高工件的喷漆
安装净化喷雾装置
防爆型铝合金风叶设计风机
严密的门板结构, 提高抽风效率
TYPE A
Applicable to spray painting of higher work pieces
Equipped with purifying and spraying device
Fan design of blast-proof aluminum alloy blade
Compact door panel structure for better exhaust effects



MF9230A 水洗式喷漆台
WATER SPRAY BOOTH

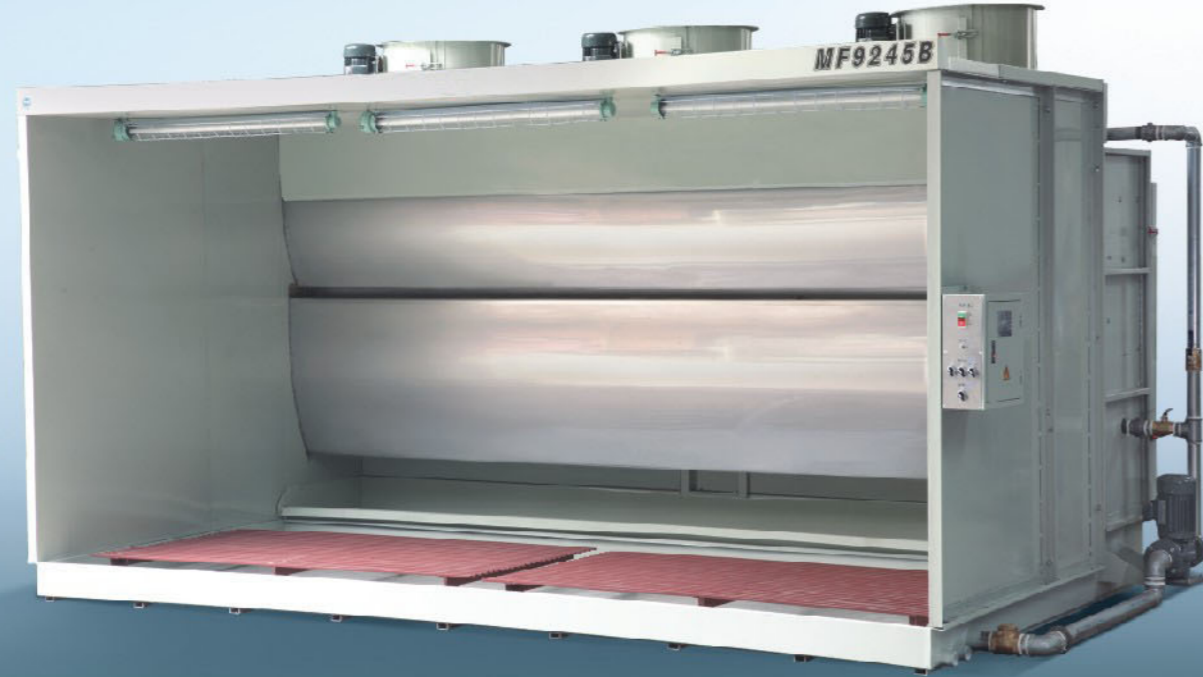
型号	MODEL	MF9220	MF9225	MF9230	MF9235	MF9240
水帘幕宽度	Water curtain width	2000 mm	2440 mm	3000 mm	3500 mm	4000 mm
风机风量	Air delivery	22000 m ³ /h	22000 m ³ /h	18000 m ³ /h × 2	18000 m ³ /h × 2	18000 m ³ /h × 2
风机功率	Blower power	2.2 kw	2.2 kw	1.5 kw × 2	1.5 kw × 2	1.5 kw × 2
水泵功率	Pump power	1.5 kw	1.5 kw	1.5 kw	2.2 kw	2.2 kw
外形尺寸(长×宽×高)	Overall Dimensions (L×W×H)	255×150×245 cm	300×150×245 cm	355×150×245 cm	405×150×245 cm	455×150×245 cm
净重	Net weight	650 kg	680 kg	850 kg	940 kg	990 kg

型号	MODEL	MF9245	MF9250	MF9255	MF9260
水帘幕宽度	Water curtain width	4500 mm	5000 mm	5500 mm	6000 mm
风机风量	Air delivery	18000 m ³ /h × 3	18000 m ³ /h × 3	18000 m ³ /h × 3	18000 m ³ /h × 4
风机功率	Blower power	1.5 kw × 3	1.5 kw × 3	1.5 kw × 3	1.5 kw × 4
水泵功率	Pump power	2.2 kw	2.2 kw	2.2 kw	2.2 kw
外形尺寸(长×宽×高)	Overall Dimensions (L×W×H)	505×150×245 cm	555×150×245 cm	605×150×245 cm	655×150×245 cm
净重	Net weight	1120 kg	1180 kg	1240 kg	1400 kg

型号	MODEL	MF9220A	MF9225A	MF9230A	MF9235A	MF9240A
水帘幕宽度	Water curtain width	2000 mm	2440 mm	3000 mm	3500 mm	4000 mm
风机风量	Air delivery	22000 m ³ /h	22000 m ³ /h	18000 m ³ /h × 2	18000 m ³ /h × 2	18000 m ³ /h × 2
风机功率	Blower power	2.2 kw	2.2 kw	1.5 kw × 2	1.5 kw × 2	1.5 kw × 2
水泵功率	Pump power	1.5 kw	1.5 kw	1.5 kw	2.2 kw	2.2 kw
外形尺寸(长×宽×高)	Overall Dimensions (L×W×H)	255×150×245 cm	300×150×245 cm	355×150×245 cm	405×150×245 cm	455×150×245 cm
净重	Net weight	630 kg	700 kg	870 kg	990 kg	1050 kg

型号	MODEL	MF9245A	MF9250A	MF9255A	MF9260A
水帘幕宽度	Water curtain width	4500 mm	5000 mm	5500 mm	6000 mm
风机风量	Air delivery	18000 m ³ /h × 3	18000 m ³ /h × 3	18000 m ³ /h × 3	18000 m ³ /h × 4
风机功率	Blower power	1.5 kw × 3	1.5 kw × 3	1.5 kw × 3	1.5 kw × 4
水泵功率	Pump power	2.2 kw	2.2 kw	2.2 kw	2.2 kw
外形尺寸(长×宽×高)	Overall Dimensions (L×W×H)	505×150×245 cm	555×150×245 cm	605×150×245 cm	655×150×245 cm
净重	Net weight	1170 kg	1240 kg	1300 kg	1470 kg

MF9245B 水洗式喷漆台
WATER SPRAY BOOTH



MF9225B 水洗式喷漆台
WATER SPRAY BOOTH



MF9230B 水洗式喷漆台
WATER SPRAY BOOTH

B型
适用于喷漆卫生要求高的环境
带工位站台，保证多余的油漆附着于水中
自动收集油渣装置
具备普通型、A型之优点

TYPE B
Suitable for sanitary demanding environment
With working position station, insure extra paints attaching to the water
With an automatic oil residue collector
Best combination of normal type and type A

型号	MODEL	MF9220B	MF9225B	MF9230B	MF9235B	MF9240B
水帘幕宽度	Water curtain width	2000mm	2440 mm	3000 mm	3500mm	4000 mm
风机风量	Air delivery	22000 m ³ /h	22000 m ³ /h	18000 m ³ /h × 2	18000 m ³ /h × 2	18000 m ³ /h × 2
风机功率	Blower power	2.2 kw	2.2 kw	1.5 kw × 2	1.5 kw × 2	1.5 kw × 2
水泵功率	Pump power	1.5 kw	1.5 kw	1.5 kw	2.2 kw	2.2 kw
外形尺寸(长×宽×高)	Overall Dimensions (L×W×H)	250×270×275cm	294×270×275 cm	350×270×275 cm	400×270×275cm	450×270×275 cm
净重	Net weight	900 kg	1060 kg	1250 kg	1440kg	1570 kg

型号	MODEL	MF9245B	MF9250B	MF9255B	MF9260B
水帘幕宽度	Water curtain width	4500mm	5000 mm	5500 mm	6000mm
风机风量	Air delivery	18000 m ³ /h × 3	18000 m ³ /h × 3	18000 m ³ /h × 3	18000 m ³ /h × 4
风机功率	Blower power	1.5 kw × 3	1.5 kw × 3	1.5 kw × 3	1.5 kw × 4
水泵功率	Pump power	2.2 kw	2.2 kw	2.2 kw	2.2 kw
外形尺寸(长×宽×高)	Overall Dimensions (L×W×H)	500×270×275cm	550×270×275 cm	600×270×275 cm	650×270×275 cm
净重	Net weight	1750kg	1940 kg	2130 kg	2360kg

MF9230E 水洗式喷漆台
WATER SPRAY BOOTH



MF9230C 水洗式喷漆台
WATER SPRAY BOOTH

E型
双工位，可两面同时喷漆
节省生产用地及成本具备普通型之优点

TYPE E
Two working positions enable simultaneous spray painting on two sides
Saving working space and reducing costs
With the benefits of normal type

型号 MODEL	MF9225E	MF9230E	MF9235E	MF9240E	MF9245E
水帘幕宽度 Water curtain width	2440mm	3000	3500	4000	4500
风机风量 Air delivery	18000×2	18000×2	22000×2	22000×2	18000×2
风机功率 Blower power	1.5 kw×2	1.5 kw×2	2.2 kw×2	2.2 kw×2	1.5 kw×3
水泵功率 Pump power	1.5	2.2	2.2	2.2	2.2
外形尺寸(长×宽×高) Overall Dimensions (L×W×H)	300×240×245 cm	355×240×245 cm	405×240×245 cm	455×240×245 cm	505×240×245 cm
净重 Netweight	820	960	1100	1240	1240

C型
净化除尘效率达90%
适用于排风外界环境要求高的环境
适用于较矮工件的喷漆

TYPE C
Purifying and dedusting efficiency up to 90%
Suitable for demanding air exhaust environment
Applicable to spray painting of lower work pieces

型号	MODEL	MF9220C	MF9225C	MF9230C	MF9235C	MF9240C
水帘幕宽度	Water curtain width	2000 mm	2440 mm	3000 mm	3500 mm	4000 mm
风机风量	Air delivery	12000 m ³ /h	12000 m ³ /h	12000 m ³ /h	15000 m ³ /h	15000 m ³ /h
风机功率	Blower power	4 kw	4 kw	4 kw	5.5 kw	5.5 kw
风压	Wind pressure	700 - 900 kw	700 - 900 kw	700 - 900 kw	700 - 900 kw	700 - 900 kw
水泵功率	Pump power	1.5 kw	1.5 kw	1.5 kw	1.5 kw	2.2 kw
外形尺寸(长×宽×高)	Overall Dimensions (L×W×H)	250×210×333 cm	294×210×333 cm	350×210×333 cm	400×210×333 cm	450×210×333 cm
净重	Net weight(kg)	1000 kg	1100 kg	1400 kg	1290 kg	1490 kg

型号	MODEL	MF9245C	MF9250C	MF9255C	MF9260C
水帘幕宽度	Water curtain width	4500 mm	5000 mm	5500 mm	6000 mm
风机风量	Air delivery	12000 m ³ /h × 2	12000 m ³ /h × 2	12000 m ³ /h × 2	12000 m ³ /h × 2
风机功率	Blower power	4 kw × 2	4 kw × 2	4 kw × 2	4 kw × 2
风压	Wind pressure	700 - 900 kw	700 - 900 kw	700 - 900 kw	700 - 900 kw
水泵功率	Pump power	2.2 kw	2.2 kw	2.2 kw	2.2 kw
外形尺寸(长×宽×高)	Overall Dimensions (L×W×H)	500×210×333 cm	550×210×333 cm	600×210×333 cm	650×210×333 cm
净重	Net weight(kg)	1690 kg	1790 kg	1890 kg	2000 kg

MF9230D 水洗式喷漆台
WATER SPRAY BOOTH



环境适应性强，无需特定土建工程，安装周期短、成本低、效果好，安装功率较同类产品要小得多，保养维护方便、快捷、经济

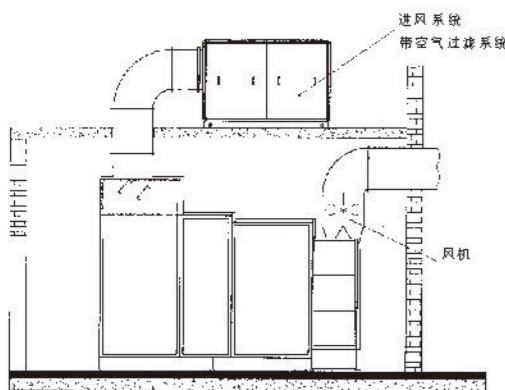
High adaptability to environment, no specific civil work needed, short installation period, low cost, good effect, much lower installed power than like products, easy and quick maintenance, high economical efficiency.

“威德力”喷漆房是一个隔绝外界粉尘的净化空间。抽风机将经过空气过滤净化系统三重过滤的空气房顶滤绵吸入，再经喷漆房收集口流出，喷漆产生的多余油雾及油漆味被强大的气流带到喷漆房收集口内，通过不锈钢水帘板后的多个水雾喷头喷出的水雾净化后，由排风管流向上面排出。

由于经过过滤的空气总量大于排风机排风量，保证了漆房外未经过滤的空气无法进入漆房，从而保证了漆房的净化环境，确保工件的光洁度。

WEILU spray booth is a purified space isolated from external dust. The air triply filtered by the air filtering and purification system is first blown in by the blower fan through the filter pulp on the top, then discharged via the gathering hole of the spray booth. Surplus oil mist resulting from spray-painting and odor of paint are brought along with the powerful airflow into this hole, and then discharged upward through an exhaust pipe when purified by water mist ejected from many nozzles on the back of the stainless steel water curtain plate.

Since the filtered airflow is greater than the air output from the exhaust fan, it becomes impossible for unfiltered outdoor air to enter the spray booth, ensuring the purification environment inside and the cleanness of work pieces.



可根据客户的要求，度身定造各款喷漆房、冻干房。（含墙体组合、喷漆门、地面上胶、天窗进风系统安装等）
Spray booths and air-dry rooms (including wall body assembly, door of booth, ground rubberizing, installation of top air input system etc.) can be made according to the specific needs of customers.

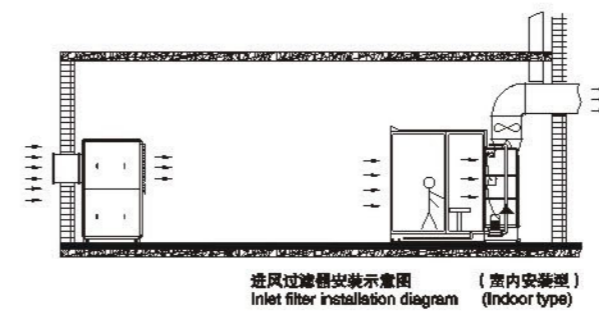


一个与外界粉尘隔绝的喷漆空间
家具面漆质量的可靠保证
A spray-painting space isolated from external dust! Reliable condition for quality finishing of furniture!

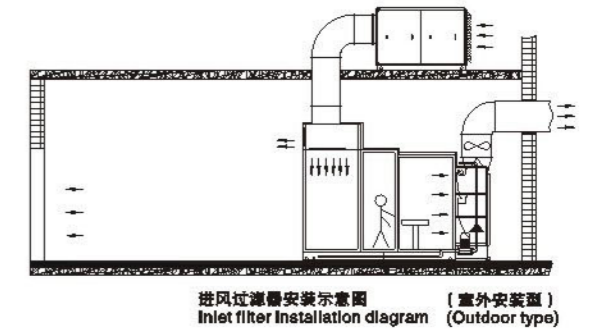
MF9838A 进风过滤器（室内安装型）
AIR FILTER SYSTEM (INDOOR TYPE)



MF9845A 进风过滤器（室内安装型）
AIR FILTER SYSTEM (INDOOR TYPE)



进风过滤器安装示意图（室内安装型）
Inlet filter installation diagram (Indoor type)



进风过滤器安装示意图（室外安装型）
Inlet filter installation diagram (Outdoor type)



MF9845 进风过滤器（室外安装型）
AIR FILTER SYSTEM (OUTDOOR TYPE)

MF9838 进风过滤器（室外安装型）
AIR FILTER SYSTEM (OUTDOOR TYPE)

型号	MODEL	MF9225D	MF9230D	MF9235D	MF9240D
水帘幕宽度	Water curtain width	2440 mm	3000 mm	3500 mm	4000 mm
排风机风量	Air delivery	22000 m ³ /h	18000 × 2 m ³ /h	18000 × 2 m ³ /h	18000 × 2 m ³ /h
排风机功率	Blower power	2.2 kw	1.5 × 2 kw	1.5 × 2 kw	1.5 × 2 kw
进风系统风量	Inlet System delivery	38000 m ³ /h	38000 m ³ /h	38000 m ³ /h	38000 m ³ /h
进风系统个数	NO. of inlet system	1 pc	1 pc	1 pc	1 pc
进风系统功率	Inlet system power	4 kw	4 kw	4 kw	4 kw
水泵功率	Pump power	1.5 kw	1.5 kw	2.2 kw	2.2 kw
外形尺寸(长×宽×高)	Overall Dimensions (L×W×H)	294 × 410 × 305 cm	350 × 410 × 305 cm	400 × 410 × 305 cm	450 × 410 × 305 cm
净重	Net weight	2100 kg	2400 kg	2600 kg	2900 kg
型号	MODEL	MF9245D	MF9250D	MF9255D	MF9260D
水帘幕宽度	Water curtain width	4500 mm	5000 mm	5500 mm	6000 mm
排风机风量	Air delivery	18000 × 3 m ³ /h	18000 × 3 m ³ /h	18000 × 3 m ³ /h	18000 × 4 m ³ /h
排风机功率	Blower power	1.5 × 3 kw	1.5 × 3 kw	1.5 × 3 kw	1.5 × 4 kw
进风系统风量	Inlet System delivery	45000 m ³ /h	45000 m ³ /h	45000 m ³ /h	38000 × 2 m ³ /h
进风系统个数	NO. of inlet system	1 pc	1 pc	1 pc	2 pcs
进风系统功率	Inlet system power	7.5 kw	7.5 kw	7.5 kw	4 kw × 2
水泵功率	Pump power	2.2 kw	2.2 kw	2.2 kw	2.2 kw
外形尺寸(长×宽×高)	Overall Dimensions (L×W×H)	500 × 410 × 305 cm	550 × 410 × 305 cm	600 × 410 × 305 cm	650 × 410 × 305 cm
净重	Net weight	3500 kg	3900 kg	4400 kg	5200 kg

型号	MODEL	MF9838	MF9838A	MF9845	MF9845A
排风功率	Exhaust blower power	4 kw	4kw	7.5 kw	7.5 kw
排风机风量	Air delivery	38000 m ³ /h	38000 m ³ /h	45000 m ³ /h	45000 m ³ /h
外形尺寸(长×宽×高)	Overall Dimensions (L×W×H)	206 × 205 × 135 cm	206 × 130 × 225 cm	235 × 210 × 155 cm	230 × 140 × 260 cm
净重	Net weight	500 kg	580 kg	800 kg	900 kg
出风口尺寸(宽×高)	Air Outlet size (W×H)	750 × 620mm	1000 × 800mm	820 × 710mm	1000 × 700mm

MF9325 干式喷漆台
DRY TYPE SPRAY BOOTH



MF9340 干式喷漆台
DRY TYPE SPRAY BOOTH

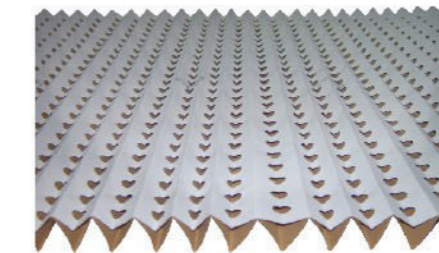


MF9320 干式喷漆台
DRY TYPE SPRAY BOOTH

型号	MODEL	MF9320	MF9325	MF9330	MF9335	MF9340
水帘幕宽度	Water curtain width	2000 mm	2500 mm	3000 mm	3500 mm	4000 mm
风机风量	Air delivery	22000 m ³ /h	22000 m ³ /h	18000 m ³ /h × 2	18000 m ³ /h × 2	22000 m ³ /h × 2
风机功率	Blower power	2.2 kw	2.2 kw	1.5 kw × 2	2.2 kw × 2	2.2 kw × 2
外形尺寸(长 × 宽 × 高)	Overall Dimensions (L × W × H)	228 × 182 × 305 cm	278 × 182 × 305 cm	328 × 182 × 305 cm	378 × 182 × 305 cm	428 × 182 × 305 cm
净重	Net weight(kg)	480kg	700 kg	950 kg	1100 kg	1300 kg

型号	MODEL	MF9345	MF9350	MF9355	MF9360
水帘幕宽度	Water curtain width	4500 mm	5000 mm	5500 mm	6000 mm
风机风量	Air delivery	18000 m ³ /h × 3	18000 m ³ /h × 3	18000 m ³ /h × 3	22000 m ³ /h × 3
风机功率	Blower power	1.5 kw × 3	1.5 kw × 3	1.5 kw × 3	2.2 kw × 3
外形尺寸(长 × 宽 × 高)	Overall Dimensions (L × W × H)	478 × 182 × 305 cm	528 × 182 × 305 cm	578 × 182 × 305 cm	628 × 182 × 305 cm
净重	Net weight(kg)	1450 kg	1600 kg	1750 kg	1950 kg

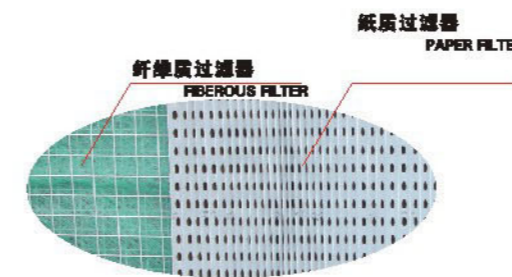
纤维质过滤器，
能阻隔每一微小喷涂物
Fibre filter effectively hurdle
every micro paints



运行成本低，维护简便；Lowcost, easyfor maintenance
无二次污染，更加环保。No second pollution, protect earth.

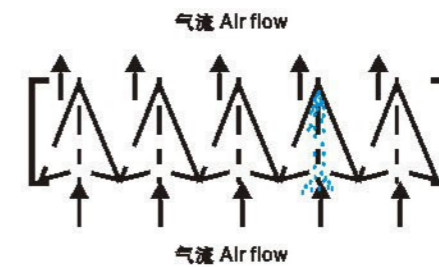
纸质过滤器由两层有孔、可折合的纸板粘在一起组成的，
并构成了一些V型的过滤室；纸质过滤器可更换、不粘附涂料、
使用寿命长。

Paper filter is composed of two layers foldable paper plate,
with holes and formed into a V shape filter room, it can be
replaced, non-stict to paints and sustain long life cycle.



两者巧妙组合，使过滤效果达到98%以上；安装、拆卸
简单，便于用户更换、维护。

Unique combination of fibre and paper make filtering
efficiency up to 98%,easy install replace and maintain.

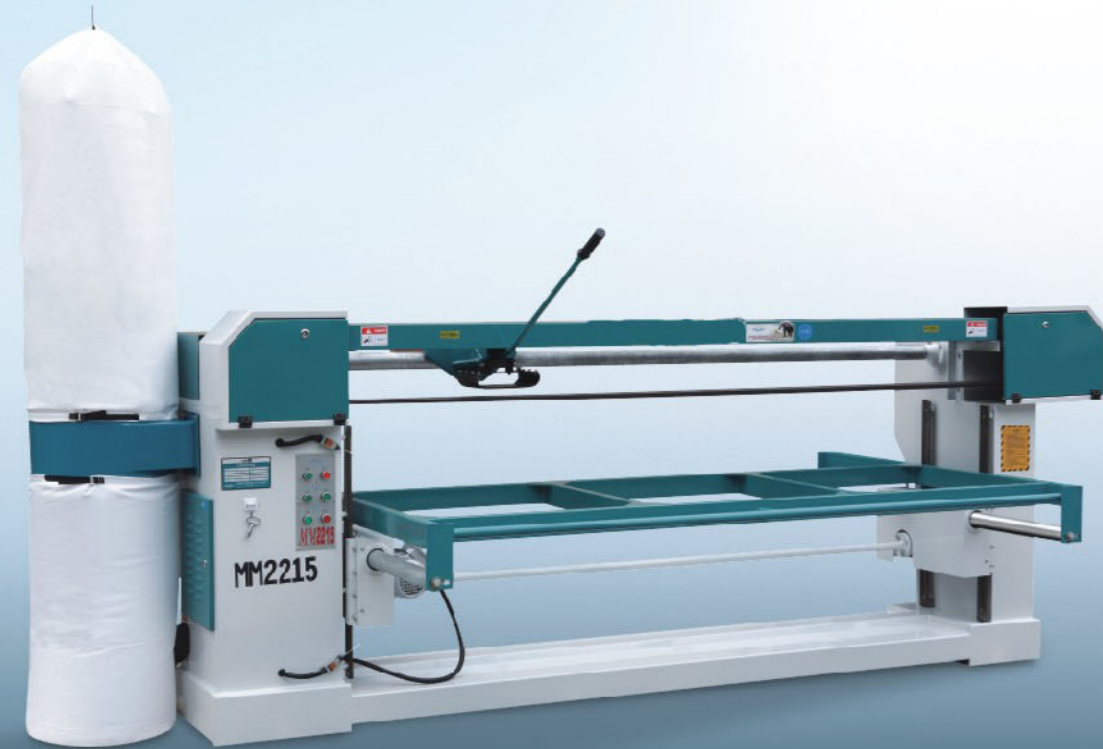


在每一个过滤室中，孔的排列产生一种文氏管效应或气流效应，
强迫涂料微粒降落在过滤室底部，气流则从孔中排出，这种分离
的高效率来源于这种文氏管效应。根据喷射产品性质的不同，分
离率达到了96%。即使是那些又粘又重的涂料，表面都很少会出现
堵塞的现象。

In every filter room, the arrangement of holes create Wens pipe
or air rotating effect, which force micro paints drop on the bottom
and air flow out from the holes. Up to different spraying objects,
isolating rate reach as high as 96%. Even for those sticky and
heavy paints, surfaces remain smooth.

MM2215 卧带式砂光机 HAND STROKE SANDER

适用于实木家具的平面砂光;
It can be used to sanding
the surface of the solid furniture.



型号	MODEL	MM2215
工作台尺寸	Table size	2500 × 1250 mm
砂带线速度	Sanding belt linear speed	17 m/sec
主动轮速度	Spindle speed	1440 r/min
砂带尺寸	Sanding belt size	7000 × 152 mm
主动轮功率	Spindle power	3 kw
工作台升降功率	Table elevation power	0.55 kw
吸尘器功率	Dust collector power	0.75 kw
外形尺寸(长 × 宽 × 高)	Overall dimensions (L × W × H)	405 × 148 × 138 cm
净重	Net Weight	560kg



可对工件直边和凹、凸弧形边进行砂光;
It can sand the
straight side, the
concave arc side
and the protruding
arc side.

MM2615 立式振动砂光机 VERTICAL OSCILLATION SANDER



可对工件直边
进行砂光;
It can sand the
straight side.

MM2617 立式振动砂光机 VERTICAL OSCILLATION SANDER

型号	MODEL	MM2615	MM2617
砂带线速度	Sanding belt linear speed	14 m/sec	9m/sec
主动轮速度	Spindle speed	1420 r/min	1420 r/min
砂带尺寸	Sanding belt size	2750 × 152 mm	3120 × 170 mm
振动行程	Oscillation stroke	19 mm	
前台面倾斜角度	Tilting angle of front table	-30° ~ +45°	
侧台面倾斜角度	Tilting angle of side table	-45° ~ +45°	
主动轮功率	Main Spindle power	3kw	4 kw
振动电机功率	Oscillation motor power	0.75 kw	0.025 kw
吸尘口直径	Dust outlet diameter	φ100mm × 1 pc	φ100mm × 2 pc
外形尺寸(长 × 宽 × 高)	Overall dimensions (L × W × H)	175 × 86 × 115 cm	180 × 62 × 100 cm
净重	Net Weight	560 kg	355 kg

MF9552X2 打磨平台 (双工位) POLISHING PLATFORM (DOUBLE POSITIONS)



MF9552 打磨平台 (单工位) POLISHING PLATFORM (SINGLE POSITION)

本机适合于各种木制品手工打磨用, 机器无须固定, 可任意移动到工作位置, 本机由机内风机吸取工作面含尘气体, 经过过滤后由机器下部排出气流, 从而使打磨工作灰尘滚滚的状况得以改变, 还你一个良好的工作环境。

This machine is used widely in the polishing process of small and medium size work pieces, which require smooth surface after filler replenishment. Equipped with rollers, this machine can move to any workplace needed. This machine is simply an environment improver, by the blower installed inside it can easily absorb almost all the dust on the working table and all the dust can be drained out after filtration. By using this machine, you can say goodbye to the hateful dusty working environment.

型号	MODEL	MF9552	MF9552X2
风机功率	Engine power	1.5 kw	1.5 kw × 2
风量	Air delivery	1400 m ³ /h	1400 m ³ /h × 2
风压	Air pressure	250 pa	250 pa
工作台尺寸	Table size	1500 × 650 mm	1500 × 650 mm × 2
外形尺寸(长 × 宽 × 高)	Overall dimensions (L × W × H)	150 × 90 × 83 cm	150 × 180 × 98 cm
净重	Net Weight	80 kg	170 kg

MF9050 移动式布袋吸尘机
DUST COLLECTOR



MF9060 移动式布袋吸尘机
DUST COLLECTOR



MF9120 布袋吸尘机(站式)
DUST COLLECTOR



MF9020 移动式布袋吸尘机
DUST COLLECTOR

MF9025 移动式布袋吸尘机
DUST COLLECTOR

MF9030 移动式布袋吸尘机
DUST COLLECTOR

MF9040 移动式布袋吸尘机
DUST COLLECTOR

型号	MODEL	MF9020	MF9025	MF9030	MF9040	MF9050	MF9060
电机功率	Motor power	1.5 kw	3 kw	3 kw	4 kw	4 kw	5.5(7.5) kw
风量	Air delivery	2000 m ³ /h	2500 m ³ /h	3000 m ³ /h	4000 m ³ /h	5000 m ³ /h	6000 m ³ /h
风速	Air speed	20 ~ 25 m/s	35 ~ 40 m/s	35 ~ 40 m/s	35 ~ 40 m/s	40 ~ 45 m/s	40 ~ 45 m/s
吸尘口尺寸	Inlet size	φ 100 mm × 3 pcs	φ 100 mm × 3 pcs	φ 100 mm × 4 pcs	φ 100 mm × 4 pcs	φ 100 mm × 4 pcs	φ 100 mm × 6 pcs
叶轮直径	Fan diameter	φ 300 mm	φ 300 mm	φ 350 mm	φ 350 mm	φ 350 mm	φ 400 mm
集尘袋	Collector bag	φ 48 × 90 cm × 1 pc	φ 48 × 90 cm × 2 pcs	φ 64 × 100 cm × 1 pc	φ 64 × 100 cm × 2 pcs	φ 64 × 100 cm × 2 pcs	φ 64 × 100 cm × 4 pcs
过滤袋	Filter bag	φ 48 × 110 cm × 1 pc	φ 48 × 110 cm × 2 pcs	φ 64 × 120 cm × 1 pc	φ 64 × 120 cm × 2 pcs	φ 64 × 120 cm × 2 pcs	φ 64 × 120 cm × 4 pcs
外形尺寸	Overall size	96 × 58 × 228 cm	143 × 60 × 228 cm	128 × 68 × 252 cm	176 × 67 × 252 cm	176 × 67 × 252 cm	155 × 155 × 252 cm
包装尺寸	Packing size	100 × 58 × 58 cm	131 × 58 × 58 cm	116 × 70 × 66 cm	145 × 70 × 66 cm	145 × 70 × 66 cm	130 × 68 × 68 cm 152 × 152 × 6 cm 145 × 70 × 68 cm
净重	Net weight	62 kg	68 kg	106 kg	110 kg	108 kg	202 kg
毛重	Gross weight	65 kg	75 kg	110 kg	118 kg	115 kg	212 kg

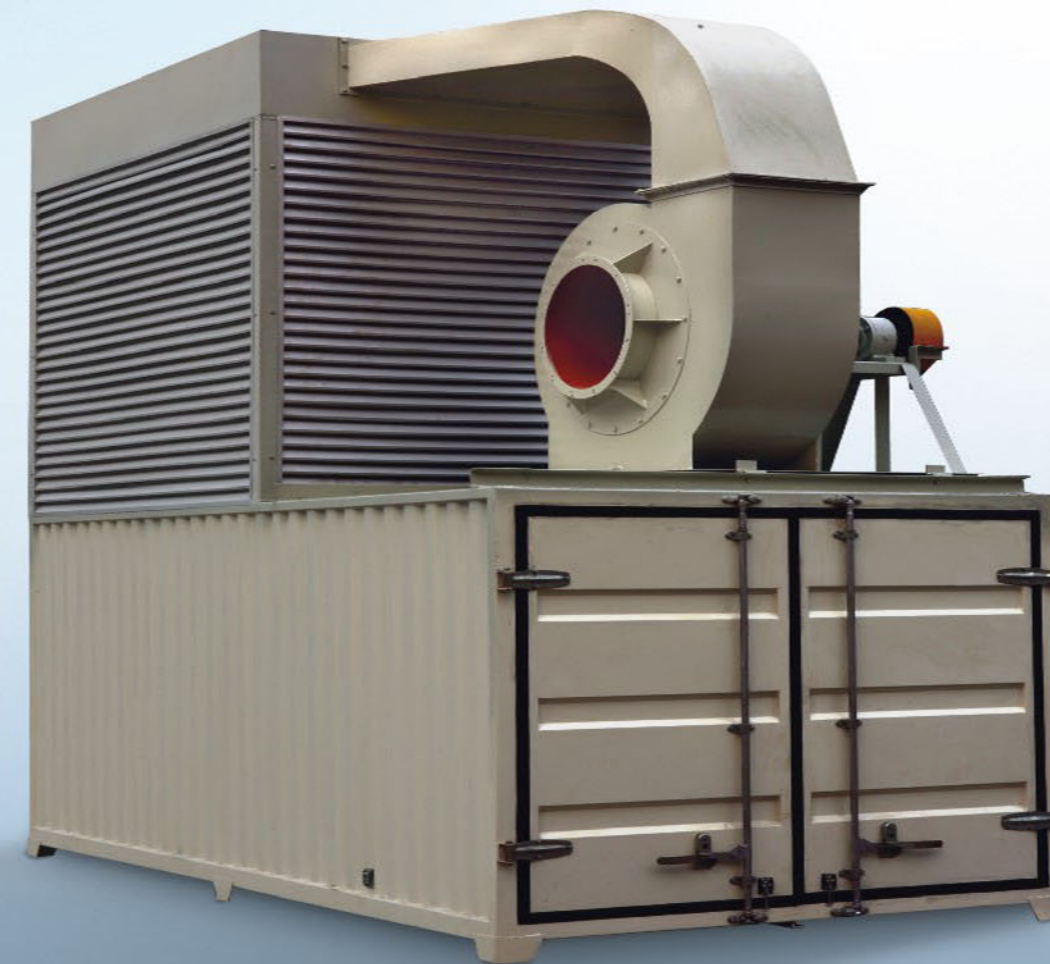


MF9080 布袋吸尘机(站式)
DUST COLLECTOR

可配合重型宽带砂光机吸尘或中小型家具厂作中央吸尘
Compactable with heavy-duty sander for dust collecting or
serve as central dust-collect system in furniture factory.

型号	MODEL	MF9080	MF9120
电机功率	Motor power	7.5 kw	11 kw
风量	Air delivery	8000 m ³ /h	12000 m ³ /h
风速	Air speed	40 ~ 45 m/s	40 ~ 45 m/s
吸尘口尺寸	Inlet size	φ 125 mm × 6 pcs	φ 125 mm × 8 pcs
风叶直径	Fan diameter	φ 600 mm	φ 700 mm
集尘袋	Collector bag	φ 64 × 100 cm × 3 pcs	φ 64 × 100 cm × 4 pcs
过滤袋	Filter bag	φ 15 × 180 cm × 36 pcs	φ 15 × 180 cm × 48 pcs
外形尺寸	Overall size	332 × 113 × 315 cm	430 × 113 × 315 cm
净重	Net weight	395 kg	560 kg

MF90200 中央集尘机 DUST COLLECTOR(CENTRALIZED)



- ▶ 使用本中央集尘器，只要通过简单的管道连接就能够收集15至20个工作点的刨花、锯屑以及砂光粉尘等废料，并将废料储存在密封的集尘箱体内，而空气则经过布袋过滤后从机器上部的散气口排出；
- ▶ 本机与传统的一台木工机器配置一台吸尘器的方式相比，不但能够节省工作空间，降低使用成本，而且能起到集中处理废料的效果；
- ▶ 本机与大型中央除尘设备相比，由于本机可以在室内使用，在寒冷地区有暖气的车间使用时，避免了中央除尘系统大量排走车间内暖气的缺点，因此，本机既能降低投资成本，又可节省能耗；
- ▶ This machine is most suitable to be installed in a small and medium size workshop. This machine can handle the paring, sawdust, sanding dust and other flotsam from 15 to 20 working points all at the same time in a centralized way, this machine can effectively absorb the flow of dusts, and directly blow it into the sealed tank, and then drain the filtered air flow out of dusts. After all, with the help of this machine, you have more working space and much cleaner environment.
- ▶ Compared with the traditional one machine one dust collector combination method, the machine can save quite a some working space and costs in installing the costly centralized turbo collecting system.
- ▶ Compared with the big centralized dust collector, this machine can be used in the room. When the workshop has central heating in the cold area, it can avoid to blow a great lot of the central heating, so it can reduce the cost and save the energy.

型号	MODEL	MF90200	MF90280	MF90340
风机功率	Engine power power	11 kw	15 kw	22 kw
风机转速	Rotation speed	1120 r/min	1520 r/min	1820 r/min
风量	Air delivery	20723 m ³ /h	28258 m ³ /h	34229 m ³ /h
风压	Air pressure	1138.8 pa	1320 pa	1450 pa
过滤袋	Filter bag	φ 15 × 180 cm × 110 pcs	φ 15 × 180 cm × 110 pcs	φ 15 × 180 cm × 110 pcs
吸尘口尺寸	Inlet size	φ 550 mm	φ 550 mm	φ 550 mm
集尘箱容积	Collection tank	15 m ³	15 m ³	15 m ³
外形尺寸	Overall size	430 × 220 × 410 cm	430 × 220 × 410 cm	430 × 220 × 410 cm
净重	Net weight	1580 kg	1670 kg	1860 kg